

E-Flo[®] DCi Motor

3A8352E

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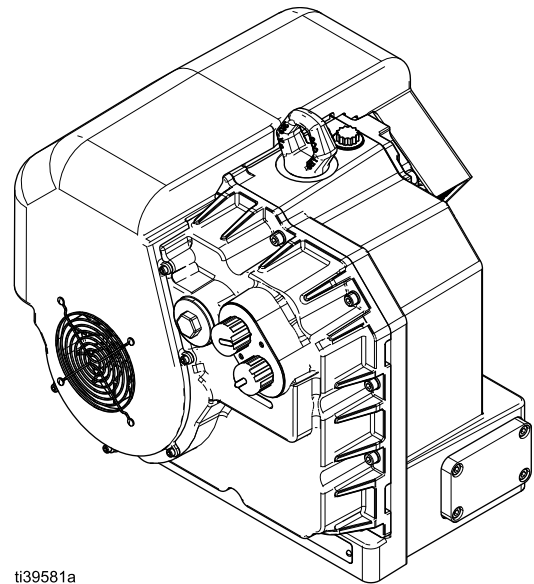
Electric drive for Graco paint circulation and supply pumps. For professional use only.

See page 3 for model and approvals information.



Important Safety Instructions

Read all warnings and instructions in this manual before using the equipment.
Save all instructions.



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Related Manuals


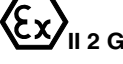
Manual	Description	Referenced Equipment
311619	Pump Mounting Kits, Instructions	Wall and Stand Mounting Kit
3A8471	DCi Link Communication Module, Instructions	Communication Module
3A7828	E-Flo DCi Sealed 4-Ball Pumps, Instructions	Sealed 4-Ball Pumps
3A8815	E-Flo DCi Motor, Repair	Repair Kits
3A7826	E-Flo DCi 2-Ball Pumps	2-Ball Pumps

Models

E-Flo DCi Motors are exclusively compatible with select models of Pump Loweres. All compatible Pump Loweres are defined in the DCi Pump System manuals listed in **Related Manuals**, page 2. No other Pump Loweres are compatible with E-Flo DCi Motors.










Model	Series	Description	kVA	Approvals
YM1132	A	3 HP (2.24 kW) Basic	3.4	  Ex db IIB T4 Gb $0^{\circ}\text{C} \leq \text{Ta} \leq 40^{\circ}\text{C}$ CML 22ATEX1390X IECEx CML 22.0053X
YM1152	A	5 HP (3.73 kW) Basic	5.7	 Explosion proof. For Class I, Div 1, Group C and D T4. Class I, Zone 1, AEx db IIB T4 Gb, Ex db IIB T4 Gb, $0^{\circ}\text{C} \leq \text{Ta} \leq 40^{\circ}\text{C}$.
YM1134	A	3 HP (2.24 kW) Basic	3.4	    Ex db IIB T4 Gb $0^{\circ}\text{C} \leq \text{Ta} \leq 40^{\circ}\text{C}$ CML 22ATEX1390X IECEx CML 22.0053X CML 22JPN1392X
YM1154	A	5 HP (3.73 kW) Basic	5.7	    Ex db IIB T4 Gb $0^{\circ}\text{C} \leq \text{Ta} \leq 40^{\circ}\text{C}$ CML 22ATEX1390X IECEx CML 22.0053X CML 22JPN1392X
YM1131	A	3 HP (2.24 kW) Advanced	3.4	  Ex db [ia Ga] IIB T4 Gb $0^{\circ}\text{C} \leq \text{Ta} \leq 40^{\circ}\text{C}$ CML 22ATEX1390X IECEx CML 22.0053X
YM1151	A	5 HP (3.73 kW) Advanced	5.7	 Explosion proof with intrinsically safe [Ex ia] electrical. For Class I, Div 1, Group C and D T4. Class I, Zone 1, AEx db [ia Ga] IIB T4 Gb, Ex db [ia Ga] IIB T4 Gb, $0^{\circ}\text{C} \leq \text{Ta} \leq 40^{\circ}\text{C}$.

Models

YM1133	A	3 HP (2.24 kW) Advanced	3.4	  <p>Ex db [ia Gb] IIB T4 Gb $0^{\circ}\text{C} \leq T_a \leq 40^{\circ}\text{C}$ CML 22ATEX1390X IECEx CML 22.0053X</p>
YM1153	A	5 HP (3.73 kW) Advanced	5.7	

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

 DANGER	
 	<p>SEVERE ELECTRIC SHOCK HAZARD</p> <p>This equipment is powered by more than 240V. Contact with this voltage will cause death or serious injury.</p> <ul style="list-style-type: none"> • Turn off and disconnect all power before disconnecting any cables and before servicing equipment. • This equipment must be grounded. Connect only to a grounded power source. • All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.
 WARNING	
   	<p>FIRE AND EXPLOSION HAZARD</p> <p>Flammable fumes, such as solvent and paint fumes, in work area can ignite or explode. Paint or solvent flowing through the equipment can cause static sparking. To help prevent fire and explosion:</p> <ul style="list-style-type: none"> • Use equipment only in well-ventilated area. • Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static sparking). • Ground all equipment in the work area. See Grounding instructions. • Never spray or flush solvent at high pressure. • Keep work area free of debris, including solvent, rags, and gasoline. • Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present. • Use only grounded hoses. • Hold gun firmly to side of grounded pail when triggering into pail. Do not use pail liners unless they are anti-static or conductive. • Stop operation immediately if static sparking occurs or you feel a shock. Do not use equipment until you identify and correct the problem. • Keep a working fire extinguisher in the work area
	<p>SPECIAL CONDITIONS FOR SAFE USE</p> <p>All flameproof joints are critical to the integrity of the motor. Do not repair flame proof joints. Replace all damaged parts with genuine Graco parts with no substitutions. The following conditions relate to safe installation and/or use of the equipment.</p> <ul style="list-style-type: none"> • The equipment must use M8x1.25 steel alloy class 12.9 screws with a tolerance fit of 6g/6H. • Flameproof joints shall not be repaired.



WARNING



SKIN INJECTION HAZARD

High-pressure fluid from dispensing device, hose leaks, or ruptured components will pierce skin. This may look like just a cut, but it is a serious injury that can result in amputation. **Get immediate surgical treatment.**



- Engage trigger lock when not dispensing.
- Do not point dispensing device at anyone or at any part of the body.
- Do not put your hand over the fluid outlet.
- Do not stop or deflect leaks with your hand, body, glove, or rag.
- Follow the **Pressure Relief Procedure** in your pump manual when you stop dispensing and before cleaning, checking, or servicing equipment.
- Tighten all fluid connections before operating the equipment.
- Check hoses and couplings daily. Replace worn or damaged parts immediately.









EQUIPMENT MISUSE HAZARD

Misuse can cause death or serious injury.



- Do not operate the unit when fatigued or under the influence of drugs or alcohol.
- Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See **Technical Specifications** in all equipment manuals.
- Use fluids and solvents that are compatible with equipment wetted parts. See **Technical Specifications** in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request Safety Data Sheets (SDSs) from distributor or retailer.
- Do not leave the work area while equipment is energized or under pressure.
- Turn off all equipment and follow the **Pressure Relief Procedure** in your pump manual when equipment is not in use.
- Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only.
- Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.
- Make sure all equipment is rated and approved for the environment in which you are using it.
- Use equipment only for its intended purpose. Call your distributor for information.
- Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.
- Do not kink or over bend hoses or use hoses to pull equipment.
- Keep children and animals away from work area.
- Comply with all applicable safety regulations.

 <h1 style="margin: 0;">WARNING</h1>	
 	<p>MOVING PARTS HAZARD</p> <p>Moving parts can pinch, cut, or amputate fingers and other body parts.</p> <ul style="list-style-type: none"> • Keep clear of moving parts. • Do not operate equipment with protective guards or covers removed. • Equipment can start without warning. Before checking, moving, or servicing equipment, follow the Pressure Relief Procedure in your pump manual and disconnect all power sources.
	<p>TOXIC FLUID OR FUMES HAZARD</p> <p>Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.</p> <ul style="list-style-type: none"> • Read Safety Data Sheets (SDSs) to know the specific hazards of the fluids you are using. • Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.
	<p>BURN HAZARD</p> <p>Equipment surfaces and fluid that is heated can become very hot during operation. To avoid severe burns:</p> <ul style="list-style-type: none"> • Do not touch hot fluid or equipment.
	<p>PERSONAL PROTECTIVE EQUIPMENT</p> <p>Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. Protective equipment includes but is not limited to:</p> <ul style="list-style-type: none"> • Protective eyewear, and hearing protection. • Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.

Component Identification

Knobs

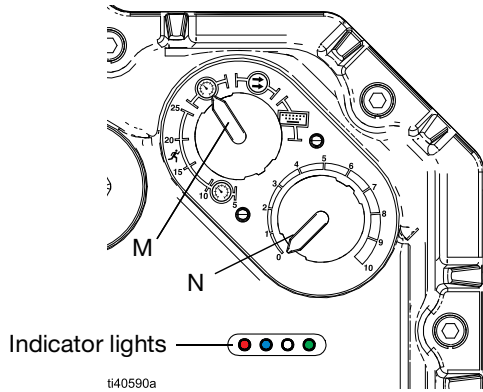


FIG. 1 Motor Components

M	Mode Knob	Selects operating mode
N	Setpoint Knob	Customizes the mode settings

Indicator Lights

Red	Error	Blinking red light indicates an error: See Error Code Troubleshooting on page 20
Yellow	PLC	Indicates ethernet connectivity
Green	Power	Indicates the power is on

Installation



Installation of this equipment involves potentially hazardous procedures. Improper wiring may cause electric shock or fire explosion if the work is not performed properly. All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.

Hazardous Location Cabling and Conduit Requirements

Explosion Proof Requirements

All electrical and communication wiring in the hazardous locations must be encased in approved explosion-proof conduit that is suitable for Class I, Division I, Group C and D locations. Follow all national, state, and local electrical codes and regulations.

US and Canada Conduit Location Requirement:

Install a conduit seal within 457 mm (18 in.) of the motor enclosure.

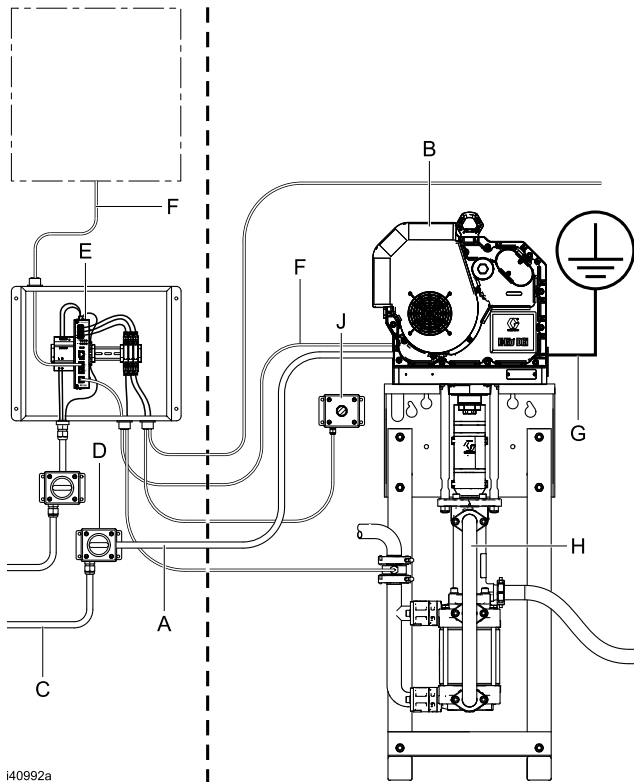
Cable Rating Requirement: Use cables with a minimum rating of 70°C (158°F).

Power Requirements

The system requires a dedicated circuit protected with a circuit breaker in each ungrounded phase.

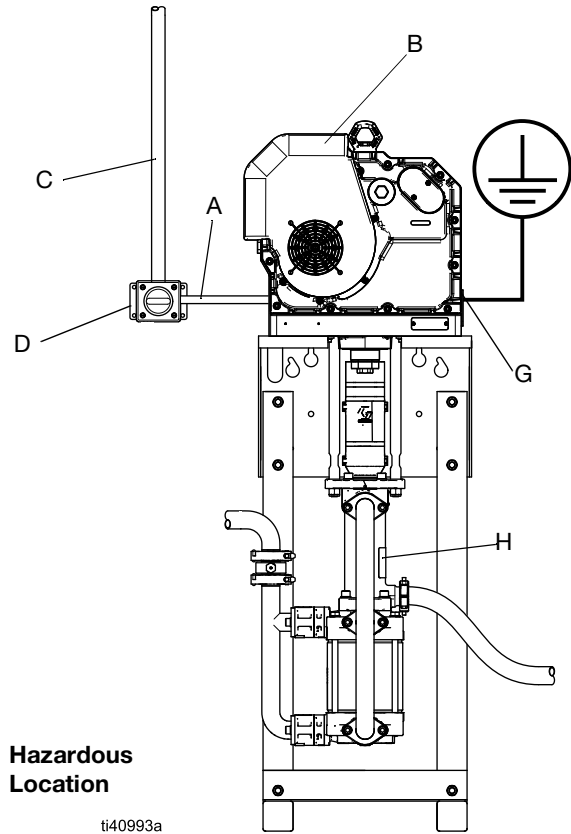
Model by Horsepower	Voltage	Phase	Hz	kVA
3 HP (2.24 kW)	380–480 Vac	3	50/60	3.4
5 HP (3.73 kW)	380–480 Vac	3	50/60	5.7

Typical Installation



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FIG. 2 Typical installation (with communication module)



Hazardous Location

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FIG. 3 Typical Installation (no communication module)

Key:

- A Motor power wire
- B E-Flo® DCi motor
- C Main electrical supply wire
- D Electrical disconnect
- E Communication module
- F Ethernet cable
- G Static ground wire
- H Graco pump lower
- J Pump Run/Stop Switch

Update Software

Installation with no communication module:

1. Ensure the power is disconnected.
2. Remove the USB cover and remove the USB from the port.

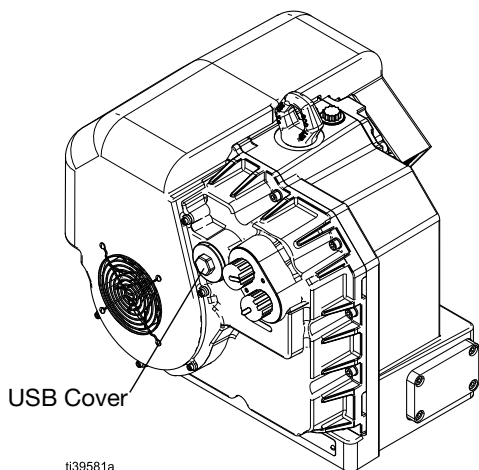


FIG. 4 USB Location

3. Plug it into a computer, and upload the software onto the USB port.
4. Reinstall USB in the motor and replace the USB cover, and torque to 15-20 ft-lb (20-27 N•m).

Installation with communication module:

See the communication module manual in the **Related Manuals**, page 2.

Electrical Accessories

Install accessories using adapters as necessary. Make sure they meet the system's size and pressure rating requirements.

Motor power wire (A): Connects the motor (B) to the supply source. Connect power wires to the communication module or to the electrical disconnect (D).

NOTE: If using a communication module, the wire orientation is important. See **Connect Supply Wiring** on page 13.

Main electrical supply wire (C): Powers the motor.

Electrical disconnect (D): Required in the system to disconnect and isolate electricity.

Ground wire (G): Grounds the motor. Purchase Graco part 222011 (not supplied).

Optional Communication Accessories

Communication module (E): Communicates with the motor and monitors equipment with digital and analog inputs and outputs.

Ethernet cable (F): Connects communication module (E) to the motor (B).

Mounting

Location





Select a location for a wall or stand mount. When selecting the location for the equipment, keep the following in mind:

- There must be sufficient space on all sides of the equipment for installation, operator access, maintenance, and air circulation.
- Ensure that the mounting surface and mounting hardware are strong enough to support the weight of the equipment, fluid, hoses, and stress caused during operation.
- There must be an electrical disconnect (D) within easy reach of the equipment. See **Typical Installation**, page 10.

Mount the Motor

Use a stand or wall mounting kit to mount the motor (B) to a Graco pump lower (H) using the **Mounting Hole Pattern**, page 22. See mounting kit in the **Related Manuals**, page 2 for additional instructions.

Grounding

				
<p>The equipment must be grounded to reduce the risk of static sparking and electric shock. Electric or static sparking can cause fumes to ignite or explode. Improper grounding can cause electric shock. Grounding provides an escape wire for the electric current.</p>				

Static Grounding

Use a ground wire (G) to connect the motor (B) to a true earth ground.

1. Loosen the ground screw.
2. Insert a ground wire (G).

NOTE: Use a minimum 14 gauge (2.08 mm²) sized wire.

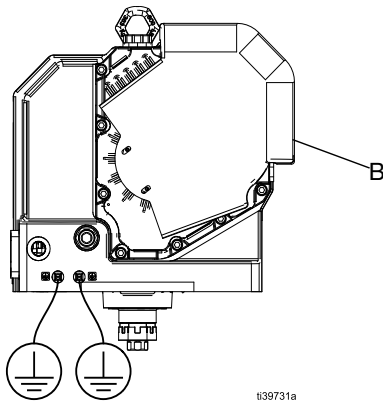


FIG. 5 Motor ground wire location

3. Tighten the ground screw securely.
4. Connect the other end of the ground wire (G) to a true earth ground.

Electrical Grounding

1. Ensure that the electrical disconnect (D) is shut off and locked out.

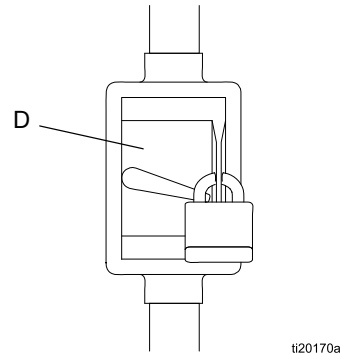


FIG. 6 Locked out disconnect example

2. Remove the cover to access the motor electrical wiring compartment (EC).
3. Connect the supply ground wire to GND.

NOTE: The ground wire size must be equal or greater than the phase wires.

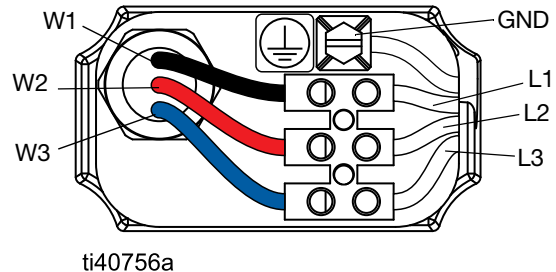




FIG. 7 Motor wiring

4. Connect the other end of the supply ground wire to a true earth ground.

Connect Supply Wiring

				
All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.				

1. Ensure that the electrical disconnect (D) is shut off and locked out. See FIG. 6.
2. Bring the power wires (L1, L2, and L3) through the 3/4-14npt(f) inlet port of the electrical wiring compartment. Connect the wires to the terminal blocks. Use a minimum 14 gauge (2.08 mm²) sized wire.

NOTE: The maximum wire size that can be used with the terminal block is 8 AWG (10mm²).

3. Torque terminal screws (TS) to 7 in-lb (0.79 N•m).
Do not over-torque.
4. Close the electrical wiring compartment (EC). Torque the cover screws (CS) to 15 ft-lb (20 N•m).

1 Torque to 7 in-lb (0.79 N•m)

2 Torque to 15 ft-lb (20 N•m)

3 A conduit seal is required within 457 mm (18 in.) of the motor for US and Canadian installations.

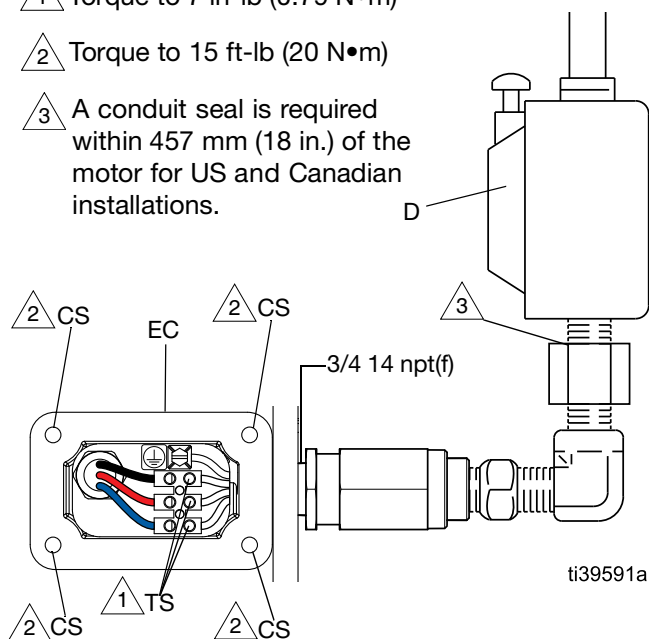




FIG. 8 Motor electrical compartment wires

Connect Ethernet Cable

Follow this procedure if a communication module is used for remote monitoring and control of the pump. Refer to manual 3A8471 for DCi Link installation and operation.

				
All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.				

1. Ensure that the electrical disconnect (D) is shut off and locked out. See FIG. 6.
2. Remove the Ethernet Cover (108) and NPT Plug (109).

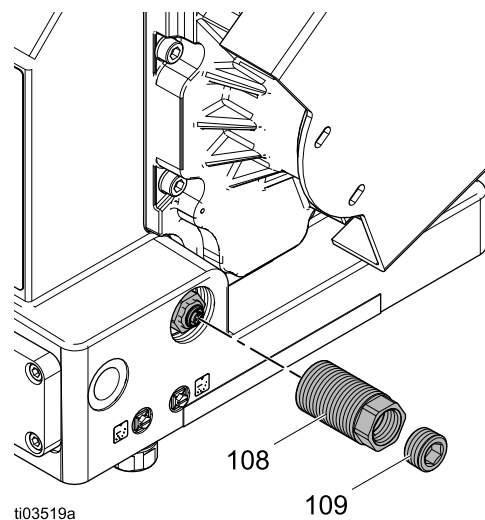


FIG. 9

3. Bring the ethernet cable (M12, D-Coded 4 pole connector) through the 3/4- 14npt(f) of the Ethernet Cover (108). Connect the ethernet cable to the M12 connection on the motor.
4. Torque the Ethernet Cover to 54-58 in-lb (6.1-6.6 N•m).

5. Discard of 109.

- 3 A conduit seal is required within 457 mm (18 in.) of the motor for US and Canadian installations.

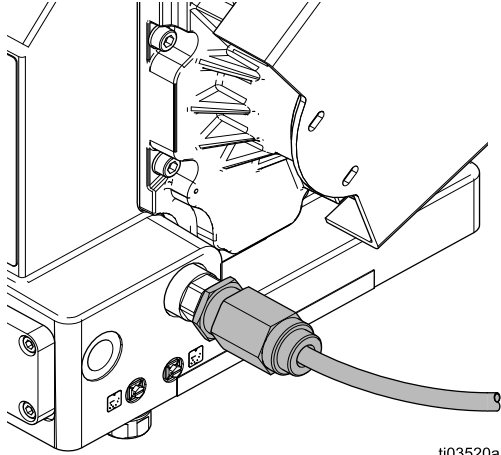


FIG. 10

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Install the Knob Cover

The motor is shipped with a knob cover (KC) that may be installed to protect the Mode and Setpoint knobs after the motor is set up. Torque screws to 11 in-lbs (2.3 N•m)

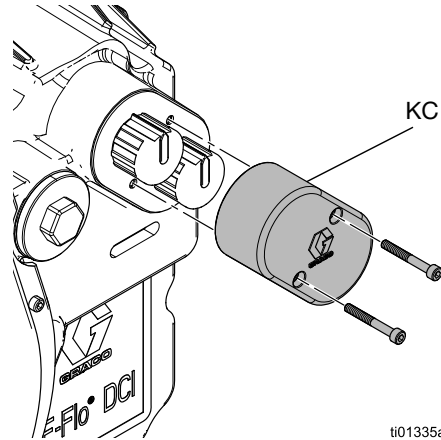


FIG. 12: Install the Knob Cover

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Install the Fill Cap

The motor is pre-filled with oil. Replace the shipping plug (SP) with the fill cap (FC) before first use.

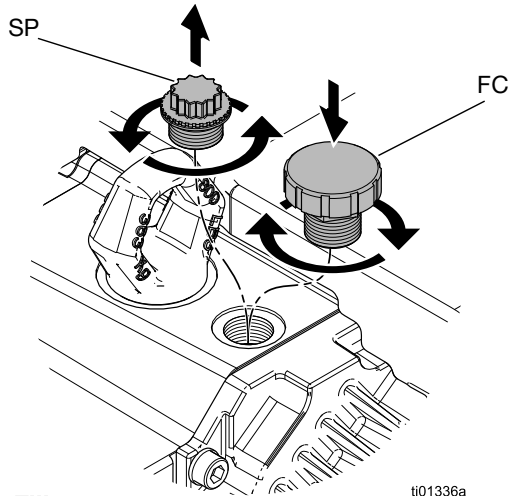









FIG. 11: Fill cap

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Operation

 Follow the pressure relief procedure in your pump manual whenever you see this symbol.



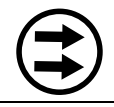

The equipment connected to the motor stays pressurized until the pressure is manually relieved. Pressurized fluid can cause serious injury such as skin injection, splashing fluid, and moving parts. Follow the Pressure Relief Procedure in your pump manual when you stop operating the motor.

Startup

1. Unlock the electrical disconnect (D) and turn it on.
2. Set the motor knobs. See **Motor Operation Modes Overview**, page 15.
3. Turn the setpoint knob (N) away from 0 to start the motor.

Motor Operation Modes Overview

- Select an operating mode with the mode knob (M).





	Pressure Mode	Maintains constant fluid pressure
	Pressure Mode with Integrated Runaway Protection	Maintains constant fluid pressure with speed limit parameters
	Flow Mode	Maintains constant speed
	Remote Mode	Remote motor control

- Customize the mode settings with the setpoint knob (N).

NOTE: Always turn the setpoint knob (N) fully counter-clockwise to 0 before changing the operation mode.


- Push both knobs in to lock in place after setting the mode to prevent accidental changes.

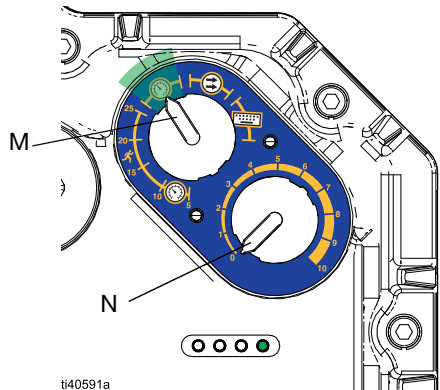
Operation Modes

				
<p>Exceeding the equipment's maximum fluid pressure may cause components to rupture and result in a serious injury. Do not exceed the maximum potential working pressure. See Technical Specifications on page 23.</p>				

Pressure Mode

Pressure Mode adjusts the motor speed to maintain a constant fluid pressure.

1. Set the setpoint knob (N) to 0.
2. Set the mode knob (M) to Pressure (.
3. Set the pressure with the setpoint knob (N).
 - Clockwise increases the pressure
 - Counterclockwise decreases the pressure

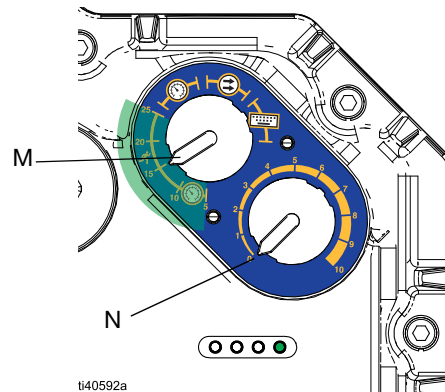


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FIG. 13 Pressure Mode

Pressure Mode with Integrated Runaway Protection

Pressure Mode with Integrated Runaway Protection maintains a set fluid pressure, but will shut down if the motor exceeds a set cycle rate.

1. Set the setpoint knob (N) to 0.
2. Set the mode knob (M) to the desired maximum cycles per minute rate.
3. Set the pressure with the setpoint knob (N).
 - Clockwise increases the pressure
 - Counterclockwise decreases the pressure



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FIG. 14 Pressure Mode with Integrated Runaway Protection

Flow Mode

Flow Mode maintains a constant speed regardless of fluid pressure, up to the pump's maximum working pressure.

1. Set the setpoint knob (N) to 0.
2. Set the mode knob (M) to Flow (↔).
3. Set the cycle rate (flow) with the setpoint knob (N).
 - Clockwise increases the flow rate.
 - Counterclockwise decreases the flow rate.

NOTE: The flow rate scale (0-10) corresponds to a 0-25 cycles per minute cycle adjustment range.

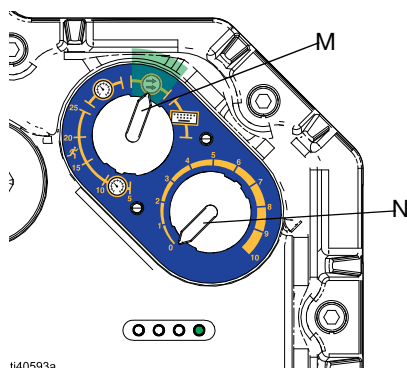


FIG. 15 Flow Mode

Remote Mode

Remote mode controls the motor remotely.

1. Set the setpoint knob (N) to 0.
2. Set the mode knob (M) to remote.
3. Use the DCi Link to control the motor remotely.

NOTE: The setpoint knob (N) can not control the motor in remote mode. The motor ignores setpoint knob (N) changes during remote mode operation.

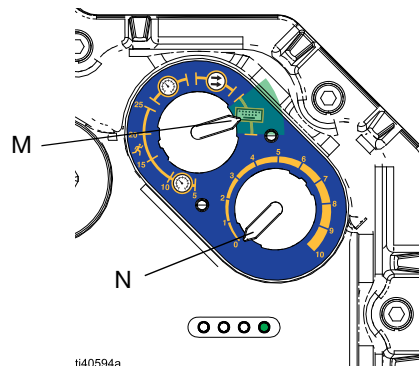


FIG. 16 Remote Mode

Shutdown



The equipment connected to the motor stays pressurized until the pressure is manually relieved. Pressurized fluid can cause serious injury such as skin injection, splashing fluid, and moving parts. Follow the Pressure Relief Procedure in your pump manual when you shutdown the motor.

Pressure Mode, Pressure Mode with Integrated Runaway Protection Mode, and Flow Mode

1. Pull and turn the setpoint knob (N) to 0.
2. Shut-off and lock out the electrical disconnect.
3. Follow the Pressure Relief Procedure in your pump manual.

Remote Mode

1. Shutdown the motor on the PLC.
2. Shut-off and lock out the electrical disconnect.
3. Follow the Pressure Relief Procedure in your pump manual.

Maintenance

Change the Oil

Change the oil after a break-in period of 200,000–300,000 cycles. After the break-in period, change the oil once a year.

1. Place a minimum 2 quart (1.9 liter) container under the oil drain port.
2. Remove the oil drain plug.
3. Allow all oil to drain from the motor.
4. Reinstall the oil drain plug. Torque to 25–30 ft-lb (34–40 N•m).
5. Add oil. See page 18.

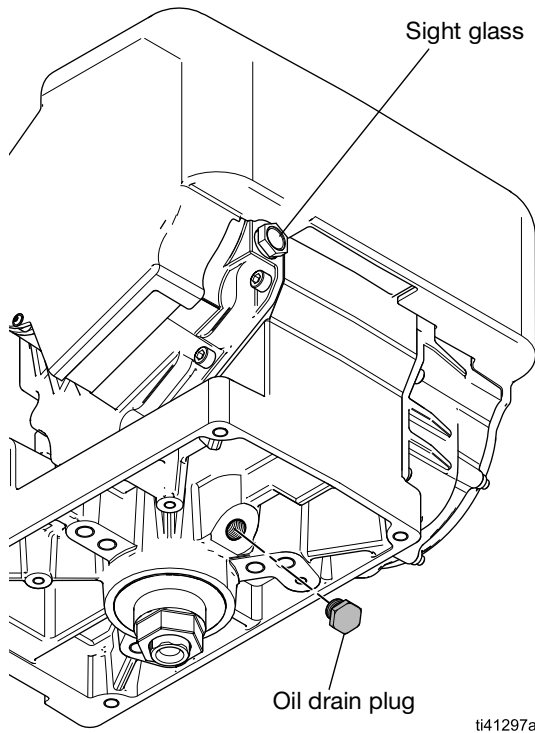


FIG. 17 Oil drain plug

Add Oil

1. Open the fill cap (FC).
2. Add a compatible oil. See **Technical Specifications** on page 23.

NOTE: The oil capacity is 2.0 quarts (1.9 liters). Do not overfill.

3. Reinstall the fill cap (FC).

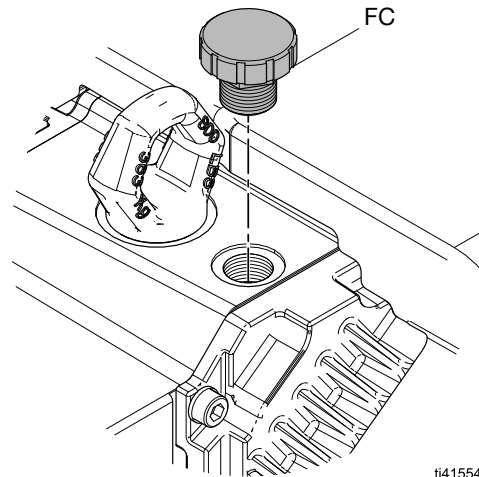






FIG. 18 Fill cap

Check Oil Level

Check the oil level in the sight glass. The oil level should be near the halfway point of the sight glass when the unit is not running.

Repair

Prepare Equipment for Service

				
<p>Models in Explosive Atmospheres or Hazardous (Classified) Locations: To avoid injury from fire and explosion, move the equipment to a non-explosive or non-hazardous location before performing any electrical service or repair to the equipment.</p>				

See E-Flo DCi Motor Repair manual, 3A8815, for repair kits and parts. Contact your Graco representative for assistance.

Error Code Troubleshooting

The error indicator blinks during a motor error. See **Indicator Lights**, page 8.

Some blink codes have a repeating pattern. For example, blink code 2-6 is 2 blinks followed by a 6 blinks pattern.

There are two event types:

- Alarm stops the system
- Deviation notifies about a condition, but the system continues operating.

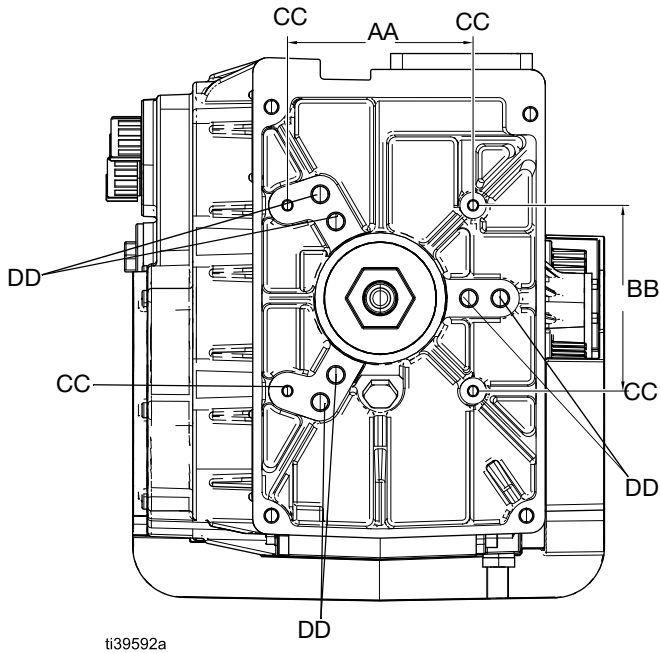
Blink Code	Description	Event Type
1 +	Motor Overcurrent: software triggered	Alarm
2 +	Motor Overcurrent: hardware triggered	Alarm
3	Motor DC Bus Over Voltage	Alarm
4	Motor DC Bus Under Voltage	Alarm
5	Motor AC Supply Over Voltage	Alarm
6	Motor AC Supply Under Voltage	Alarm
7	Motor AC Supply Power Loss	Alarm
8	Motor Internal Communication Loss: Secondary to Main	Alarm
9	Motor Internal Communication Loss: Main to Secondary	Alarm
1-2	Under Minimum Motor Force Threshold Setting	Deviation
1-3	Under Minimum Motor Force Threshold Setting	Alarm
1-4	Over Max Motor Force Threshold Setting	Deviation
1-5	Over Max Motor Force Threshold Setting	Alarm
1-6	Under Minimum Motor Pressure Threshold Setting	Deviation
1-7	Under Minimum Motor Pressure Threshold Setting	Alarm
1-8	Over Maximum Motor Pressure Threshold Setting	Deviation
1-9	Over Maximum Motor Pressure Threshold Setting	Alarm
2-3	Under Minimum Flow Rate Threshold Setting	Deviation
2-4	Under Minimum Flow Rate Threshold Setting	Alarm
2-5	Over Maximum Flow Rate Threshold Setting: Runaway	Deviation
2-6	Over Maximum Flow Rate Threshold Setting: Runaway Protection	Alarm
2-7	Temperature High: Motor Drive Electronics	Alarm
2-8	Temperature High: Motor	Alarm
2-9	Temperature High: Circuit Board	Alarm
3-4	Temperature High: Processor	Alarm
3-5	Motor Ac Supply: Phase Missing	Deviation
3-6	Motor Ac Supply: Phase Current Imbalance	Deviation
3-7	Motor Ac Supply: Phase Voltage Imbalance	Deviation
4-5	Encoder Calibration Active	Deviation
4-6	Stroke Calibration Active	Deviation
4-7	Encoder Calibration Alarm: Friction	Alarm
4-8	Encoder Calibration Alarm: All Others	Alarm
4-9	Stroke Calibration Alarm: Generic	Alarm
5-6	Stop Switch Active	Deviation
5-7	Interlock Active	Deviation

6-8	Current sensor failure	Alarm
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✦ Possible causes:

- Faulty encoder calibration data. The encoder may be loose or not calibrated.
- Motor hardware failure

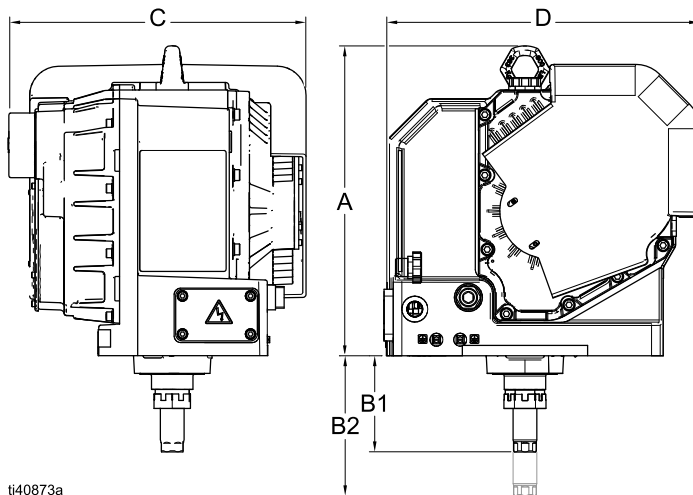
Mounting Hole Pattern



AA	6.186 in. (157 mm)
BB	6.186 in. (157 mm)
CC	Four 3/8–16 mounting holes
DD	Six 5/8–11 tie rod holes <ul style="list-style-type: none"> • 8 in. (203 mm) x 120° bolt circle OR • 5.9 in. (150 mm) x 120° bolt circle

FIG. 19 Mounting Hole Pattern

Dimensions



ti40873a

A	19.6 in. (498 mm)
B	21.0 in. (533 mm)
C	15.9 in. (404 mm)
D	18.3 in. (465 mm)

Technical Specifications

E-Flo DCi Motor		
YM1032 and YM1034	3 HP, 380–480 VAC, 3 phase, 50/60 Hz, 3.4 kVA	
YM1052 and YM1054	5 HP, 380–480 VAC, 3 phase, 50/60 Hz, 5.7 kVA	
Maximum force	U.S.	Metric
YM1032 and YM1034	4400 lbf	19572 N
YM1052 and YM1054	7800 lbf	34696 N
Maximum Potential Fluid Pressure		
YM1032 and YM1034	670000/v (volume of lower in cc) = psi	46200/v (volume of lower in cc) = bar
YM1052 and YM1054	1190000/v (volume of lower in cc) = psi	82000/v (volume of lower in cc) = bar
Maximum continuous cycle rate	20 cycles per minute	
Power inlet port size	3/4–14 npt(f)	
Ambient temperature range	32–104°F	0–40°C
Maximum fluid temperature	Refer to your pump manual.	
Sound data	Less than 75 dB(A)	
Oil capacity	2.0 quarts	1.9 liters
Oil specification	Graco Part Number 20A933 ISO 460 silicone-free high-pressure synthetic gear oil	
Weight	163 lb	74 kg

California Proposition 65

CALIFORNIA RESIDENTS

 **WARNING:** Cancer and reproductive harm. – www.P65warnings.ca.gov.

Graco Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

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This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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For patent information, see www.graco.com/patents.

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Toll Free Phone Number: 1-800-328-0211

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Original instructions. This manual contains English. MM 3A8352

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