

Instructions

GREASE JOCKEY



Left Front with Spring Lube Module Kit #563644



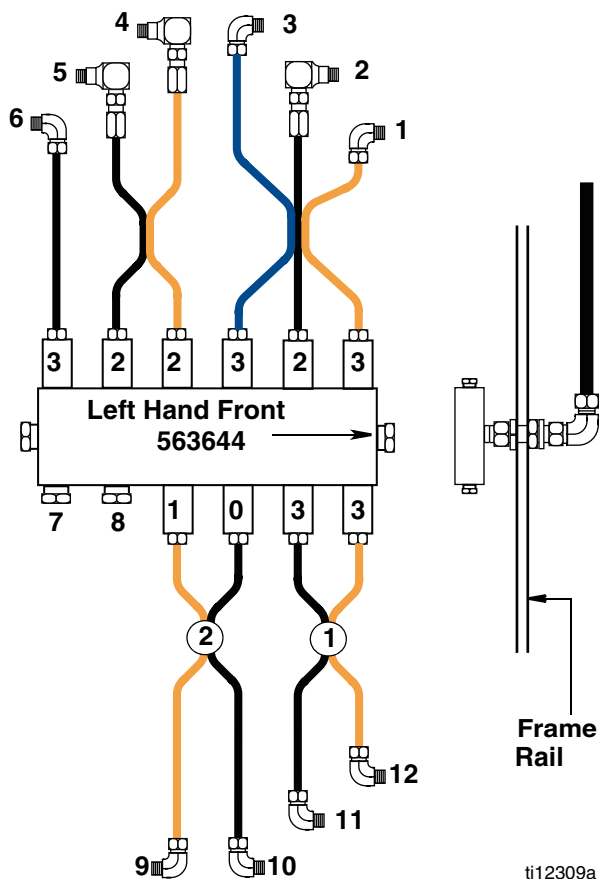
Important Safety Instructions

Read all warnings and instructions in this manual. Save these instructions.

312883A
Bulletin GJ-30001

Typical Layout

Point No.	Description	Meter Size	Tube Color	Bundle & marking	Recommended Fitting P/N
1	KING PIN UPPER	3	Orange	3-Tube Unmarked	556638 Elbow
2	TIE ROD	2	Black		15K740 Elbow and 556644 Connector
3	KING PIN LOWER	3	Blue		556638 Elbow
4	DRAG LINK	2	Orange	2-Tube Unmarked	15K740 Elbow and 556644 Connector
5	DRAG LINK	2	Black		15K740 Elbow and 556644 Connector
6	SPRING PIN	3	Black	Unmarked	556638 Elbow
7	PLUG				
8	PLUG				
9	SLACK ADJUSTER	1	Orange	2-Tube #2	556638 Elbow
10	"S" CAM	0	Black		556638 Elbow
11	SPRING SHACKLE	3	Black	2-Tube #1	556638 Elbow
12	SPRING SHACKLE	3	Orange		556638 Elbow



These will follow the air brake line over the wheel area.

4. Anchor the first tie at frame fitting and the last tie of this bundle at the fitting on brake can. This will prevent strain on air hose.
5. Connect upper king pin first.
6. When routing lines to lower king pin and tie rod connection, make sure there is clearance away from the wheel.
7. Tie the tie rod line (black) to lower king pin fitting after the connection is made. Route the line up and over tie rod arm to loop over rear of tie rod end. This will reduce the chance of the line getting snagged by road debris.
8. Run spring hanger lube lines along side of frame attaching every 12-15 inches. After attaching first line to the upper fitting, secure the other lube line to that fitting then connect into the lower spring hanger. This assures that the lube line will travel with the hanger.
9. Route the lube line for the spring pin (black, single) so that it will be supported every 12-15 inches of travel.
10. The inlet for the module is through the stud. Use an elbow, 556639 or tee, 556636, depending on the routing of the main line. Alternate ports are on each end of the module.
11. **Optional:** Ports 7 & 8 on the modules are used for additional lube points. i.e., rear spring or clutch linkage.

Installation Instructions

1. Locate hole or drill and ream a 5/8" hole in frame rail.
2. Mount module through hole in frame with lock washer against hex on stud. **Do not overtighten.**
3. Tie wrap the 3-tube bundle, 2-tube bundle and 2-tube #2 marked bundle together as a group.

Graco Information and Warranty

Please contact Graco Customer Service for all inquiries regarding service, replacement parts and warranties.
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