

Cordless Electric Airless Sprayers

3A8179A

EN

For professional use only. Not approved for use in explosive atmospheres or hazardous (classified) locations. For portable airless spraying of architectural paints and coatings.

390 PC Cordless Models:

3300 psi (228 bar, 22.8 MPa) Maximum Working Pressure

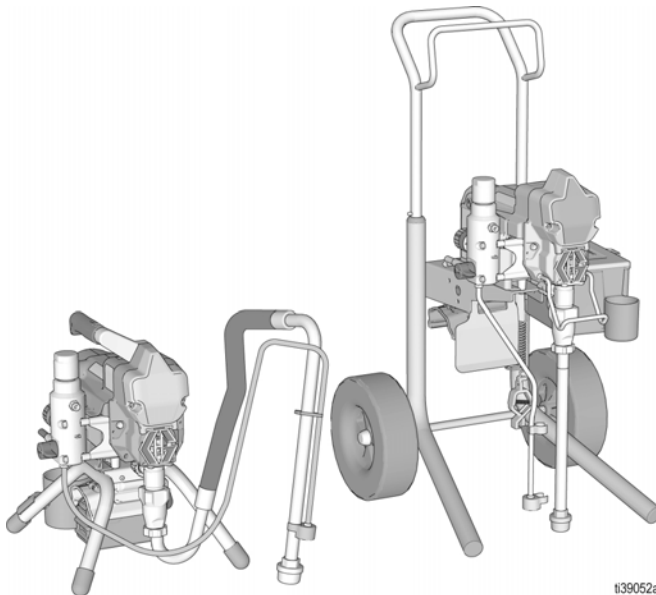


Important Safety Instructions

Read all warnings and instructions in this manual and related manuals before using the equipment. Be familiar with the controls and the proper usage of the equipment. Save these instructions.

Related Manuals

Manual	Description
311861	Gun (Contractor/FTX)
334599	Pump








*Use only genuine Graco replacement parts.
The use of non-Graco replacement parts may void warranty.*

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Models

	Battery Voltage VDC	Charger Voltage	Model	Stand 	Hi-Boy 
	60 USA/CA	120 USA/CA	390 PC Cordless	25T804	25T805
			NOVA 390 PC Cordless	826280	
	54 EMEA	230 EMEA	390 PC Classic Cordless	25T863 25T943	
	54 ANZ/AP	230 ANZ/AP	390 PC Cordless	25T882	

The 390 PC Cordless Sprayer is compatible with the following DEWALT FLEXVOLT 54V and 60V batteries:

- DCB606 - 60V/2ah (20V/6ah)
- DCB546 - 54V/2ah (18V/6ah)
- DCB609 - 60V/3ah (20V/9ah)
- DCB549 - 54V/3ah (18V/9ah)
- DCB612 - 60V/4ah (20V/12ah)

Related DEWALT Manuals

Manual	Description	Region
N463494	DEWALT DCB118 Fast Charger Manual	USA/CA
N463510 N463511	DEWALT DCB118-QW Fast Charger Manual (Part 1 and 2)	EMEA
N501136	DEWALT DCB118-XE Fast Charger Manual	ANZ/AP

Important User Information

Important User Information

Thank You for Your Purchase!

Before using your pump read this Owners Manual for complete instructions on proper use and safety warnings.

Congratulations! You have purchased a high-quality paint sprayer made by Graco Inc. This sprayer is designed to provide superior performance with architectural paints and coatings (do not use paint or solvent containing halogenated hydrocarbons). This user information is intended to help you understand the types of materials that can be used with your pump.

Please read the information on the material container label to determine if it can be used with your pump. Ask for a Safety Data Sheet (SDS) from your supplier. The container label and SDS will explain the contents of the material and the specific precautions related to it.

Paints, coatings and clean-up materials generally fit into one of the following **3 basic categories**:



WATER-BASED: The container label should indicate that the material can be cleaned up with soap and water. Your pump is compatible with this type of material. Your pump is **NOT** compatible with harsh cleaners such as chlorine bleach.



OIL-BASED: The container label should indicate that the material is **COMBUSTIBLE** and can be cleaned up with mineral spirits or non-flammable paint thinner. The SDS must indicate that the flash point of the material is above 100°F (38°C). Your pump is compatible with this type of material. Use oil-based material outdoors or in a well-ventilated indoor area with a flow of fresh air. See the safety warnings in this manual. Follow the warnings and grounding instructions in this manual.



FLAMMABLE: This type of material contains flammable solvents such as xylene, toluene, naphtha, MEK, lacquer thinner, acetone, denatured alcohol, and turpentine. The container label should indicate that this material is **FLAMMABLE**. Your sprayer is compatible with this type of material. Use flammable materials outdoors or in a well-ventilated area with a flow of fresh air. Follow the warnings and grounding instructions in this manual.

General Power Tool Safety Information

WARNING

Read all safety warnings and all instructions.

Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term “power tool” in the warnings refers to your mains-operated power tool.

Work Area Safety

- **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

- **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

Personal Safety

- **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.
- **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- **Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewelry or long hair can be caught in moving parts.
- **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

General Power Tool Safety Information

WARNING

Power Tool Use and Care








- **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- **Use the power tool, accessories etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

Service

- **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

 WARNING	
 	<p>FIRE AND EXPLOSION HAZARD (GROUNDING)</p> <p>Oil-based and flammable materials can generate static electricity when sprayed or flushed. Static electricity creates a risk of fire or explosion in the presence of paint or solvent fumes. To help prevent fire and explosion when spraying flammable or oil based materials:</p> <ul style="list-style-type: none"> • Connect the grounding wire and clamp to a true earth ground. • If there is static sparking or if you feel a shock, stop operation immediately. Do not use sprayer until you identify and correct the problem. • All parts of the spray system, including the pump, hose assembly, spray gun, and objects in and around the spray area shall be properly grounded to protect against static discharge and sparks. Use Graco conductive or grounded high-pressure airless paint sprayer hoses. Follow Grounding Instructions, page 12. • Verify that all containers and collection systems are grounded to prevent static discharge. Do not use pail liners unless they are anti-static or conductive.
   	<p>FIRE AND EXPLOSION HAZARD</p> <p>Flammable fumes, such as solvent and paint fumes, in work area can ignite or explode. To help prevent fire and explosion:</p> <ul style="list-style-type: none"> • Do not spray flammable or combustible materials near an open flame or sources of ignition such as cigarettes, motors, and electrical equipment. • Do not use a paint or a solvent containing halogenated hydrocarbons. • Do not spray flammable or combustible liquids in a confined area. • Keep spray area well-ventilated. Keep a good supply of fresh air moving through the area. • Keep pump assembly in a well-ventilated area at least 20 feet (6.1 m) from the spray area when spraying, flushing, cleaning, or servicing. Do not spray pump assembly. • Do not smoke in the spray area or spray where sparks or flame is present. • Do not operate light switches, engines, or similar spark producing products in the spray area. • Keep area clean and free of paint or solvent containers, rags, and other flammable materials. • Know the contents of the paints and solvents being sprayed. Read all Safety Data Sheets (SDSs) and container labels provided with the paints and solvents. Follow the paint and solvent manufacturer's safety instructions. • Keep a working fire extinguisher in the work area.

WARNING



SKIN INJECTION HAZARD

High-pressure spray is able to inject toxins into the body and cause serious injury that can result in amputation. In the event that injection occurs, **get immediate surgical treatment.**



- Do not aim the gun at, or spray any person or animal.
- Keep hands and other body parts away from the discharge. For example, do not try to stop leaks with any part of the body.
- Always use the spray tip guard. Do not spray without spray tip guard in place.
- Use Graco spray tips.
- Use caution when cleaning and changing spray tips. In the case where the spray tip clogs while spraying, follow the **Pressure Relief Procedure** for turning off the unit and relieving the pressure before removing the spray tip to clean.
- Equipment maintains pressure after power is shut off. Do not leave the equipment energized or under pressure while unattended. Follow the **Pressure Relief Procedure** when the equipment is unattended or not in use, and before servicing, cleaning, or removing parts.
- Check hoses and parts for signs of damage. Replace any damaged hoses or parts.
- This system is capable of producing 3300 psi (228 bar, 22.8 MPa). Use Graco parts or accessories that are rated a minimum of 3300 psi (228 bar, 22.8 MPa).
- Always engage the trigger lock when not spraying. Verify the trigger lock is functioning properly.
- Verify that all connections are secure before operating the unit.
- Know how to stop the unit and bleed pressure quickly. Be thoroughly familiar with the controls.










EQUIPMENT MISUSE HAZARD

Misuse can cause death or serious injury.



- Always wear appropriate gloves, eye protection, and a respirator or mask when spraying.
- Do not operate or spray near children. Keep children away from equipment at all times.
- Do not overreach or stand on an unstable support. Keep effective footing and balance at all times.
- Stay alert and watch what you are doing.
- Do not operate the unit when fatigued or under the influence of drugs or alcohol.
- Do not kink or over-bend the hose.
- Do not expose the hose to temperatures or to pressures in excess of those specified by Graco.
- Do not use the hose as a strength member to pull or lift the equipment.
- Do not spray with a hose shorter than 25 feet.
- Always replace cracked, broken or missing parts immediately with genuine Graco parts. See **Parts**, page 34.
- Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.
- Use only in dry locations. Do not expose to water or rain.
- Use in well-lit areas.
- Make sure all equipment is rated and approved for the environment in which you are using it.
- Do not operate or clean sprayer with the battery shield open.

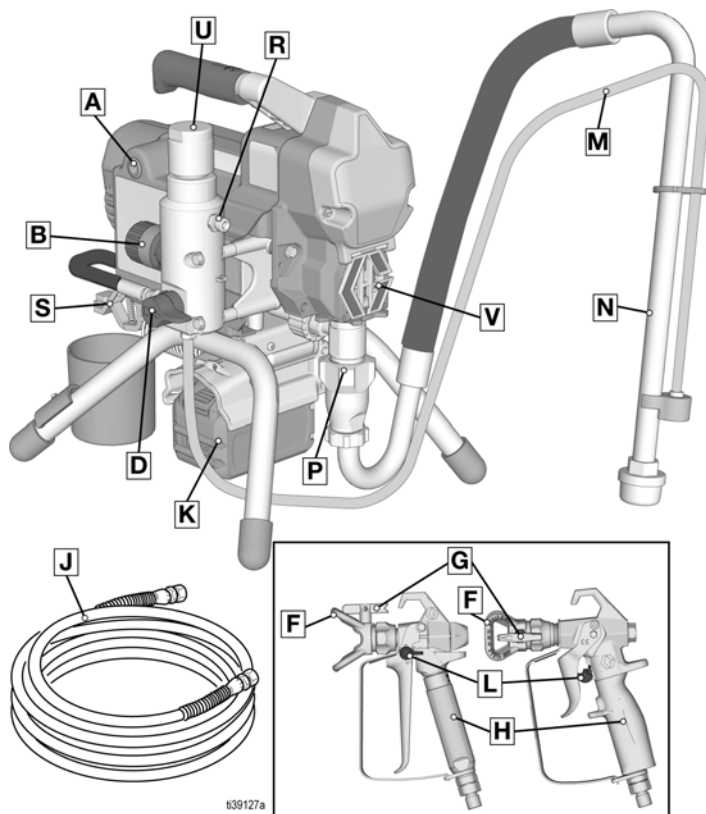
WARNING

	<p>PRESSURIZED ALUMINUM PARTS HAZARD</p> <p>Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage.</p> <ul style="list-style-type: none"> • Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents. • Do not use chlorine bleach. • Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility.
 	<p>BATTERY AND CHARGER COMPATIBILITY HAZARD</p> <ul style="list-style-type: none"> • Only use DEWALT brand 54V Max or 60V Max batteries and battery chargers with this tool. • READ ALL INSTRUCTIONS included with this tool regarding the safety and usage of DEWALT batteries and battery chargers. • Do not wash or spray down battery. • Do not clean the battery with anything other than a cloth moistened with water.
	<p>TOXIC FLUID OR FUMES HAZARD</p> <p>Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.</p> <ul style="list-style-type: none"> • Read Safety Data Sheets (SDSs) to know the specific hazards of the fluids you are using. • Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.
 	<p>MOVING PARTS HAZARD</p> <p>Moving parts can pinch, cut, or amputate fingers and other body parts.</p> <ul style="list-style-type: none"> • Keep clear of moving parts. • Do not operate equipment with protective guards or covers removed. • Equipment can start without warning. Before checking, moving, or servicing equipment, follow the Pressure Relief Procedure and disconnect all power sources.
	<p>PERSONAL PROTECTIVE EQUIPMENT</p> <p>Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. Protective equipment includes but is not limited to:</p> <ul style="list-style-type: none"> • Protective eyewear, and hearing protection. • Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.

Component Identification

Component Identification

Stand Models

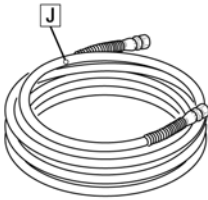
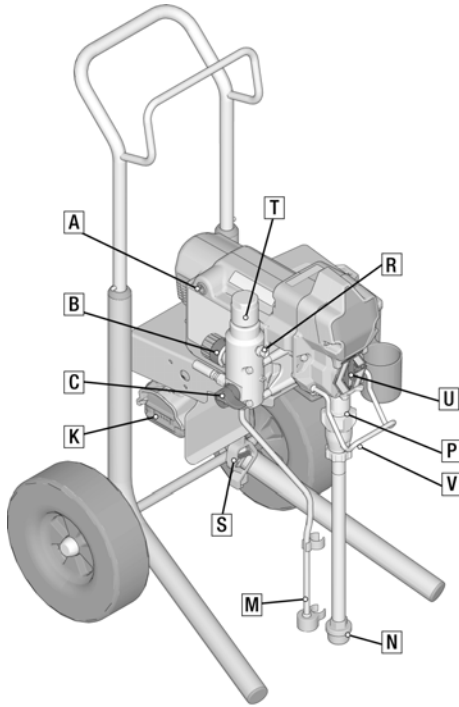


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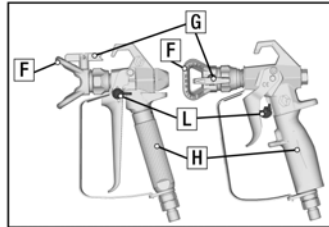
A	ON/OFF Switch
B	Pressure Control
D	Prime Valve
F	Tip Guard
G	Spray Tip
H	Gun
J	Airless Hose
K	Battery
L	Trigger Lock

M	Drain Tube
N	Fluid Intake
P	Pump
R	Fluid Outlet
S	Grounding Wire and Clamp
U	Filter
V	Finger Guard / TSL Fill Point
	Model/Serial Tag (Not shown, located on bottom of unit.)

Hi-Boy



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A	ON/OFF Switch
B	Pressure Control
D	Prime Valve
F	Tip Guard
G	Spray Tip
H	Gun
J	Airless Hose
K	Battery
L	Trigger Lock

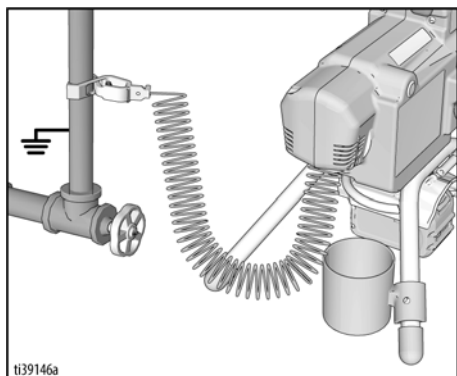
M	Drain Tube
N	Fluid Intake
P	Pump
R	Fluid Outlet
S	Grounding Wire and Clamp
T	Filter
U	Finger Guard / TSL Fill Point
	Model/Serial Tag (Not shown, located on bottom of unit.)
V	Pail Hook

Grounding Instructions

Grounding Instructions (Oil-Based and Flammable Materials)



The equipment must be grounded to reduce the risk of static sparking. A static spark can cause fumes to ignite or explode causing serious injury. A good ground provides an escape wire for the electric current.



The sprayer is equipped with a grounding wire and clamp. The clamp must be connected to a true earth ground when spraying or flushing flammable or oil-based materials.

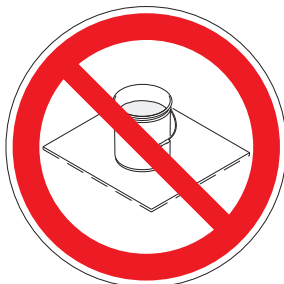
Fluid hoses: Use only electrically conductive hoses with a maximum of 500 ft. (150 m) combined hose length to ensure grounding continuity.

Spray gun: Grounded through connection to a properly grounded fluid hose and pump.

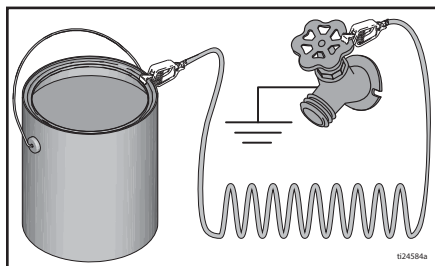
Pails

Solvents and oil-based materials: follow local codes and regulations. Use only conductive metal pails, placed on a grounded surface such as concrete.

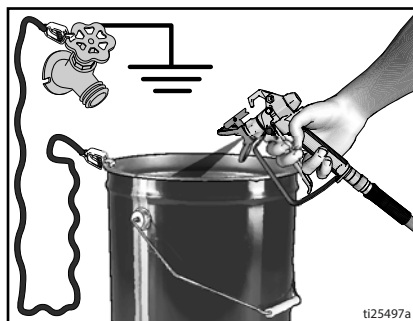
Do not place pail on a non-conductive surface such as paper or cardboard which interrupts grounding continuity.



Always ground a metal pail: connect a ground wire to the pail. Clamp one end to the pail and the other end to a true earth ground such as a water pipe.



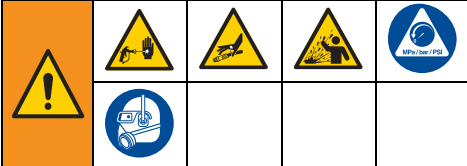
To maintain ground continuity when sprayer is flushed or pressure is relieved: hold metal part of spray gun firmly to the side of a grounded metal pail then trigger the gun.



Pressure Relief Procedure

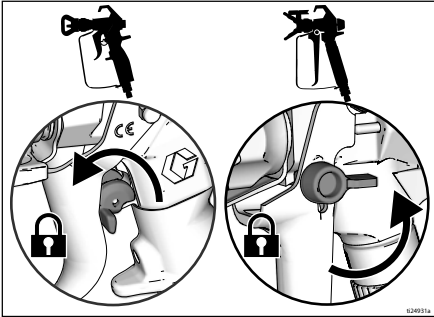


Follow the Pressure Relief Procedure whenever you see this symbol.

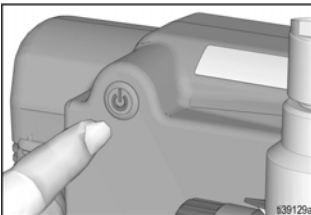


This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashed fluid and moving parts, follow the Pressure Relief Procedure whenever sprayer is stopped and before sprayer is cleaned or checked, and before equipment is serviced.

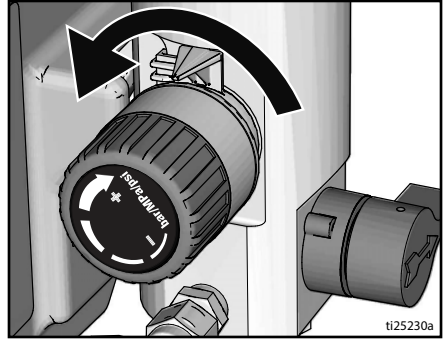
1. Engage the trigger lock.



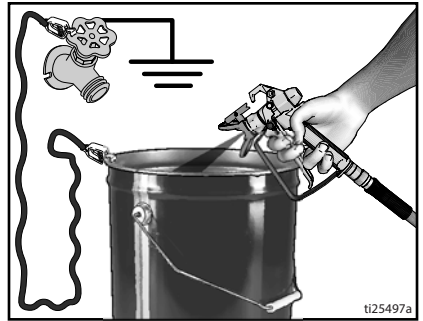
2. Turn the ON/OFF switch to the **OFF** position. Power button is illuminated when **ON**. Wait 7 seconds for power to dissipate.



3. Turn pressure control to lowest setting. Disengage the trigger lock.



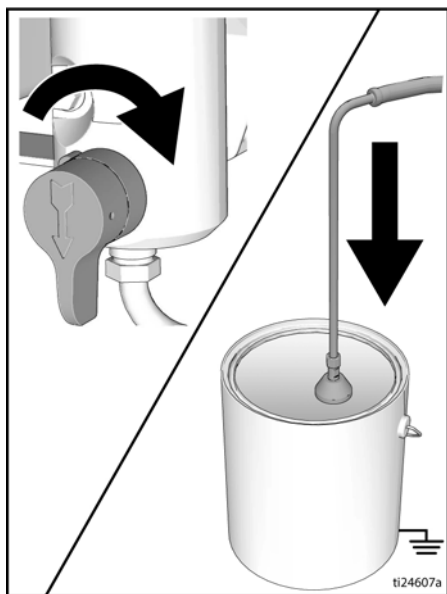
4. Hold a metal part of the gun firmly to a grounded metal pail. Trigger the gun to relieve pressure.



5. Engage the trigger lock.

Pressure Relief Procedure

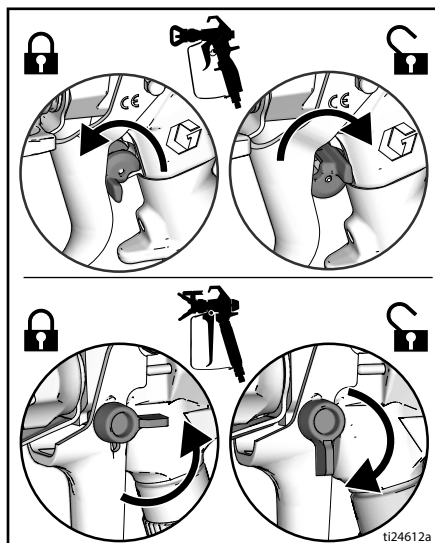
- Put drain tube in a pail. Turn prime valve down. Leave prime valve in down (drain) position until you are ready to spray again.



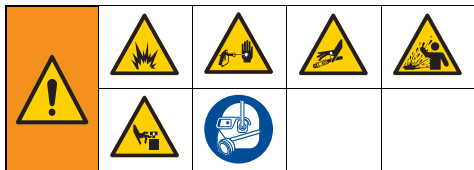
- If you suspect the spray tip or hose is clogged or that pressure has not been fully relieved:
 - VERY SLOWLY** loosen the tip guard retaining nut or the hose end coupling to relieve pressure gradually.
 - Loosen the nut or coupling completely.
 - Clear hose or tip obstruction.

Trigger Lock

Always engage the trigger lock when sprayer is stopped to prevent the gun from being triggered accidentally by hand or if dropped or bumped.

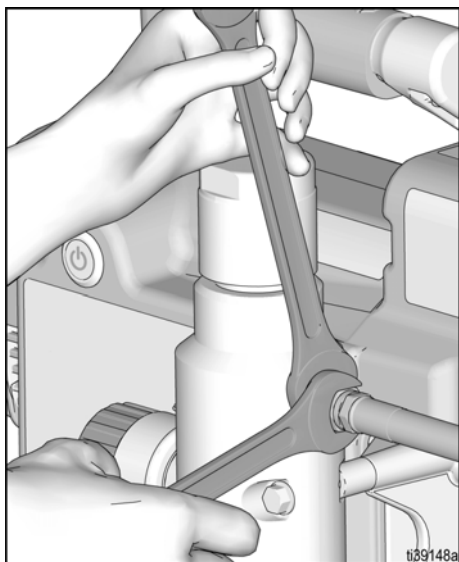


Setup

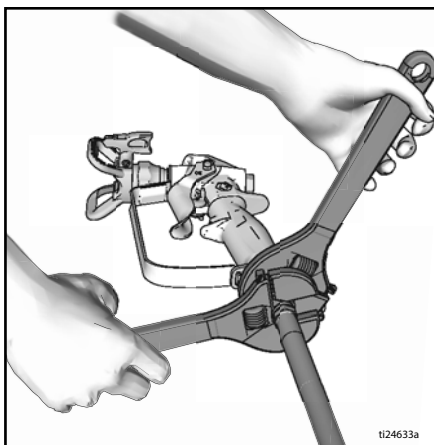


When unpacking sprayer for the first time or after long term storage perform setup procedure. When first setup is performed remove shipping plug from fluid outlet.

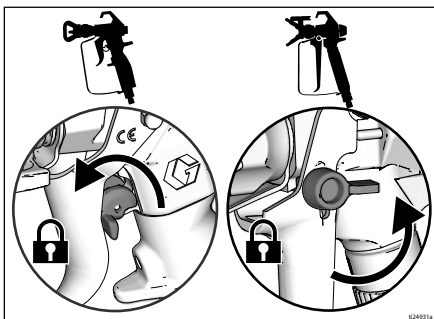
1. Connect Graco airless hose to fluid outlet. Use wrenches to tighten securely.



2. Connect other end of hose to gun.

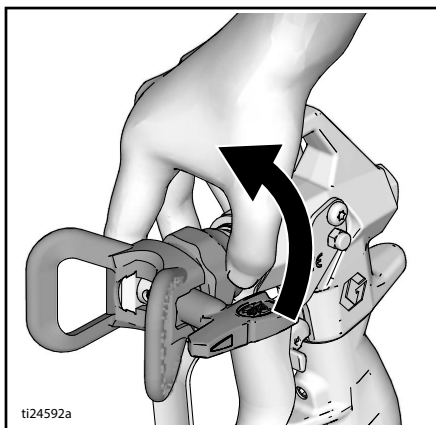


3. Use wrenches to tighten securely.
4. Engage trigger lock.

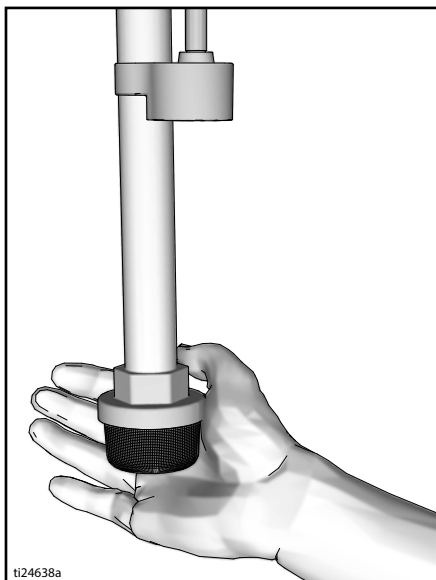


Setup

5. Remove tip guard.

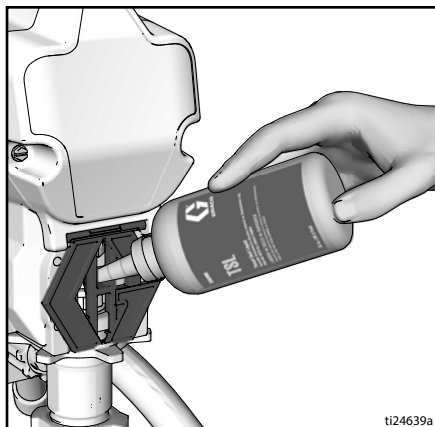


6. When unpacking sprayer for the first time remove packaging materials from inlet strainer. After long term storage check inlet strainer for clogs and debris.

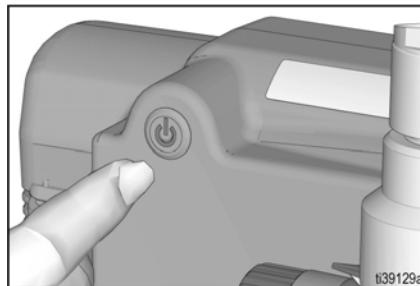


7. Fill throat packing nut with TSL to prevent premature packing wear. Do this daily or each time you spray.

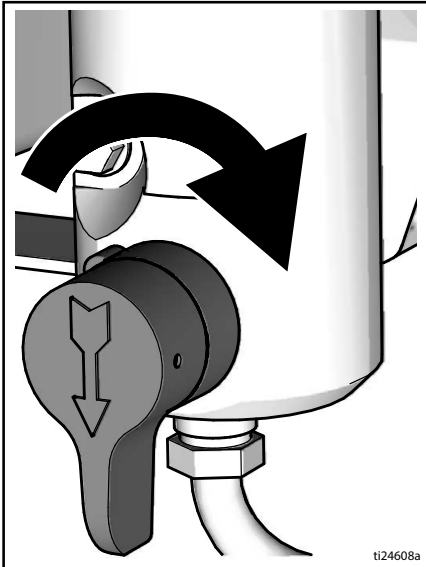
- a. Place the TSL bottle nozzle into the top center opening in the grill at the front of the sprayer.
- b. Squeeze bottle to dispense enough TSL to fill the space between the pump rod and packing nut seal.



8. Make certain ON/OFF switch is **OFF**. Power button is illuminated when it is **ON**.

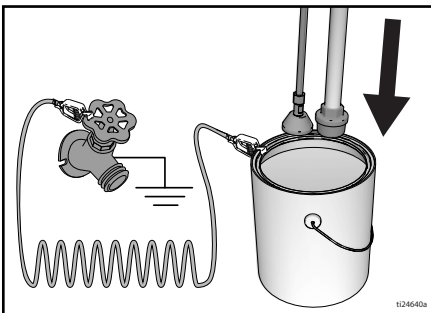


- Turn prime valve down.

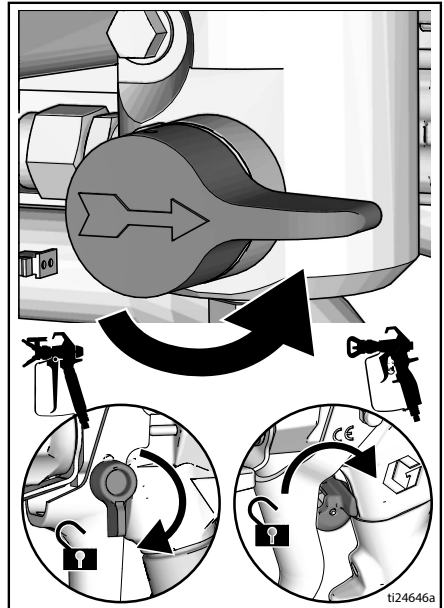


- Place fluid intake with drain tube in grounded metal pail partially filled with flushing fluid. When spraying oil-based or flammable, follow **Grounding Instructions**, page 12.

NOTE: New sprayers are shipped with storage fluid that must be flushed out with mineral spirits prior to using the sprayer. Check flushing fluid for compatibility with material that is to be sprayed, see **Cleaning Fluid Compatibility**, page 26. A secondary flush with a compatible fluid may be necessary.



- Turn pressure control to lowest setting.
- Install battery, see **Battery Installation and Removal**, page 18.
- Turn ON/OFF switch to **ON** position.
- Increase pressure 1/2 turn to start motor. Allow fluid to flush through sprayer for one minute.
- Turn prime valve horizontal. Disengage trigger lock.



- Hold a metal part of the gun firmly to a grounded metal pail. Trigger gun and flush until clean.
- Turn ON/OFF switch to **OFF** position.
- Engage trigger lock.
- If the initial flushing fluid is not compatible with the material that is to be sprayed, a second flush is needed. Repeat steps 11-18.
- Sprayer is now ready to start up and spray.

Setup

Battery Installation and Removal

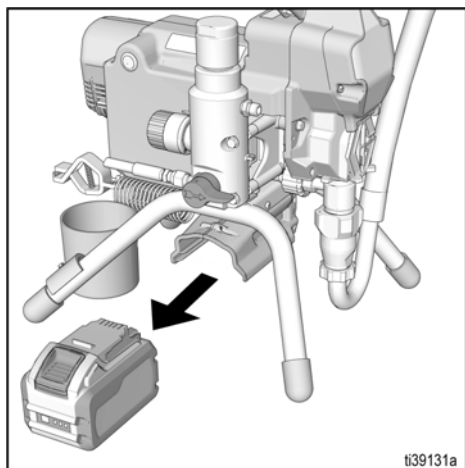
Always start with a fully charged Battery. Do not splash or immerse Battery or charger in water. See Battery and charger information shipped with the sprayer.



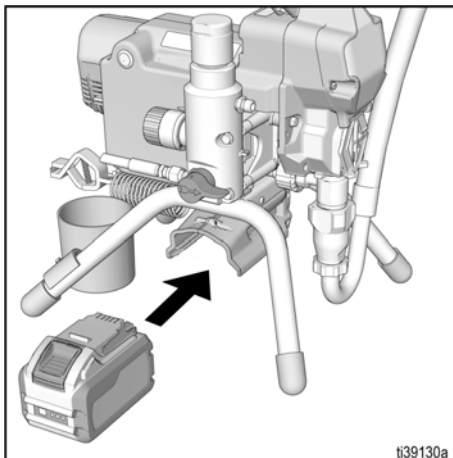
Replace and charge Battery only in a well-ventilated area and away from flammable or combustible materials, including paints and solvents.

Remove and install Battery into the sprayer as follows:

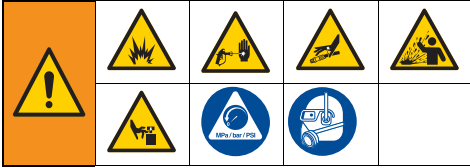
1. Remove the used Battery, if in place.



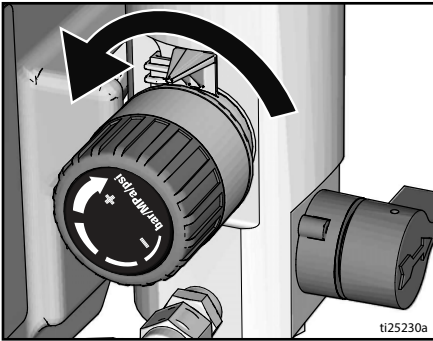
2. Install battery by aligning the battery pack with the rails inside the sprayer and sliding it in until the battery pack is firmly seated. Ensure that it does not disengage.



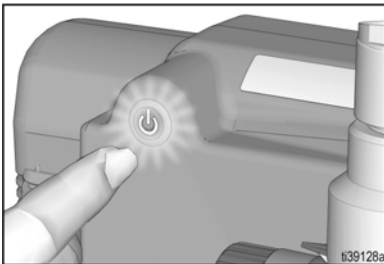
Startup



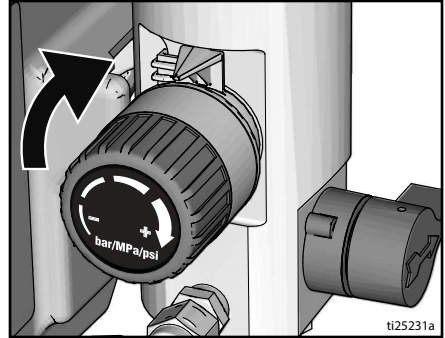
1. Perform **Pressure Relief Procedure**, page 13.
2. Turn pressure control to lowest pressure.



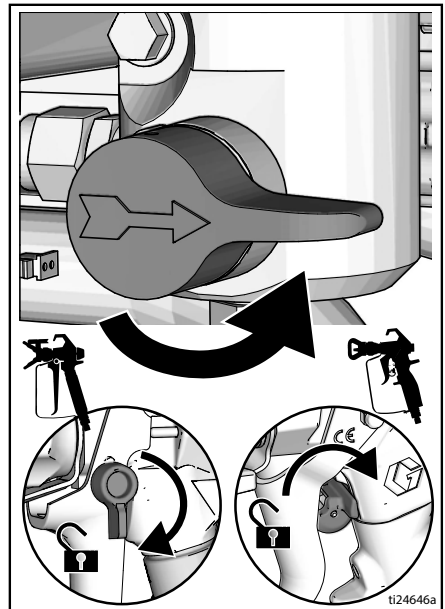
3. Install battery, see **Battery Installation and Removal**, page 18.
4. When spraying oil-based or flammable material, follow **Grounding Instructions**, page 12.
5. Turn ON/OFF switch to **ON** position. Power button is illuminated when it is **ON**.



6. Place fluid intake in paint pail. Place drain tube in waste pail.
7. Increase pressure 1/2 turn to start motor. Allow paint or other material to circulate through sprayer until material flows out the drain tube.

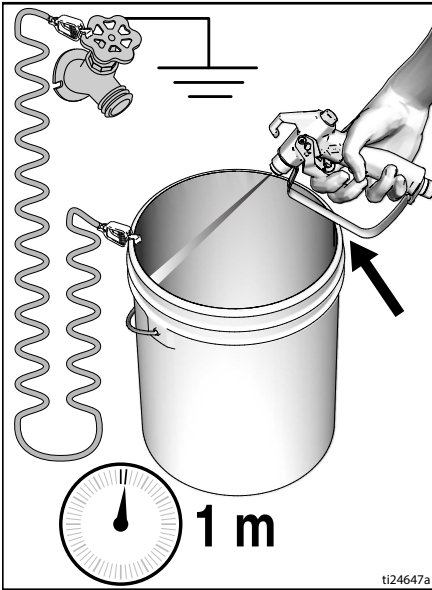


8. Turn prime valve horizontal. Disengage trigger lock.



Startup

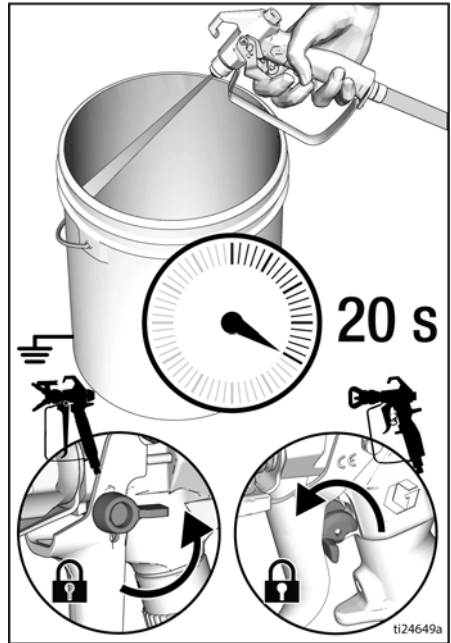
9. Hold gun against grounded metal waste pail. Trigger gun at least 1 minute until paint appears.



10. Move gun to paint pail and trigger for 20 seconds. Release trigger and allow sprayer to build pressure. Engage trigger lock.



High-pressure spray is able to inject toxins into the body and cause serious bodily injury. Do not stop leaks with hand or rag.



11. Inspect Airless Hose and hose connections for leaks. If leaks occur, perform **Pressure Relief Procedure**, page 13, then tighten all fittings and repeat **Startup** procedure. If there are no leaks, continue with **Operation**, page 21.

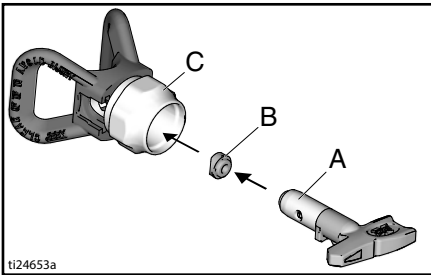
Operation

Spray Tip Installation

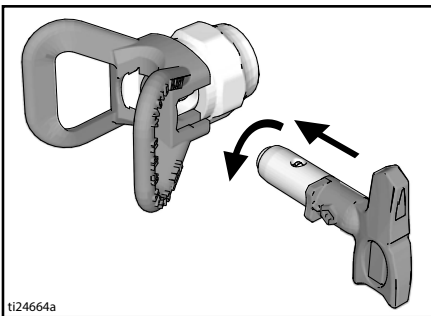


To avoid serious injury from skin injection, do not put your hand in front of the Spray Tip when installing or removing the Spray Tip and Spray Tip Guard.

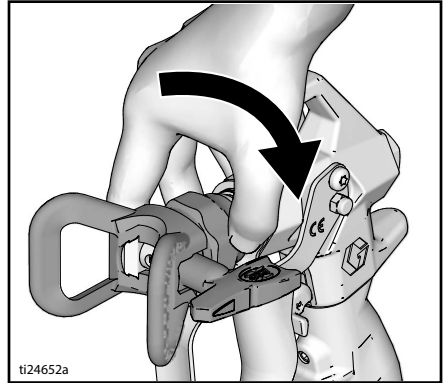
1. Perform **Pressure Relief Procedure**, page 13.
2. Use spray tip (A) to insert OneSeal™ (B) into tip guard (C).



2. Insert Spray Tip.



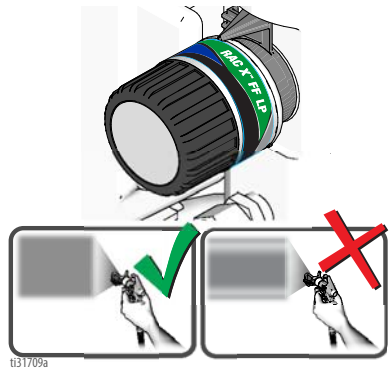
3. Screw assembly onto gun. Tighten.



Spray

NOTE: If spraying flammable or oil-based material, follow **Grounding Instructions**, page 12.

When a RAC X™ FF LP Fine Finish Low Pressure reversible spray tip is used, spraying pressure can be lowered. Spraying at a lower pressure results in less overspray and reduces spray tip wear. Adjust the sprayer pressure to minimize overspray.

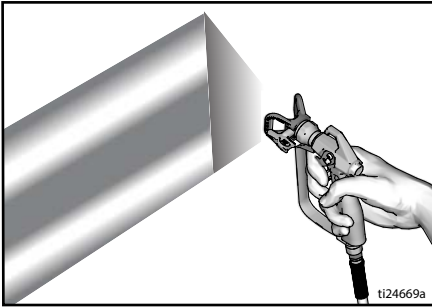


Atomized, evenly distributed fan pattern

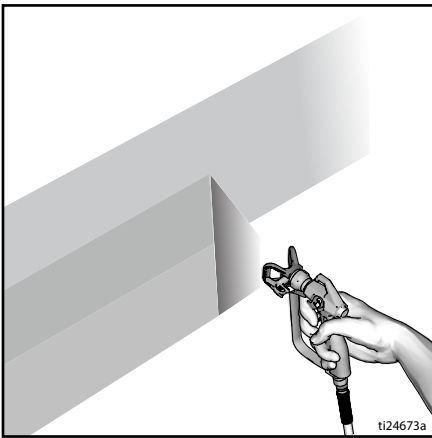
Tails

Operation

1. Spray test pattern. Adjust pressure to eliminate heavy edges.



2. Use smaller tip size if pressure adjustment cannot eliminate heavy edges.
3. Hold gun perpendicular, 10-12 in. (25-30 cm) from surface. Spray back and forth; overlap by 50%.

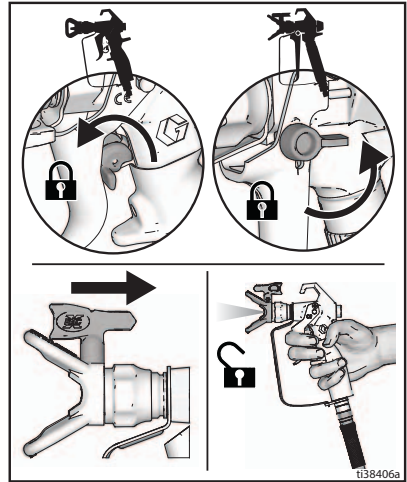


4. Trigger gun after moving. Release trigger before stopping. For additional spraying information, see separate gun manual.

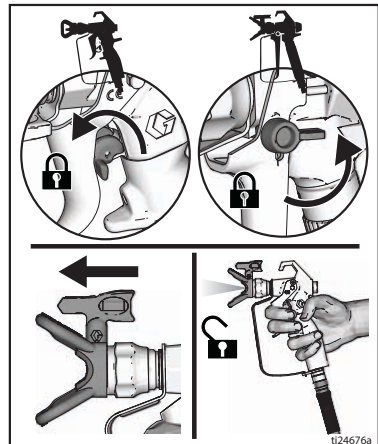
Clear Tip Clog



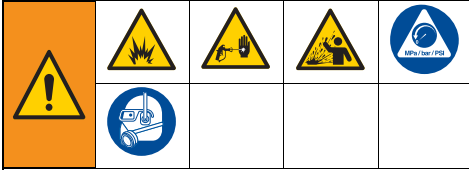
1. Release trigger. Engage trigger lock. Rotate Spray Tip. Disengage trigger lock. Trigger gun at waste area to clear clog.



2. Engage trigger lock. Return Spray Tip to original position. Disengage trigger lock and continue spraying.



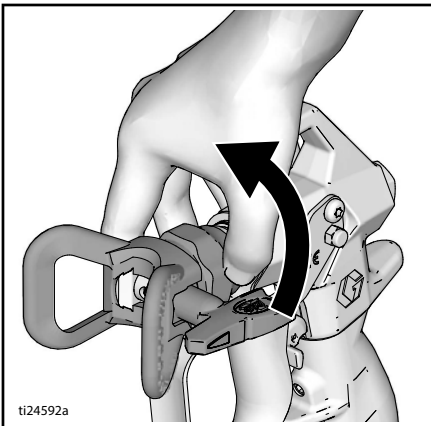
Cleanup



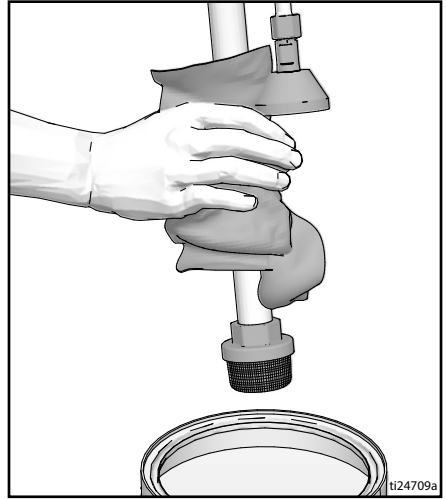
To avoid serious injury from fire and explosion when using flammable or oil-based materials:

- Do not spray solvents through the spray tip. Always remove tip guard and spray tip before flushing. Clean tip guard and spray tip in a bucket of compatible solvent.
- Clean in a well-ventilated area. Keep a good supply of fresh air moving through the area.
- When flushing with solvents, always ground the sprayer and waste container.

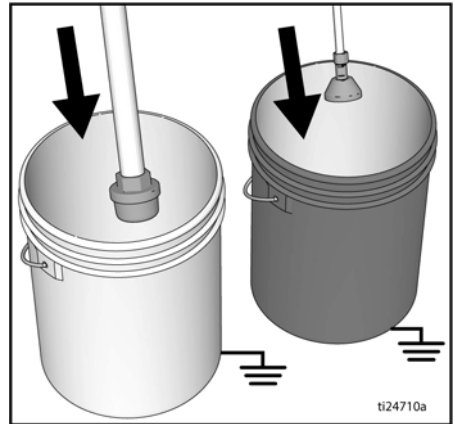
1. When using flammable or oil-based material, follow **Grounding Instructions**, page 12.
2. Perform **Pressure Relief Procedure**, page 13.
3. Remove tip guard and spray tip. For additional information, see separate gun manual.



4. Remove fluid intake and drain tube from paint, wipe excess paint off outside.



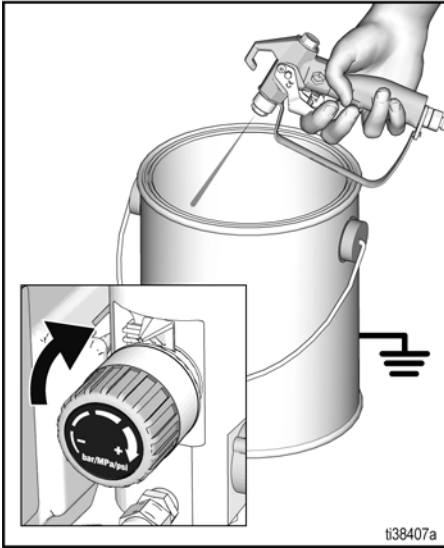
5. Place fluid intake in flushing fluid, see **Cleaning Fluid Compatibility**, page 26. Place drain tube in waste pail.



6. Turn prime valve horizontal.

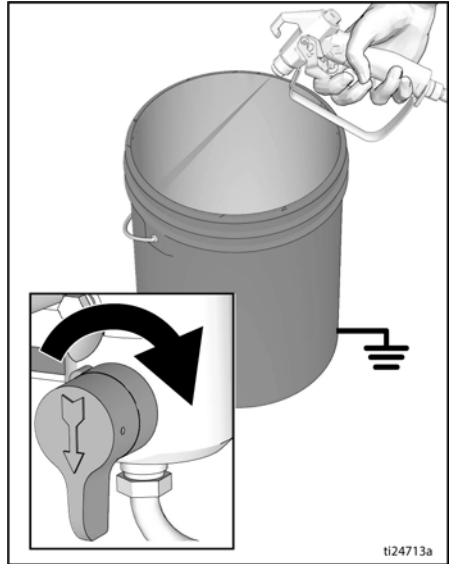
Operation

7. Increase pressure 1/2 turn to start motor. Hold gun against grounded paint or waste pail. Disengage trigger lock. Trigger gun and increase pressure until the pump runs steady and flushing fluid appears.

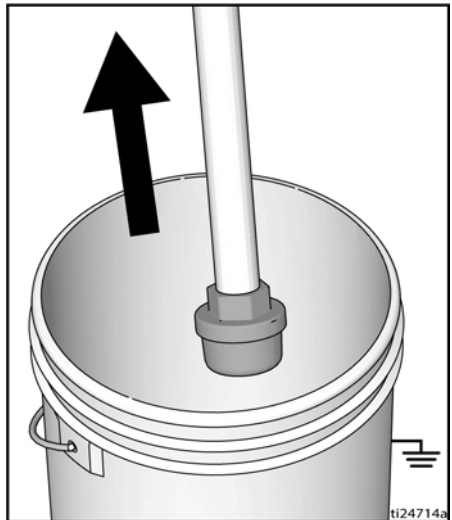


8. Stop triggering gun. Move gun to grounded waste pail, hold gun against pail, trigger gun to thoroughly flush system.

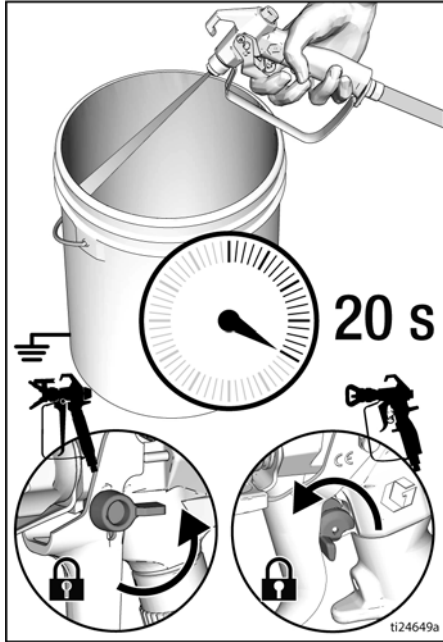
9. While continuing to trigger gun, turn prime valve down. Then, release gun trigger. Allow flushing fluid to circulate until fluid comes out of drain tube clear.



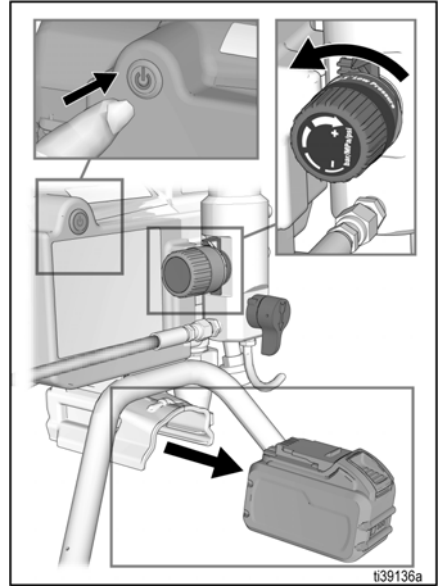
10. Raise fluid intake above flushing fluid.



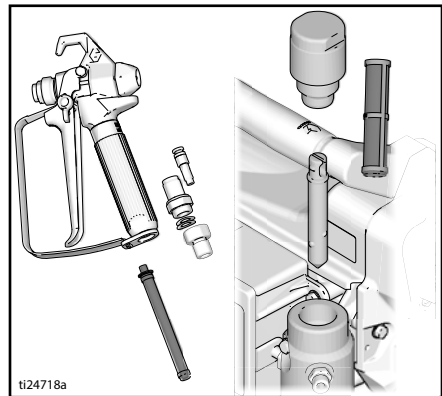
11. Turn prime valve horizontal. Trigger gun into grounded flushing or waste pail for 20 seconds to purge fluid from hose.
12. Engage trigger lock.



13. Turn pressure control knob to the lowest pressure setting and turn ON/OFF switch to **OFF** position. Power button is illuminated when power is **ON**. Remove battery.

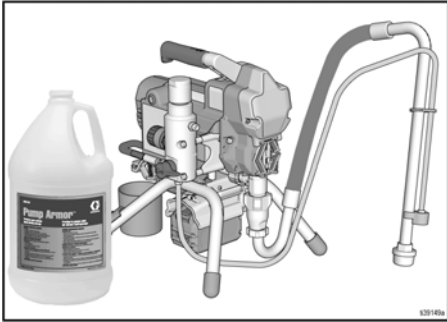


14. Perform **Pressure Relief Procedure**, page 13.
15. Remove filters from gun and sprayer if installed. Clean and inspect. Install filters. See separate gun manual.

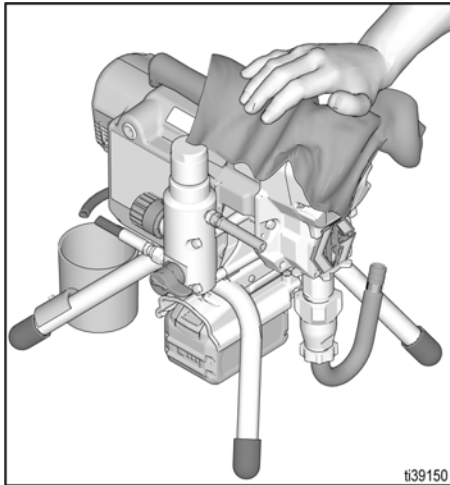


Operation

16. If flushing with water, flush again with mineral spirits or Pump Armor to leave a protective coating to prevent freezing or corrosion.



17. Wipe sprayer, hose and gun with a rag soaked in water or mineral spirits.



Cleaning Fluid Compatibility

- When spraying **water-based** materials, flush the system thoroughly with water.
- When spraying **oil-based or flammable** materials, flush the system thoroughly with mineral spirits or compatible, flushing solvent.
- To spray **water-based** materials **after spraying oil-based or flammable** materials, flush the system thoroughly with water first. The water flowing out of drain tube should be clear and solvent-free **before** you begin spraying the water-based material.
- To spray **oil-based or flammable** materials **after spraying water-based** materials, flush the system thoroughly with mineral spirits or a compatible flushing solvent first. The solvent flowing out of the drain tube should not contain any water. When flushing with solvents always follow **Grounding Instructions**, page 12.
- To avoid fluid splashing back on your skin or into your eyes, always aim gun at inside wall of pail.

Maintenance

Routine maintenance is important to ensure proper operation of your sprayer. Maintenance includes performing routine actions which keep your sprayer in operation and prevents trouble in the future.



Activity	Interval
Inspect/clean sprayer filter, fluid inlet strainer, and gun filter.	Daily or each time you spray
Inspect motor shield vents for blockage.	Daily or each time you spray
Fill TSL by adding through TSL fill point.	Daily or each time you spray
Check sprayer stall. With sprayer gun NOT triggered, sprayer motor should stall and not restart until gun is triggered again. If sprayer starts again with gun NOT triggered, inspect pump for internal/external leaks and check prime valve for leaks.	Every 1000 gallons (3785 liters)
Throat packing adjustment When pump packing begins to leak after extended use, tighten packing nut down until leakage stops or lessens. This allows approximately 100 gallons of additional operation before a repacking is required. Packing nut can be tightened without O-ring removal.	As necessary based on usage

Troubleshooting

Mechanical/Fluid Flow



1. Follow **Pressure Relief Procedure**, page 13, before checking or repairing.
2. Check all possible problems and causes before disassembling the unit.

Problem	What to Check If check is OK, go to next check	What to Do When check is not OK, refer to this column
Pump output is low	Spray tip worn.	Follow Pressure Relief Procedure , page 13, then replace tip. See separate gun or tip manual.
	Spray tip clogged.	Relieve pressure. Check and clean spray tip.
	Paint supply.	Refill and reprime pump.
	Intake strainer clogged.	Remove and clean, then reinstall.
	Intake valve ball and piston ball are not seating properly.	Remove intake valve and clean. Check balls and seats for nicks; replace if necessary. See pump manual. Strain paint before using to remove particles that could clog pump.
	Fluid filter or tip filter is clogged or dirty.	Clean filter.
	Prime valve leaking.	Follow Pressure Relief Procedure , page 13, then repair prime valve.
	Verify pump does not continue to stroke when gun trigger is released. (Prime valve not leaking.)	Service pump. See pump manual.
	Leaking around throat packing nut which may indicate worn or damaged packings.	Replace packings. See pump manual. Also check piston valve seat for hardened paint or nicks and replace if necessary. Tighten packing nut/wet-cup.
Battery has insufficient charge.	Charge battery.	

Problem	What to Check If check is OK, go to next check	What to Do When check is not OK, refer to this column
Pump output is low	Pump rod damage.	Repair pump. See pump manual.
	Low stall pressure.	Turn pressure knob fully clockwise. Make sure pressure control knob is properly installed to allow full clockwise position. If problem persists, replace pressure control.
	Piston packings are worn or damaged.	Replace packings. See pump manual.
	O-ring in pump is worn or damaged.	Replace o-ring. See pump manual.
	Intake valve ball is packed with material.	Clean intake valve. See pump manual.
	Large pressure drop in hose with heavy materials.	Reduce overall length of hose.
Motor runs but pump does not stroke	Connecting rod assembly damaged. See pump manual.	Replace connecting rod assembly. See pump manual.
	Gears or drive housing damaged.	Inspect drive housing assembly and gears for damage and replace if necessary.
Excessive paint leakage into throat packing nut	Throat packing nut is loose.	Remove throat packing nut spacer. Tighten throat packing nut just enough to stop leakage.
	Throat packings are worn or damaged.	Replace packings. See pump manual.
	Displacement rod is worn or damaged.	Replace rod. See pump manual.
Fluid is spitting from gun	Air in pump or hose.	Check and tighten all fluid connections. Cycle pump as slowly as possible during priming.
	Spray tip is partially clogged.	Clear tip. See Clear Tip Clog , page 22.
	Fluid supply is low or empty.	Refill fluid supply. Prime pump. See pump manual. Check fluid supply often to prevent running pump dry.
Pump is difficult to prime	Air in pump or hose.	Check and tighten all fluid connections. Cycle pump as slowly as possible during priming.
	Intake valve is leaking.	Clean intake valve. Be sure ball seat is not nicked or worn and that ball seats well. Reassemble valve.
	Pump packings are worn.	Replace pump packings. See pump manual.
	Paint is too thick.	Thin the paint according to supplier recommendations.

Troubleshooting

Problem	What to Check If check is OK, go to next check	What to Do When check is not OK, refer to this column
Sprayer operates for 5 to 10 minutes then stops	Pump packing nut too tight. When pump packing nut is too tight the packings on the pump rod restrict pump action and overloads the motor.	Loosen pump packing nut. Check for leaks around throat. If necessary, replace pump packings. See Pump manual.
	Battery has insufficient charge.	Charge battery.
Sprayer makes no sound when pressure control is ON and ON/OFF switch is ON (illuminated)	ON/OFF switch light blinks two times when pressure control is ON. Indicates incorrect voltage.	Replace battery with a charged battery.
		Battery has reached end of life. Replace the battery.
	ON/OFF switch light blinks three times when pressure control is ON. Indicates battery temperature is too hot or too cold.	Allow battery to cool down or warm up to room temperature.
	ON/OFF switch light blinks four times when pressure control is ON. Indicates locked rotor condition.	
ON/OFF switch light blinks five times when pressure control is ON. Indicates motor temperature is too hot.	Allow motor to cool down to room temperature.	
ON/OFF switch does not illuminate when pressed.	Indicates battery is not installed, has insufficient charge, or is damaged.	Install battery correctly, ensure battery is fully charged, or replace battery.
	Control board is damaged.	Replace control board.

Electrical

Symptom: Sprayer does not run, stops running, or will not shut off.



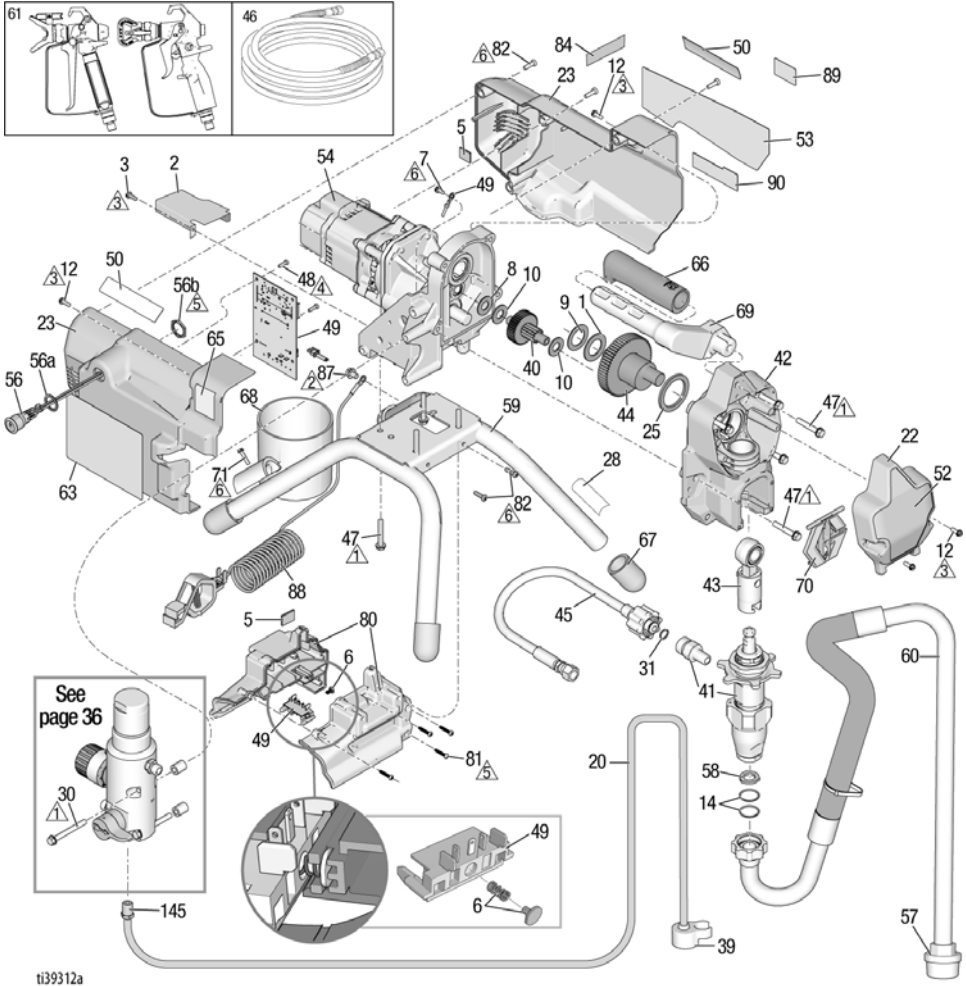
1. Perform **Pressure Relief Procedure**, page 13.
2. Install fully charged battery, see **Battery Installation and Removal**, page 18.
3. Turn the ON/OFF switch **OFF**, wait 30 seconds and then turn power back **ON** again (this ensures sprayer is in normal run mode).
4. Turn pressure control knob clockwise 1/2 turn.

Problem	What to Check	How to check
Sprayer does not run at all.	Check battery charge.	Press charge level indicator on battery. Charge battery or install a new battery, if needed.
	Check pressure control connections.	Make certain connector is clean and firmly connected.
	Check pressure control.	Connect known good pressure control. If the motor runs, replace pressure control.
	Check motor leads.	Make certain terminals are clean and firmly connected.
Sprayer will not shut off after reaching or exceeding maximum pressure.	Check pressure control.	Disconnect pressure control, if sprayer still runs, replace control board. If the sprayer stops, replace pressure control.
Basic electrical problems	Motor leads are securely fastened and properly mated	Replace loose terminals; crimp to leads. Be sure terminal are firmly connected. Clean circuit board terminals. Securely reconnect leads.

Parts

Parts

390 Stand Sprayer Parts



ti39312a

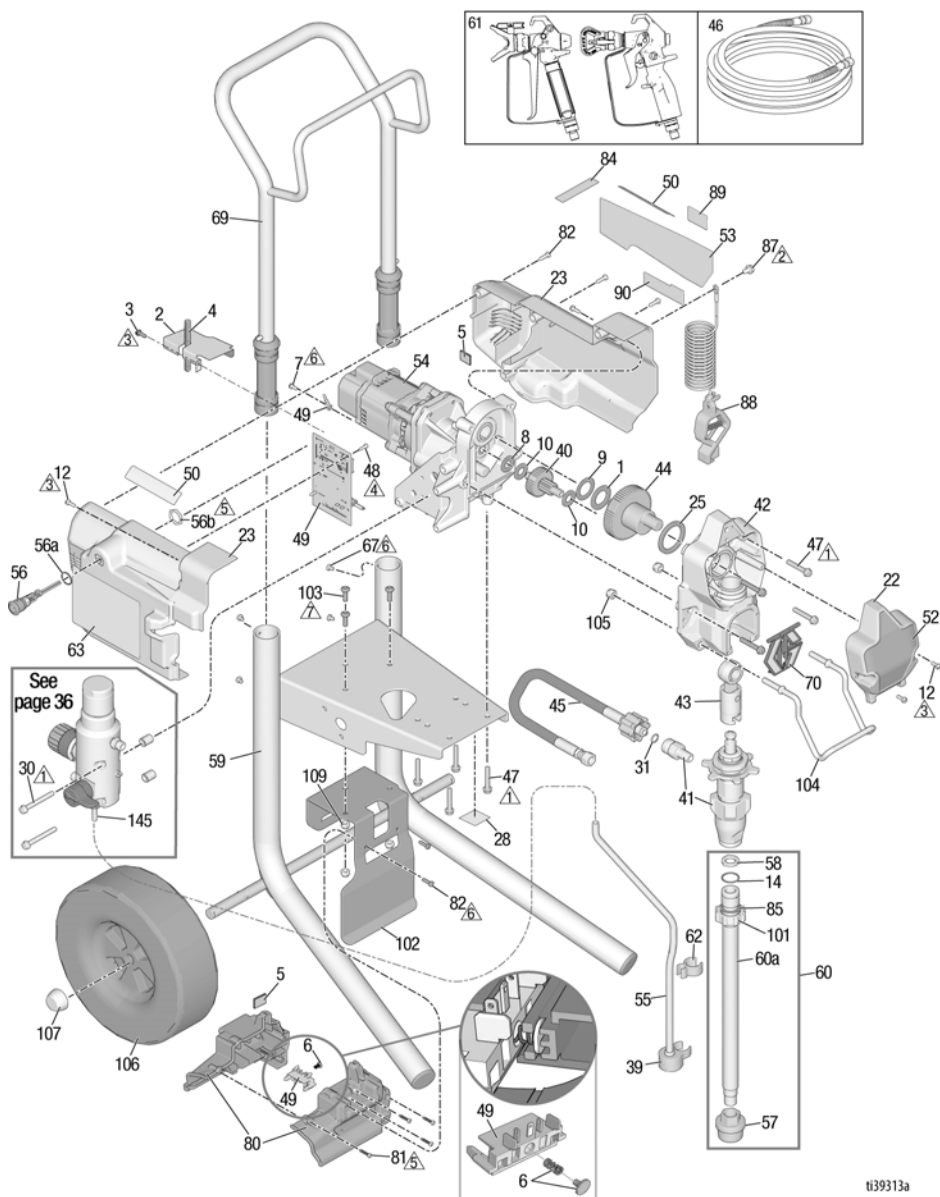
Ref.	Torque	Ref.	Torque	Ref.	Torque	Ref.	Torque
1	140-160 in-lbs. (15.8-18.1 N•m)	3	23-27 in-lbs (2.6-3.1 N•m)	5	10-20 in-lbs (1.13-2.26 N•m)	7	40-50 in-lbs (4.5-5.6 N•m)
2	80-90 in-lbs (9-10.2 N•m)	4	8-10 in-lbs (0.9-1.13 N•m)	6	25-35 in-lbs (2.8-4 N•m)		

390 Stand Sprayers Parts List

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
1	107434	BEARING, thrust	1	50	20A330	LABEL, top	2
2	25U231	BRACKET, cover	1	52	See	LABEL, front	1
3	117501	SCREW, mach, hex hd.	1		page 38		
5	20A450	GASKET	2	53	See	LABEL, side	1
6	20A052	SPRING BUTTON, assembly	1		page 38		
7	115498	SCREW, mch, slot/hex, wash hd	1	54	20A554	KIT, motor, module	1
8	116073	WASHER, thrust	1	56	20A336	SWITCH, power	1
9	116074	WASHER, thrust	1	56a		O-RING	1
10	116079	BEARING, thrust	2	56b		NUT	1
12	117501	SCREW, mach, slot hex wash hd	4	57	246385	STRAINER, 7/8-14 unf	1
14	117559	O-RING	2	58	115099	WASHER	1
20	249051	KIT, tube, drain <i>includes 39, 145</i>	1	59	20A271	FRAME, stand mount	1
22	17C539	COVER, front	1	60	246386	HOSE, suction set <i>includes 14, 37, 91</i>	1
23	20A448	SHIELD, motor	1	61	See	GUN, spray	1
25	180131	BEARING, thrust	1		page 38		
28		LABEL, identification	1	63▲	See	LABEL, warning	1
30	17C735	SCREW, hex hd.	2		page 38		
31	16H137	PACKING, O-RING	1	66	116139	GRIP, handle	1
34▲	See	CARD, medical alert (not shown)	1	67	15G857	CAP, leg	4
39	244035	DEFLECTOR, barbed	1	68	287903	CUP, suction/drain	1
40	249194	GEAR, reducer	1	69	287072	HANDLE <i>includes 47, 66</i>	1
41		PUMP, displacement	1	70	17C483	COVER, pump rod	1
	17C487	North America		71	127914	SCREW, drill, hex washer head	1
	17C488	Asia/ANZ/Japan		80	20A270	BATTERY COMPARTMENT	1
	17C489	Europe		81	17R614	FASTENERS, battery compartment	4
42	24W817	HOUSING, drive <i>includes 47</i>	1	82	115477	FASTENER	6
43	24W640	ROD, connecting	1	84	17P924	LABEL, A+	1
44	24X020	GEAR, crankshaft <i>includes 25</i>	1	88	237686	WIRE, ground	1
45	24W830	KIT, hose, cpld <i>includes 31</i>	1	87	112798	FASTENER	1
46	See	HOSE, cpld, 1/4 in. x 25 or 50 ft	1	89	16D576	LABEL, USA	1
47	117493	SCREW, mach, hex washer hd	9	90	20A335	LABEL, brand, DEWALT	1
48	119236	SCREW, torx	2	145	M70809	FITTING, barbed, hose	1
49	20A555	KIT, control board, 390 cordless, <i>includes 48</i>	1	206994	FLUID, TSL, 8 oz (not shown)		1

▲ Replacement safety labels, tags, and cards are available at no cost.

390 Hi-Boy Sprayers Parts



Ref.	Torque	Ref.	Torque	Ref.	Torque	Ref.	Torque
1	140-160 in-lbs. (15.8-18.1 N•m)	3	23-27 in-lbs (2.6-3.1 N•m)	5	10-20 in-lbs (1.13-2.26 N•m)	7	40-50 in-lbs (4.5-5.6 N•m)
2	80-90 in-lbs (9-10.2 N•m)	4	8-10 in-lbs (0.9-1.13 N•m)	6	25-35 in-lbs (2.8-4 N•m)		

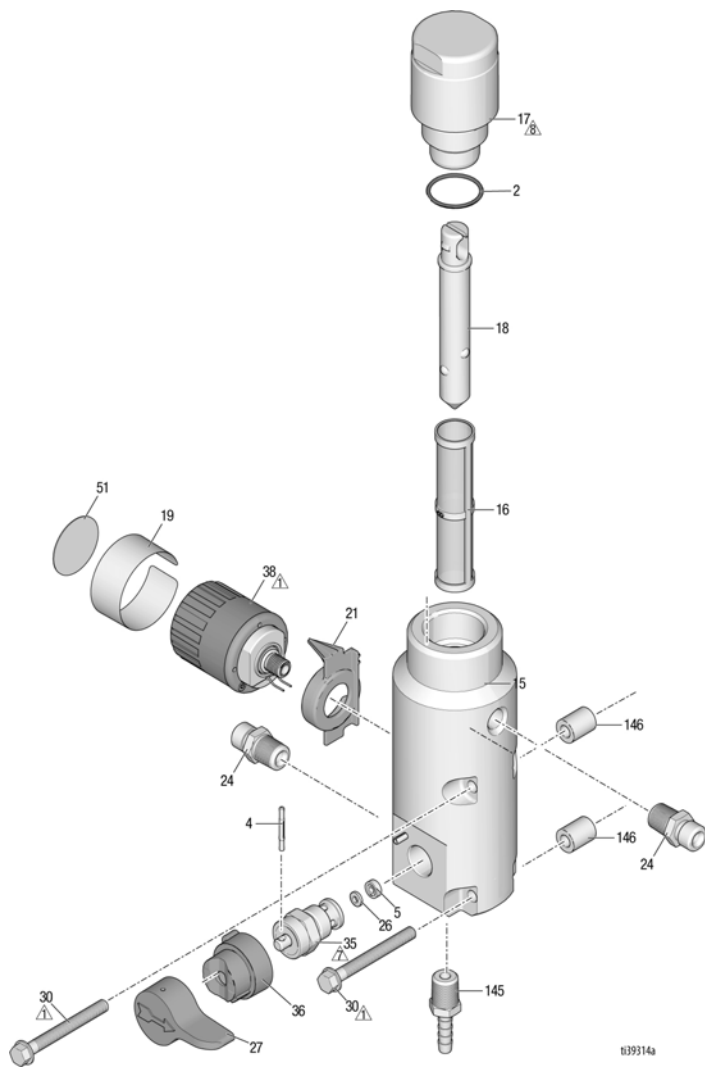
390 Hi-Boy Sprayer Parts List

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
1	107434	BEARING, thrust	1	54	20A554	KIT, motor, module, 390 cordless	1
2	25T886	BRACKET, cover	1	55	15K092	TUBE, drain	1
3	117501	SCREW, mach, hex hd.	1	56	20A336	SWITCH, power	1
4	16V903	CONDUIT, corrugated	1	56a		O-RING	1
5	20A450	GASKET	2	56b		NUT	1
6	20A052	SPRING BUTTON, assembly	1	57	235004	STRAINER, 3/4-16 unf	1
7	115498	SCREW, mch, slot/hex, wash hd	1	58	115099	WASHER	1
8	116073	WASHER, thrust	1	59	17C485	FRAME, stand mount	1
9	116074	WASHER, thrust	1	60	25C786	KIT, suction intake <i>includes 14, 58, 85, 101, 60a, 57</i>	1
10	116079	BEARING, thrust	2	60a	17C949	TUBE, suction,intake	1
12	117501	SCREW, mach, slot hex wash hd	4	61	See page 38	GUN, spray	1
14	103413	O-RING	1	62	195400	CLIP, spring	1
22	17C539	COVER, front	1	63▲	See page 38	LABEL, warning	1
23	20A448	SHIELD, motor	1	67	109032	SCREW	4
25	180131	BEARING, thrust	1	69	287489	HANDLE, assembly, Hi-Cart	1
28		LABEL, identification	1	70	17C483	COVER, pump rod	1
30	17C735	SCREW, mach hex	2	80	20A270	BATTERY COMPARTMENT	1
31	16H137	O-RING	1	81	17R614	FASTENERS, battery compartment	4
34▲	See page 38	CARD, medical alert (not shown)	1	82	115477	SCREW, torx	6
39	244035	DEFLECTOR, barbed	1	84	17P924	LABEL, A+	1
40	249194	GEAR, reducer	1	85	15B652	WASHER	1
41		PUMP, displacement	1	87	112798	FASTENER	1
	17C487	North America		88	237686	WIRE, ground	1
	17C488	Asia/ANZ/Japan		89	16D576	LABEL, USA, w/ global	1
	17C489	Europe		90	20A335	LABEL, brand, DEWALT	1
42	24W817	HOUSING, drive <i>includes 47</i>	1	101	15E813	BUT	1
43	24W640	ROD, connecting	1	102	20A386	BRACKET, battery	1
44	24X020	GEAR, crankshaft <i>includes 25</i>	1	103	128795	SCREW, torx	3
45	24W830	KIT, hose, cpld <i>includes 132</i>	1	104	17C990	HANGER, pail	1
46	See page 38	HOSE, cpld, 1/4 in. x 25 or 50 ft	1	105	111040	NUT, lock	2
47	117493	SCREW, mach, hex washer hd	9	106	119451	WHEEL	2
48	119236	SCREW, torx	2	107	119452	CAP, hub	2
49	20A555	KIT, board, control, 390 cordless	1	109	102040	NUT, lock	3
50	20A330	LABEL, top	2	145	M70809	FITTING, barbed, hose	1
52	See page 38	LABEL, front	1	206994	FLUID, TSL, 8 oz (not shown)		1
53	See page 38	LABEL, side	1				

▲ Replacement safety labels, tags, and cards are available at no cost.

Parts

Control Box and Filter



039314a

Ref.	Torque	Ref.	Torque	Ref.	Torque	Ref.	Torque
	140-160 in-lbs. (15.8-18.1 N•m)		130-140 in-lbs (14.7-16.9 N•m)		48-72 in-lbs (5.4-8.1 N•m)		

Control and Filter Parts List

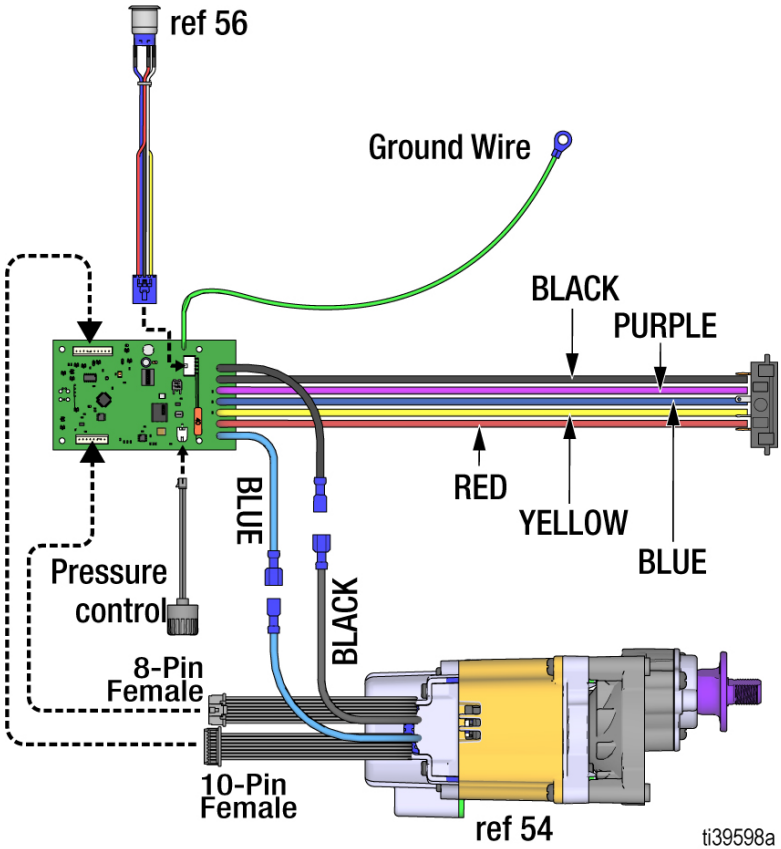
Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
2	117828	PACKING, o-ring	1	19	20A475	LABEL, PC	1
4	111600	PIN, grooved	1	21	17C725	INDICATOR, control pressure	1
5	277364	GASKET, seat, valve	1	24	162453	NIPPLE, (1/4 npsm x 1/4 npt)	2
15		MANIFOLD, fluid	1	26	15E022	SEAT, valve	1
	17C590	Sprayer Models: 25T804, 25T805, 826280		27	187625	HANDLE, valve, drain	1
	17C591	Sprayer Models: 25T863, 25T882, 25T943	1	30	17C735	SCREW, mach, HWH	2
		FILTER, fluid	1	35	239914	VALVE, drain, <i>includes 5, 26</i>	1
16		Tall manifold		36	224807	BASE, valve	1
	246425	30 mesh (gray)		38	20A556	KIT, control, pressure, cordless, <i>includes 19, 20, 51</i>	1
	246384	60 mesh, original (black)		51	20A474	LABEL, control	1
	246382	100 mesh (blue)		145	M70809	FITTING, barbed	1
	246383	200 mesh (red)		146	17D294	SPACER, manifold	2
17		CAP, manifold	1		115523	GAUGE, pressure, fluid (on select models). <i>Not shown</i>	1
	287902	KIT, cap, tall manifold, <i>includes 18</i>			119783	FITTING, tee, swivel (on models with gauge)	1
18	15B071	INSERT, filter, tall	1				

Accessories and Labels

Accessories and Labels

Sprayer Model (Series)	Ref. 46 Hose, 1/4 in. x 50 ft	Ref. 61 Gun, Spray	Ref. 52 Label, Front	Ref. 53 Label, Side	Ref. 34 Card, Medical Alert ▲	Ref. 63 Label, Danger ▲
25T804 & 25T805 &	240794	20A479	20A328	20A329	222385 #	20A030 #
25T863 \$ 25T943 \$	240794	288438	20A333	20A334	222385 \$	20A480 \$
25T882 @	240794	288438	20A328	20A329	17A134 %	20A481 %
826280 &	826079	826282	20A331	20A332	222385 #	20A030 #
288526 – Kit, accessory, hopper						
# – English, Spanish, French			@ – ANZ			
% – English, Chinese, Korean			\$ – Europe			
& – North America			* – AP			
▲ Replacement safety labels, tags, and cards are available at no cost.						

Wiring Diagram




Technical Specifications

Technical Specifications

390 PC Cordless		
	US	Metric
Sprayer		
Maximum fluid working pressure		
390 PC Cordless	3300 psi	228 bar, 22.8 MPa
Maximum Delivery		
390 PC Cordless	0.47 gpm	1.8 lpm
Maximum Tip Size		
390 PC Cordless	0.021	0.021
Fluid Outlet		
	1/4 in. npsm	1/4 in. npsm
Dimensions		
Height		
Stand	18.5 in.	47 cm
Hi-Boy	28.25 in. (Handle down) 38.25 in. (Handle up)	71.8 cm (Handle down) 97.2 cm (Handle up)
Length		
Stand	16 in.	40.6 cm
Hi-Boy	23.25 in.	59.1 cm
Width		
Stand	14 in.	35.6 cm
Hi-Boy	20.5 in.	52.1 cm
Weight		
Stand	34 lb.	15.4 kg
Hi-Boy	68.5 lb.	31.1 kg
Noise** (dBa) @ 70 psi (0.48 MPa, 4.8 bar)		
Sound pressure	90 dBa	
Sound power	100 dBa	
Materials of Construction		
Wetted materials on all models	zinc- and nickel-plated carbon steel, nylon, stainless steel, PTFE, acetal, leather, UHMWPE, aluminum, tungsten carbide, polyethylene, fluoroelastomer, urethane	
Notes		
* Startup pressures and displacement per cycle may vary based on suction condition, discharge head, air pressure, and fluid type.		
** Sound pressure measured 3 feet (1 meter) from equipment. Sound power measured per ISO-3744.		

California Proposition 65

CALIFORNIA RESIDENTS

 **WARNING:** Cancer and reproductive harm –
www.P65warnings.ca.gov.

Graco Standard Warranty

Graco Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

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This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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Original instructions. This manual contains English. MM 3A8179

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