

# GENUINE GRACO PARTS & ACCESSORIES

## FLUID SECTION REPAIR KIT



For Plastic Husky™ 715 Diaphragm Pumps

**INFORMATION ENCLOSED**

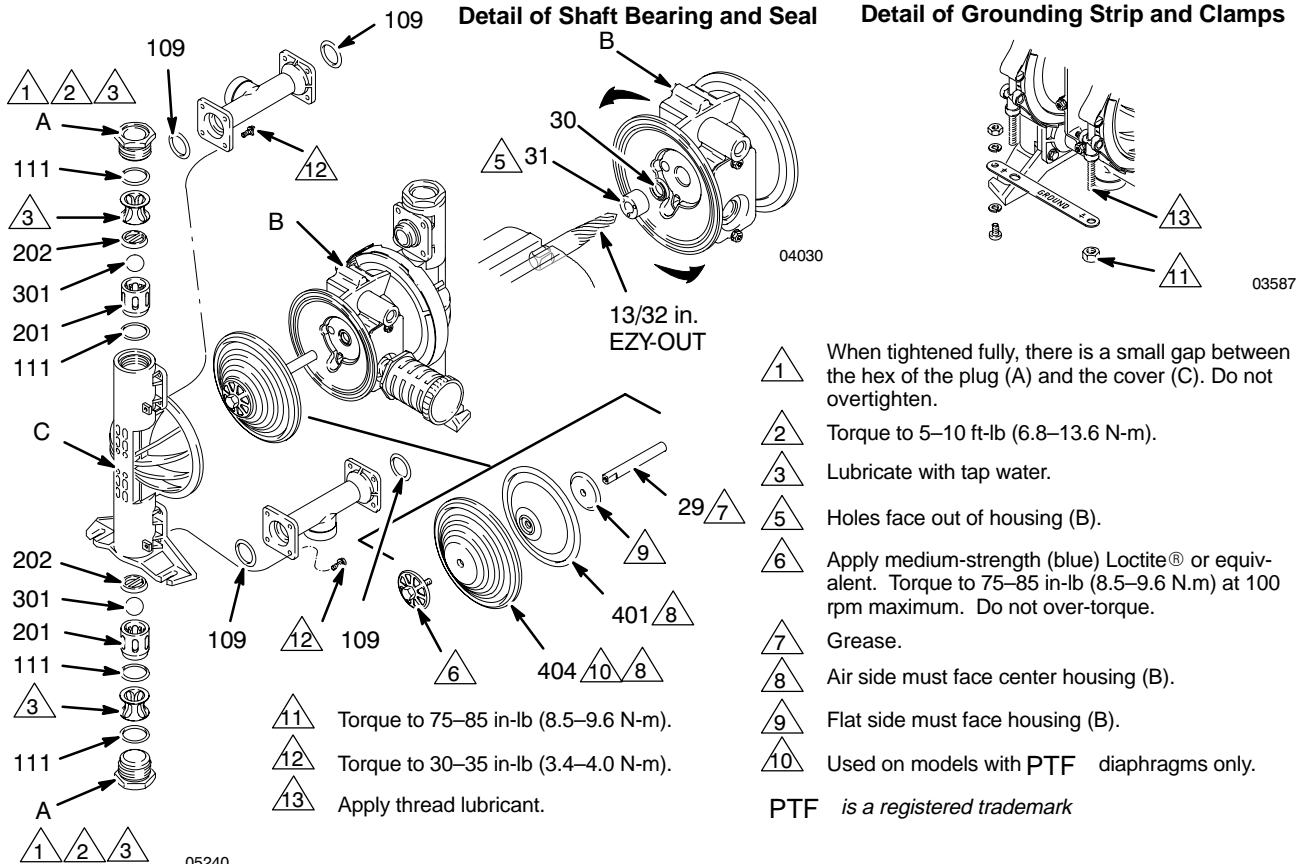
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### WARNING

For detailed instructions and warnings, see manual 308-444.

**NOTE:** Reference numbers refer to the parts lists in manual 308-444.



- 1 When tightened fully, there is a small gap between the hex of the plug (A) and the cover (C). Do not overtighten.
  - 2 Torque to 5-10 ft-lb (6.8-13.6 N-m).
  - 3 Lubricate with tap water.
  - 5 Holes face out of housing (B).
  - 6 Apply medium-strength (blue) Loctite® or equivalent. Torque to 75-85 in-lb (8.5-9.6 N.m) at 100 rpm maximum. Do not over-torque.
  - 7 Grease.
  - 8 Air side must face center housing (B).
  - 9 Flat side must face housing (B).
  - 10 Used on models with PTF diaphragms only.
- PTF is a registered trademark