

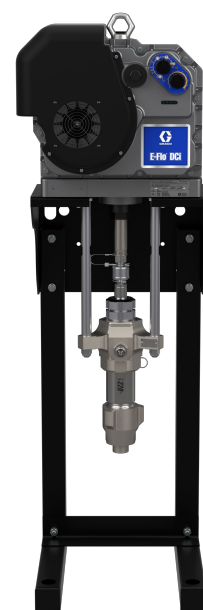


E-FLO DCi™

Dual Control (DC) Electric Pumps
with Intelligence (i) for Liquid
Finishing Applications



PROVEN QUALITY. LEADING TECHNOLOGY.



BOOST CAPACITY AND CONNECTIVITY

FACTORY PAINT CIRCULATION AND SUPPLY

E-Flo® DCi™ dual control (DC) electric pumps with intelligence (i) raise industry standards for:

- Proven Reliability and Simplicity
- Energy Savings and Low Operation Costs
- Integration Simplicity

DUAL CONTROL (DC)

Dual control (DC) means that you can choose the operation mode that works best for your application.

- Flow mode drives set flow rates recommended for constant circulation.
- Pressure mode maintains a constant force that quickly changes speed. This ability to adjust according to demand is ideal for canister fill and non-circulated materials.

PROVEN RELIABILITY AND SIMPLICITY

Graco E-Flo DCi electric pumps exceed pneumatic and hydraulic pump performance in industrial paint mix rooms.

MODULARITY

It's easy to replace existing Graco pneumatic or hydraulic pump motors with the E-Flo DCi.



LOW MAINTENANCE

An annual oil change is all that's needed to keep the dual control (DC) motor running efficiently.



MINIMAL MOVING PARTS

There's less to service or fix than any other electric pump on the market.

PUMP LOWERS

Robust, modular lowers keep running 24 hours a day / 7 days a week / 365 days a year.

- Install the right size and construction for your liquid finishing application.
- Access and service parts without slowing down production.

4-BALL CIRCULATION

- 750 cc to 4000 cc configurations meet every flow application.
- Sealed 4-ball lower needs little to no maintenance.
- Durable ceramic Ultralife coatings extend pump life.

2-BALL SUPPLY

- 145 cc to 1000 cc Dura-Flo lower achieves 6:1 to 46:1 equivalent pressure ratios.
- Configure to up to 4500 psi.

COMPACT FOOTPRINT: Space-saving vertical design fits almost anywhere.



Large Sealed 4-Ball
Circulation Pump

2-Ball Supply Pump

Mid-Range Sealed 4-Ball
Circulation Pump



View in 3D

Scan the QR code to see
E-Flo DCI from all angles.

ENERGY SAVINGS AND LOW OPERATION COSTS

E-FLO DCi ELECTRIC MOTORS USE

- 80 percent less energy than similar sized pneumatic or air motors
- 30 percent less energy than comparable alternating current (AC) pumps

ENERGY CONSUMPTION AND NOISE COMPARISON

ELECTRIC VS AIR-OPERATED

Dual control (DC) electric motors run 5 to 10 times more efficiently than air motors. This can lower your energy bills and improve compliance with environmental regulations.

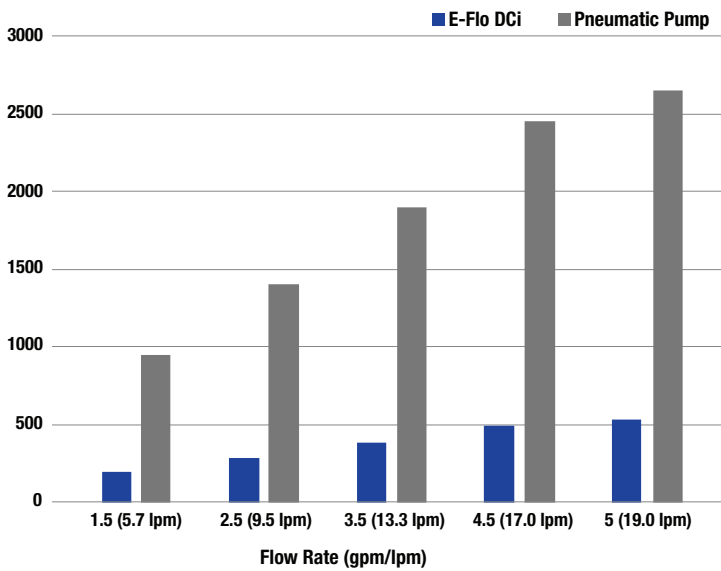
Electric motors operate at least 20 decibels more quietly than similar-sized pneumatic motors. A quiet motor that exceeds Occupational Safety and Health Administration (OSHA) sound regulations means happier operators who produce better results.



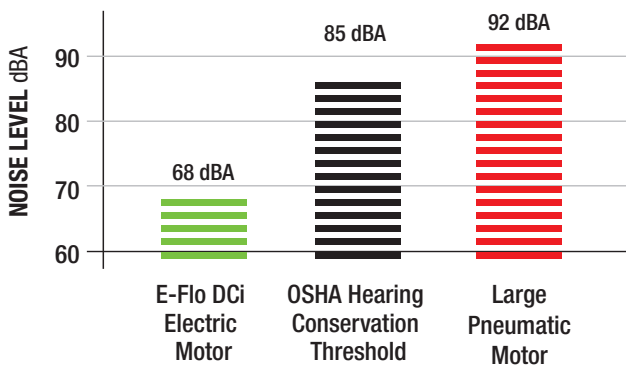
AMERICAN BUILT QUALITY —

E-Flo DCi and DCi Link are designed and manufactured with globally sourced components that are assembled and factory-tested in the USA.

Power Consumption



Noise Comparison



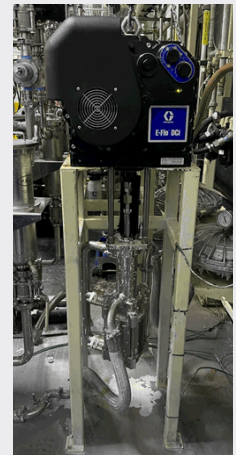
Note: All pressures 100 psi

NO AIR CONSUMPTION MEANS NO ICING

Icing is a problem inherent to all air motors. Since electric motors do not use compressed air, they do not ice.



Icing occurs when moisture in the air supply lines condenses and freezes on the pneumatic air controls. If the accumulated ice melts into material containers, it can cause contamination issues. If the melting ice drips on the factory floor, it becomes a safety hazard.



Icing never occurs on electric pumps like the E-Flo DCi. This means that paint mix room operators and maintenance staff do not need to worry about contamination or safety issues caused by air motor icing.

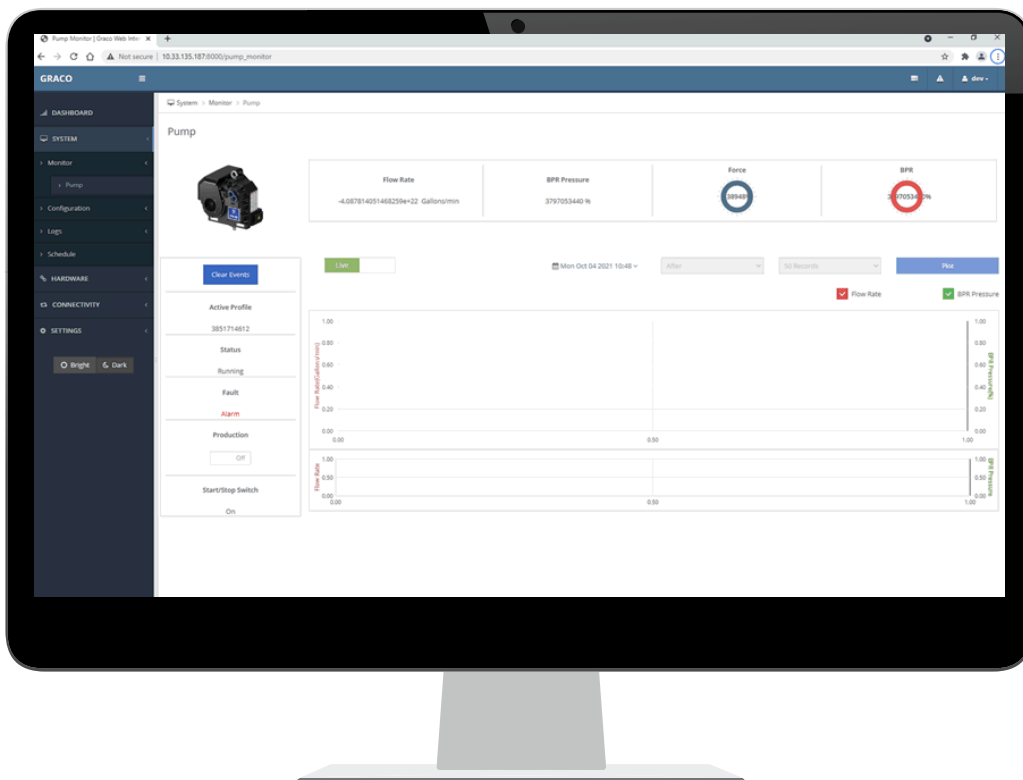
INTEGRATION SIMPLICITY

Basic installation involves a control module and PLC (programmable logic controller) connection. No VFD (variable frequency drive) required.

INTUITIVE WEB INTERFACE

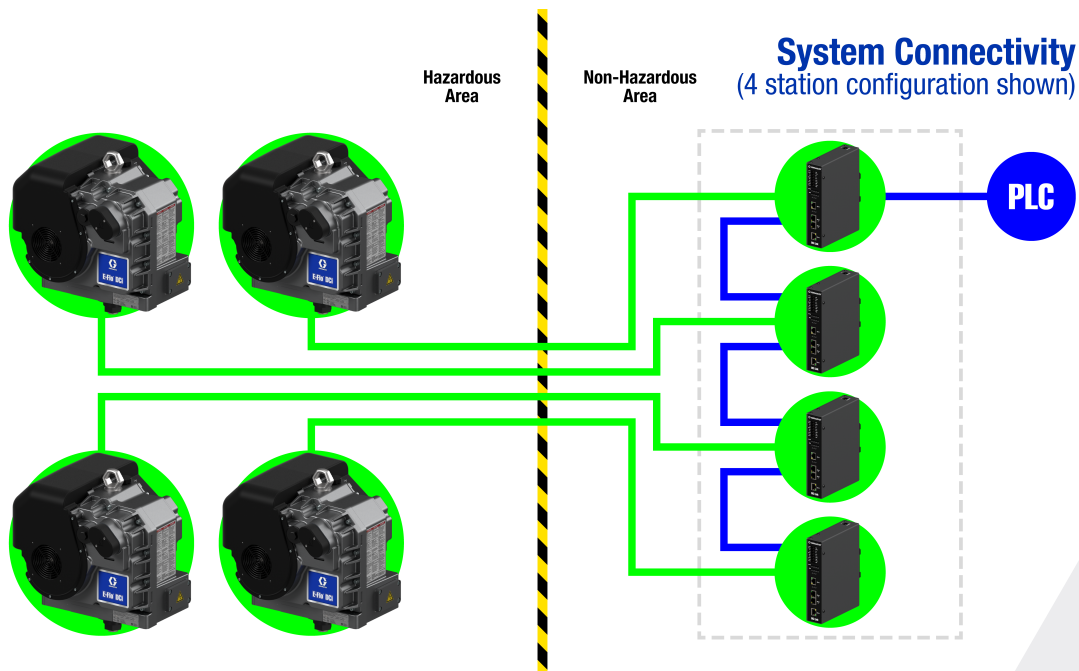
Ethernet access to web-based setup and programming enables real-time access to data. This can help you immediately address system issues and predict when motor or lower maintenance is needed.

- Basic or advanced options size up or down, according to changing production demands and reporting needs.
- Access real-time data – at any time from anywhere – on your connected device.
- Web interface includes operations monitor, system configuration, process and alarm data.
- Easily track and report on pressure, flow, power consumption and events.
- Events include over/under pressure or flow. This can help identify and fix pump run-away conditions before they become a problem.



MINIMAL WIRING AND HARDWARE REQUIRED

It shouldn't take a lot of extra wiring and hardware to make your factory paint mix room and paint circulation system ready for IoT (Internet of Things) and Industry 4.0.

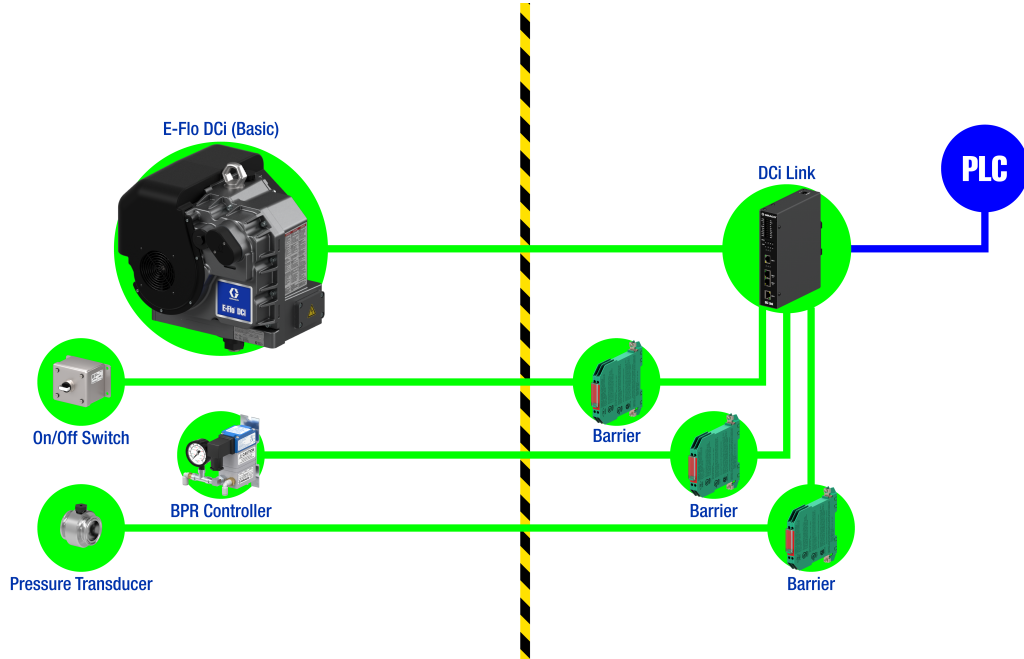


DCi Link™ connects via ethernet to your plant's PLC (programmable logic controller). Minimal wiring requirements simplify integration and truly make your pump intelligent.

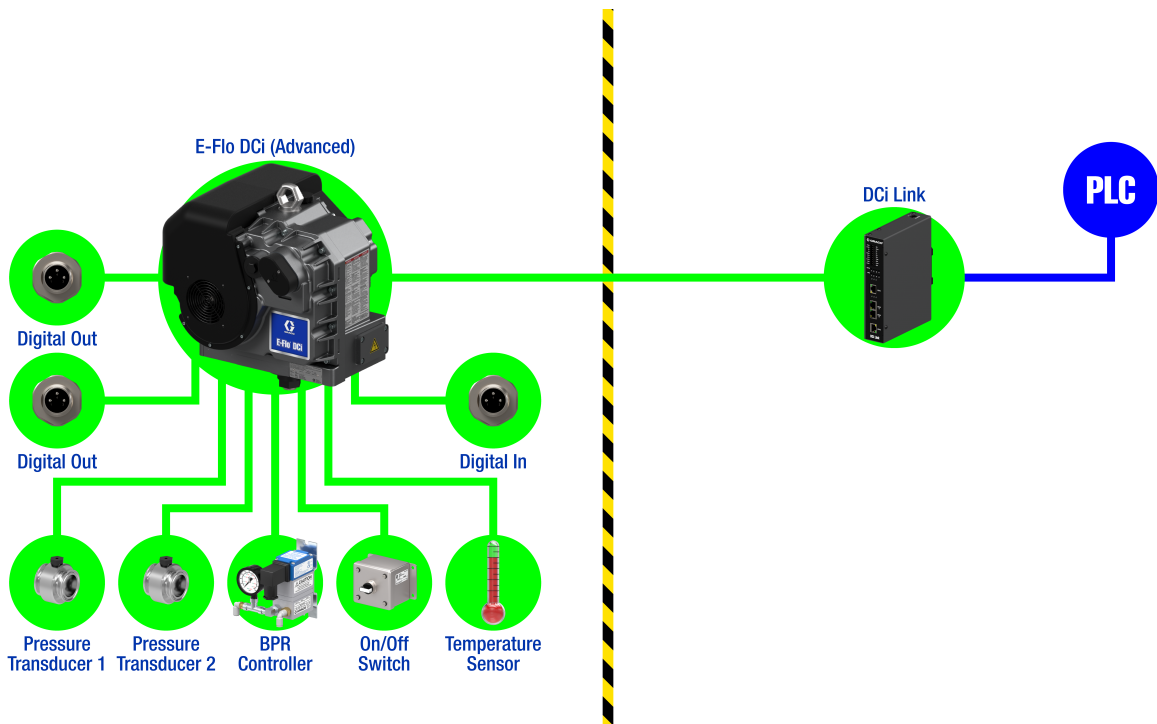


CHOOSE YOUR CONNECTIVITY

BASIC installation involves a control module and programmable logic controller (PLC) connection. Wiring that extends outside of the paint mix room works well for upgrading pneumatic or legacy supply pumps to electric.



ADVANCED installation integrates intrinsically safe input/output (I/O) within the paint mix room. Wiring that connects directly sets up new or upgraded systems for success. Add more efficiency with Intelligent Paint Kitchen capabilities.



CHOOSE THE RIGHT PUMP FOR YOU!

HOW TO SELECT YOUR E-FLO DCi

For more detailed information, reference manuals 3A8352, 3A7828, 3A7826 and 3A8471.

CIRCULATION PUMPS

PART NUMBER MATRIX

First Digit	Second Digit	Third and Fourth Digit	Fifth Digit	Sixth Digit
Y = Intelligent	B = Basic 480V	90 = 3 HP 750 cc	4 = Sealed Ultralife	0 = No Stand
	A = Advanced 480V	62 = 3 HP 1000 cc	8 = Sealed with Chrome	1 = Stand
		45 = 3 HP 1500 cc	9 = Sealed with SiNi	
		35 = 3 HP 2000 cc		
		28 = 3 HP 2500 cc		
		23 = 3 HP 3000 cc		
		17 = 3 HP 4000 cc		
		53 = 5 HP 2500 cc		
		44 = 5 HP 3000 cc		
		33 = 5 HP 4000 cc		

SPECIFICATIONS

	750	1000	1500	2000	2500	3000	4000
Maximum Pressure 3 HP (bar)	900 (62.1)	600 (41.4)	450 (31.0)	350 (24.1)	280 (19.3)		
Maximum Pressure 5 HP (bar)					460 (31.8)	400 (27.6)	300 (20.7)
Maximum Flow @ 20 cpm gpm (lpm)	4.0 (15)	5.25 (20)	8.0 (30)	10.6 (40)	13.2 (50)	15.9 (60)	21.1 (80)
Volume per cycle (cc)	750	1000	1500	2000	2500	3000	4000
Footprint Area in ² (cm ²)	338 (2180)						
Weight lb (kg)	228 (103) - 251 (114)						

SUPPLY PUMPS

PART NUMBER MATRIX

First Digit	Second and 3rd Digit	Fourth Digit	Fifth Digit	Sixth Digit
Y = Intelligent	46 = 3 HP 145 cc	B = Basic 480V	Dura-Flo	0 = No Stand
	40 = 3 HP 180 cc	A = Advanced 480V	A: 3UHMW / 2 PTFE Stainless	1 = Stand
	30 = 3 HP 220 cc		B: 3 UHMW/2 Tuffstack, Stainless	
	25 = 3 HP 290 cc		D: 3 PTFE / 2 Leather, Carbon Steel	
	15 = 3 HP 430 cc		E: 4 Leather /1 PTFE, Stainless	
	12 = 3 HP 580 cc		G: PTFE / PTFE, Stainless	
	06 = 3 HP 1000 cc		H: PTFE / Leather, Stainless	
	45 = 5 HP 290 cc		K: UHMW / Leather, Carbon Steel	
	32 = 5 HP 430 cc		Xtreme	
	23 = 5 HP 580 cc		1: 3 Xtreme / 2 Leather, Carbon Steel	
	10 = 5 HP 1000 cc			

SPECIFICATIONS

	145	180	220	290	430	580	1000
Maximum Pressure 3 HP (bar)	4600 (317)	4000 (276)	3000 (207)	2500 (172)	1500 (103)	1200 (83)	600 (41)
Maximum Pressure 5 HP (bar)				4500 (310)	3200 (221)	2300 (159)	1000 (69)
Maximum Flow @ 20 cpm gpm (lpm)	0.77 (2.9)	0.95 (3.6)	1.2 (4.4)	1.5 (18)	2.3 (8.6)	3.1 (11.6)	5.3 (20)
Volume per cycle (cc)	145	180	220	290	430	580	1000
Footprint Area in ² (cm ²)	338 (2180)						
Weight lb (kg)	201 (91) - 223 (101)						

ACCESSORIES

2008499
DCi Link

17W739
Active Surge Tank

255143
Wall Mount Bracket

18A983
Direct Pump Mount

253692
Floor Stand

20A749
Control Securing Kit

Motor Size & Controls		Voltage	Packings/Construction								Lower Size					Mount				
Pressure Ratio	Motor Size	Basic Controls	380-480 VAC 3 Phase	A = 3UHMW / 2 PTFE Stainless	B = 3 UHMW/2 Tufstack, Stainless	D = 3 PTFE / 2 Leather, Carbon Steel	E = 4 Leather / 1 PTFE, Stainless	G = PTFE / PTFE, Stainless	H = PTFE / Leather, Stainless	K = UHMW / Leather, Carbon Steel	1 = 3 Xtreme / 2 Leather, Carbon Steel	145 CC	180 CC	220 CC	290 CC	425 CC	580 CC	1000 CC	No Stand	Stand
6:1	3 HP	•	•							•								•	Y06BK0	Y06BK1
6:1	3 HP	•	•					•										•	Y06BG0	Y06BG1
10:1	5 HP	•	•							•								•	Y10BK0	Y10BK1
12:1	3 HP	•	•			•											•	Y12BD0	Y12BD1	
12:1	3 HP	•	•	•													•	Y12BA0	Y12BA1	
15:1	3 HP	•	•			•									•			Y15BD0	Y15BD1	
15:1	3 HP	•	•		•										•			Y15BE0	Y15BE1	
23:1	5 HP	•	•			•										•		Y23BD0	Y23BD1	
23:1	5 HP	•	•	•												•		Y23BA0	Y23BA1	
25:1	3 HP	•	•								•							Y25B10	Y25B11	
25:1	3 HP	•	•				•							•				Y25BE0	Y25BE1	
30:1	3 HP	•	•								•			•				Y30B10	Y30B11	
30:1	3 HP	•	•					•						•				Y30BE0	Y30BE1	
31:1	2 HP	•	•								•	•						Y31B10	Y31B11	
31:1	2 HP	•	•						•			•						Y31BH0	Y31BH1	
32:1	5 HP	•	•			•									•			Y32BD0	Y32BD1	
32:1	5 HP	•	•		•										•			Y32BB0	Y32BB1	
40:1	3 HP	•	•					•					•					Y40BE0	Y40BE1	
45:1	5 HP	•	•					•						•				Y45BE0	Y45BE1	
46:1	3 HP	•	•						•			•						Y46BH0	Y46BH1	

Motor Size & Controls		Voltage	Approvals	Lower Type/Fittings				Mount			Output per Cycle						
Motor Size	Basic Controls	380-480 VAC 3 Phase	ATEX / FM / IECEx	Sealed Stainless, Tri-Clamp, UltraLife	Sealed Stainless, Tri-Clamp Active Surge Tank	Sealed Stainless, Tri-Clamp Chrome	Sealed Stainless, Tri-Clamp, UltraLife, SINI	No Stand	Stand	Wall Mount Bracket	750 cc	1000 cc	1500 cc	2000 cc	2500 cc	3000 cc	4000 cc
3 HP	•	•	•	•				•			YB9040	YB6240	YB4540	YB3540	YB2840		
3 HP	•	•	•	•					•		YB9041	YB6241	YB4541	YB3541	YB2841		
3 HP	•	•	•			•			•		YB9080	YB6280	YB4580	YB3580	YB2880		
3 HP	•	•	•			•			•		YB9081	YB6281	YB4581	YB3581	YB2881		
3 HP	•	•	•				•	•			YB9090	YB6290	YB4590	YB3590	YB2890		
3 HP	•	•	•				•		•		YB9091	YB6291	YB4591	YB3591	YB2891		
5 HP	•	•	•	•					•						YB5340	YB4440	YB3340
5 HP	•	•	•	•					•						YB5341	YB4441	YB3341
5 HP	•	•	•			•			•						YB5380	YB4480	YB3380
5 HP	•	•	•			•			•						YB5381	YB4481	YB3381
5 HP	•	•	•				•	•							YB5390	YB4490	YB3390
5 HP	•	•	•				•		•						YB5391	YB4491	YB3391

All written and visual data contained in this document are based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Call today for product information or to request a demonstration.
877.84GRACO (1-877-844-7226) or visit us at www.graco.com/EFloDCi.

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