

# QUANTM™ Control Board Kits

407182C

EN

**For replacing the control board in QUANTM motors.**



### Important Safety Instructions

Read all warnings and instructions in related system manuals before using the equipment. Save all instructions.

**NOTE:** Ensure the correct parts are provided with your kit. See the following table.

Kit Number	For Use with Equipment		Related Manual	Kits Include:
	Model	Voltage		
25F113	QUANTM TC, HC (i30, h30)	120 V, 240 V	3A7637	1 board assembly 1 tube thermal paste 9 screws 2 thermal pads
25F114	QUANTM TD, HD (i80, h80)			
25F115	QUANTM TE, TF, HE, HF (i120, h120)			
25F117	QUANTM TC, HC (i30, h30)	230 V	3A7637	
25F118	QUANTM TD, HD (i80, h80)			
25F119	QUANTM TE, TF, HE, HF (i120, h120)			
2006577	QUANTM TC, HC (i30, h30)	480 V	3A7637	1 board assembly 1 tube thermal paste 8 screws
2006578	QUANTM TD, HD (i80, h80)			
2006579	QUANTM TE, TF, HE, HF (i120, h120)			
2006580	QUANTM TC, HC (i30, h30)	480 V	3A7637	1 board assembly 1 tube thermal paste 1 board assembly line filter 8 screws 3 standoffs
2006581	QUANTM TD, HD (i80, h80)			
2006582	QUANTM TE, TF, HE, HF (i120, h120)			

## Graco Information

For the latest information about Graco products, visit [www.graco.com](http://www.graco.com).

For patent information, see [www.graco.com/patents](http://www.graco.com/patents).

**TO PLACE AN ORDER**, contact your Graco distributor or call to identify the nearest distributor.

**Phone:** 612-623-6921 **or Toll Free:** 1-800-328-0211, **Fax:** 612-378-3505

## California Proposition 65

### CALIFORNIA RESIDENTS

 **WARNING:** Cancer and reproductive harm – [www.P65warnings.ca.gov](http://www.P65warnings.ca.gov).

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*All written and visual data contained in this document reflects the latest product information available at the time of publication.  
Graco reserves the right to make changes at any time without notice.*

Original instructions. This manual contains English. MM 407182

**Graco Headquarters:** Minneapolis

**International Offices:** Belgium, China, Japan, Korea

**GRACO INC. AND SUBSIDIARIES • P.O. BOX 1441 • MINNEAPOLIS MN 55440-1441 • USA**  
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