

AIRLESS ACCESSORIES

Graco's Complete Line of Professional Airless Accessories



PROVEN QUALITY. LEADING TECHNOLOGY.



SPEND LESS TIME. MAKE MORE MONEY.

Maximize your performance and get to the next job faster by customizing your sprayer with genuine Graco accessories

GET THE MOST OUT OF YOUR SPRAYER

Everything on a job can be done more efficiently if you use the right accessories.

TRUST YOUR BUSINESS AND REPUTATION TO GRACO

There is nothing like genuine Graco quality. Graco is committed to providing the highest quality accessories and genuine Graco replacement parts available, backed by the industry's best warranty.

AMERICAN BUILT QUALITY FOR OVER 60 YEARS

Factory-tested and field-proven Graco accessories and genuine Graco replacement parts are designed and manufactured in the USA with global components.

INDUSTRY-LEADING WARRANTY

Behind every Graco accessory and replacement part is the industry's strongest warranty. You may never use Graco's warranty — but if you do, we will be there.



ONLY GRACO ACCESSORIES HELP YOU FINISH FASTER





PATENTED

INDUSTRY'S MOST ADVANCED AIRLESS GUNS EVER BUILT

- Electric-powered gun virtually eliminates spits
- Industry's lightest gun featuring the lightest trigger pull
- Remotely adjust pressure from over 200 ft away
- Eliminates gun kickback with SmartStall™ to reduce fatigue



PATENTED

RAC X™ LOW PRESSURE SWITCHTIPS™

- Atomize architectural coatings at the industry's lowest airless spray pressure
- Up to 50% less overspray reducing material waste and prep and cleanup time
- Easiest pattern overlap and perfect airless finish





(PATENTE

CONTRACTOR PC™ GUNS

- Lightest weight mechanical guns in their class
- 50% lighter trigger pull force compared to the closest competitor
- Gun rebuilds in seconds with ProConnect



PATENTED

JETROLLER™

- Finish your job up to 4X faster
- 3-In-1 spray and rolling system
- Back rolling and spraying in one pass
- Low overspray design reduces prep and cleanup



1

THE FIRST AND ONLY ELECTRIC-POWERED AIRLESS GUNS





CONNECTS EXCLUSIVELY
WITH XIT PAINT SPRAYERS
FOR A NEW LEVEL OF PERFORMANCE

SEE IT IN ACTION graco.com/PowerShot



ELECTRIC-POWERED GUN VIRTUALLY ELIMINATES SPITS

• Instant-Response trigger actuates 80X faster than traditional guns

SPRAY ALL DAY WITH GREATER COMFORT

- The world's lightest gun ever built Only 1.1 lbs (0.49 kg) in-hand weight
- Industry's lightest trigger pull force Only 0.8 lbs (0.36 kg) at any spray pressure

PROCONNECT JOBSITE SERVICEABILITY

 One-part ProConnect replacement cartridge services the gun in seconds



INCREASED SPRAY CONTROL

• Flexible whip hoses and swivel provide superior control



HANDS-FREE HOSE MANAGEMENT

 Quickly attach the PowerPak system to belt for hands-free hose management

INCLUDES ALL FEATURES FOUND ON CONTRACTOR POWERSHOT STANDARD

PLUS

INSTANT GUN-TO-SPRAYER COMMUNICATION

REMOTELY ADJUST PRESSURE AT THE GUN

- Quickly adjust your pressure from anywhere up to 200 feet (60 m) away
- Adjust your spray pressure by increments of 25 psi (.7 bar) in Low Pressure Mode or 50 psi (3.4 bar) in High Pressure Mode



ADJUST YOUR PRESSURE FROM ANYWHERE

AUTOMATICALLY ELIMINATE MATERIAL BLAST AND GUN KICK BACK WITH SMARTSTALL™

- Instantly starts and stops the motor with each trigger pull
- Provides most consistent stall and running pressure for the Perfect Airless Finish
- · Eliminates gun kick back with all hose lengths for fatigue-free, all day spray









2. Release the trigger to **STOP THE MOTOR**

PART #	DESCRIPTION
18H300	Contractor PowerShot Standard
18H301	Contractor PowerShot XT
18H313	Contractor PowerShot XT and SmartDisplay XT
2005788	PowerShot Replacement Cartridge

CONTRACTOR PC

AIRLESS SPRAY GUNS

The Lightest, Most Comfortable Guns in their Class

Contractor PC airless spray guns deliver exclusive Graco innovations in comfort and durability that you'll come to rely on for every job.

CHOOSE YOUR SIZE





CONTRACTOR PC

CONTRACTOR PC COMPACT

SPRAY EVERY JOB









EXPERIENCE THE DIFFERENCE



▼ 50% lighter trigger pull than the closest competitor

▼ Complete gun rebuild in seconds with ProConnect



CONTRACTOR PC COMPACT

The lightest, smallest mechanical airless spray gun ever built

25% lighter and smaller than Contractor PC — delivering all day comfort and control on any job.

"The Compact gun is small and works great on any job because it is lightweight and fits my hand perfectly"

> Kyle S. Swanson & Youngdale St. Louis Park, MN



GUN & WHIP KITS

Contractor PC Compact gun available with 1/8"- whip hose delivering unmatched flexibility, comfort and control. (See page 15 for kit numbers)



PRO CONNECT **Reduce Downtime—**

On-the-job gun rebuild

Keep Spraying

- Exclusive ProConnect Replacement Cartridge
- Needle and all wear parts in one simple part
- Simply replace cartridge it's like getting a brand new gun









Easy 1-finger, ambidextrous lock

50% LESS TRIGGER PULL AND HOLD FORCE THAN THE CLOSEST COMPETITOR

Finish Jobs Faster With Less Fatigue

Delivers the most comfortable and lightest weight mechanical airless gun ever.

- Lightest trigger pull force at all spray pressures
- Lightest trigger hold force at all spray pressures

Comfortable, contoured handle design

EasyGlide™ Swivel for effortless hose management



E-Z Fit™

Adjustable Trigger (Contractor PC Gun Only)

· Quickly customize the trigger length to fit any

hand size or situation • Choose 2, 3 or 4-finger

position. The choice is yours!

DESCRIPTION	CONTRACTOR PC	CONTRACTOR PC COMPACT
Contractor PC with RAC X Low Pressure LP 517 SwitchTip	17Y043	19Y350
Contractor PC with RAC X Fine Finish Low Pressure FFLP 210 SwitchTip	17Y470	19Y443
Contractor PC with RAC X LTX 517 SwitchTip	17Y042	19Y349
Contractor PC ProConnect Replacement Cartridge	17Y	297

AIRLESS SPRAY GUNS

CONTRACTOR SERIES GUNS

As the #1 choice of painting contractors, Graco's Contractor series guns are designed to be the longest lasting, most reliable airless spray guns on the market.







Contractor PN 18H150



Contractor PC PN 17Y043



PATENTED

Contractor PC Compact



PATENT PENDING

Contractor PowerShot
PN 18H300



PATENT PENDING

Contractor PowerShot XT
PN 18H301

CONTRACTOR SERIES GUN OFFERING

DESCRIPTION	CONTRACTOR FTX	CONTRACTOR	CONTRACTOR PC	CONTRACTOR PC COMPACT	CONTRACTOR POWERSHOT STANDARD	CONTRACTOR				
2-Finger	288429, RAC X LTX 515	18H150, RAC X LP 517 288420, RAC X LTX 517 288421, RAC 5 517	17Y043, RAC X LP 517 17Y042, RAC X LTX 517 17Y470, RAC X FFLP 210	19Y350, RAC X LP 517 19Y349, RAC X LTX 517 19Y443, RAC X FFLP 210	18H300 RAC X LP 517	18H301, RAC X LP 517 18H313, RAC X LP 517				
4-Finger	288438, RAC X LP 517 288430, RAC X LTX 515 288431, RAC 5 515	288425, RAC X LTX 517	Adjustable Trigger							
Materials		Lacquers,	, stains, interior/exterior late	ex, enamels, dryfall, and ela	astomerics					
Trigger Pull	Mechanical	Mechanical	Mechanical	Mechanical	Electric-Powered	Electric-Powered				
EasyOut Filtration	✓	✓	✓	✓	✓	✓				
Form-Fitted Handle			✓		✓	✓				
ProConnect Cartridge Repair			✓		✓	✓				
Virtually Eliminates Spits						✓				
Remote Pressure Adjustment						✓				
SmartStall										
Max Working Pressure			0 psi 24.8 MPa)		3300 psi (227 bar 22.7 MPa)					
Repair Kit	288	488	17Y	297	2005788					

GUN TRIGGER AND TRIGGER LOCK

- · Mechanical and electric-powered technologies
- Smooth, lightweight trigger pull with simple, thumb-engaged safety lock

EASYGLIDE SWIVEL

 Low friction swivel provides effortless hose management avoiding kinks or twists

GUN REPAIR SOLUTIONS

CONTRACTOR PC









Reduce downtime with 1-part, on-the-job ProConnect gun repair cartridges



HEAVY-DUTY GUNS

The ideal guns for heavy coatings and joint compounds. These guns feature oversized fluid passages and a filterless design for maximum flow.



PN 246468





(PATENTED) Heavy-Duty Texture Gun PN 241705



PATENTED
Silver Plus Gun
PN 21A014



PATENTED
Silver Plus HP Gun
PN 273334

HEAVY-DUTY AIRLESS SPRAY GUN OFFERING

DESCRIPTION	FLEX PLUS	HEAVY-DUTY TEXTURE	SILVER PLUS	SILVER PLUS HP		
2-Finger	246468, RAC X LTX 517 248157, RAC 5 for LineLazer®		21A014, RAC X LP 517 246240, RAC X LTX 517 243283, RAC 5 517	273334, RAC XHD 519		
4-Finger		241705, RAC X LTX 531		273335, RAC XHD 519		
Materials	Heavy coatings an	d joint compounds	High solids, smooth textures,	mastics, & protective coatings		
Trigger Pull	Mechanical	Mechanical	Mechanical	Mechanical		
Max Working Pressure	5000 psi* (345 bar, 34.5 MPa)	4000 psi (276 bar, 27.6 MPa)	5000 psi* (345 bar, 34.5 MPa)	7250 psi (500 bar, 49.9 MPa)		
Repair Kit	235474	237260	235474	20B225		

^{*}Tip Maximum 4,050 psi (279 bar, 27.9MPa).

OVERSIZED FLUID PATH

- No-filter design offers minimal restriction and maximum flow
- Minimizes pack-out with heavy materials
- Reduces pressure drop for superior atomization

PATENTED NEEDLE DESIGN

- Factory-set needle no adjustment ever
- Heavy-duty design for maximum performance and long life

ERGONOMIC DESIGN

- Form-fitting handle provides maximum control and comfort while spraying
- Optimized trigger and lightweight design allows effortless, all-day spraying

JOBSITE PROVEN

• Perfect for skim coat in a Level 5 finish, drywall, mud, epoxies, and a complete range of paints and primers

CHOOSE THE MOST PRODUCTIVE SPRAY TIP FOR YOUR JOB

Choosing the right tip for the job will determine the quality of your finish and help you save time and money. Each Graco spray tip is 100% tested to meet the tough standards of painting contractors and ensure the quality you've come to expect from Graco.

GRACO SPRAY TIPS ARE BUILT TO THE HIGHEST STANDARDS AND ENSURE THE BEST FINISH IN THE INDUSTRY

	GOOD	BET	TER		BEST				
	RAC® 5	RAC	; X™		RAC X LOW PRESSURE				
	937 == 10 20 1		6	G 1					
	RAC 5	LTX	WIDE RAC™	FINE FINISH LOW PRESSURE	LOW PRESSURE	WIDE RAC LOW PRESSURE			
PART NUMBER	286***	LTX***	WR****	FFLP***	LP***	WRLP****			
SIZES	.007"065"	.007"071"	.021"039"	.006"016"	.013"031"	.021"031"			
	Precision spray tip provides excellent fan pattern life and high quality finish	Next generation with 50% longer fan pattern life over RAC 5	Produces a 24 in. (610 mm) fan pattern to finish the job in half the time	Atomize fine finish materials at half the pressure for an HVLP like finish	Dial down the pressure for less overspray, 2X longer tip life over LTX, and a perfect airless finish	All the benefits of RAC X Low Pressure Tips, now in a 24 in. fan pattern			
APPLICATION	Residential, commercial, interior and exterior applications	Residential, commercial, interior and exterior applications	New construction and high production with large surfaces	Trim, molding, cabinets, woodwork, metal	Residential, commercial, interior and exterior applications	New construction and high production with large surfaces			
	Latex, oil-based paints, elastomeric, block filler	Latex, oil-based paints,	elastomeric, block filler	Lacquer, varnish, stain, enamel paint	Latex, oil-based paints,	elastomeric, block filler			
GUARD	Orange - 243161	Blue - 2	246215	Blue- 246215	Blue - 2	246215			
ONESEAL™	Latex - 243281 Solvent - 224081	Latex - Solvent -		Latex - 17P501 Solvent - 17P502	Latex - 17P501 Solvent - 17P502				
MAX PRESSURE	4,050 psi	4,050 psi	4,050 psi	4,050 psi 4,050 psi 4,050 psi					

The three digits (517) represent tip size (fan and orifice)

and indicate the amount of paint that flows through the tip.

The first digit is half of the fan width

 $(#5 \times 2 = 10 \text{ inch fan width})$

TIP SELECTION: UNDERSTAND THE NUMBERS

EXAMPLE: RAC X LP517

The letters (LP) represent the Graco tip style **LP** = Low Pressure

FF LP = Fine Finish Low Pressure WR LP = Wide RAC Low Pressure

WR =Wide RAC **XHD** = Xtreme Heavy Duty

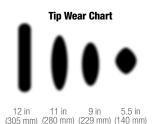
The last two digits are **LTX** = Latex the size of the tip orifice thousandths of an inch

Your actual flow rate will depend on your spraying pressure and the material you are using (high pressure equals more flow; heavier paints equals less flow).

		FILTER SIZE	REFERENCE GU	IDE	
	MESH SIZE	200 (Red)	100 (Blue)	60 (Black)	30 (Grey)
in	COMMON MATERIALS	Stains, Varnish, Polyurethane, Solvent Based Dyes	Lacquers, Enamels, (Solvent), Solvent Based Paints	Latex, Enamels	Heavy Latex, Block Filler
	USE WITH TIP SIZES	.006"013"	.013"015"	.015"029"	.029"+

WORN TIPS COST TIME AND MONEY

- Increased paint waste 25% more overspray
- Reduced production requiring 20% more passes — increased labor expense
- · Results in uneven coverage, inconsistent mil build, and a poor quality finish



RAC X LOW PRESSURE TIPS

RAC® X Low Pressure SwitchTips feature the patented SmartTip™ Technology with exclusive tip geometry to deliver the industry's best finish at the lowest airless spray pressure.

RAC X FF LP SwitchTip Applications

- Doors and Trim
- Moldina
- Cabinets
- Woodwork
- Use for Every Fine Finish Application!



- Residential Interior and Exterior
- Commercial Interior and Exterior Use for Every High

Production Application!

and Exterior Use for EXTREME

Applications

and Exterior

Production Applications!

RAC X WRLP SwitchTip

· Large Residential Interior

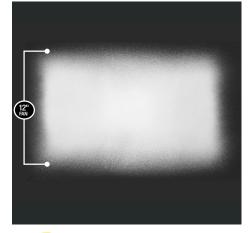
Large Commercial Interior

RAC X LOW PRESSURE SWITCHTIPS MAXIMIZE PROFIT BY DELIVERING:

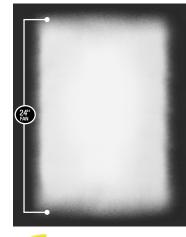
- Up to 2X the tip life
- Up to 50% less over spray
- Perfect Airless Finish™
- Easiest pattern overlap
- Reduced prep and cleanup time



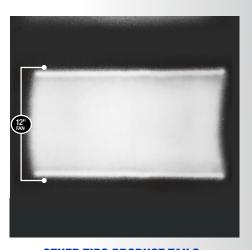
SPRAY LATEX WALL PAINT AT HALF THE TYPICAL PRESSURE







WR LP TIPS DELIVER LOW PRESSURE BENEFITS IN 24" FAN PATTERNS



OTHER TIPS PRODUCE TAILS AT SAME LOWER PRESSURE

RAC X LOW PRESSURE SWITCHTIPS (LPxxx)

(Ne	eon Har	ıdle)			0	rific	e Siz	e - I	nche	es		
	in	(mm)	.013	.015	.017	.019	.021	.023	.025	.027	.029	.031
_	4-6	(102-152)			217							
Width	6-8	(152-203)	313	315	317	319						
	8-10 (203-25 10-12 (254-30			415	417	419	421	423	425			
Fan	10-12	(254-305)		515	517	519	521	523	525	527		
"	12-14	(305-356)			617	619	621	623	625	627	629	631
	14-16	(356-406)						723	725		729	731
Flow	rate (gpm)	*	.18	.24	.31	.38	.47	.57	.67	.77	.90	1.03
Flow	rate (lpm)*		.69	.91	1.17	1.47	1.79	2.15	2.54	2.96	3.42	3.90
Reco	mmended	filter size	100	60	60	60	60	60	60	60	60	30

RAC X WIDE RAC™ LOW PRESSURE SWITCHTIPS (WRLPXXXX)

Orifice Size - Inches

.021 | .023 | .025 | .027 | .029 | .031 | .033

1221 | 1223 | 1225 | 1227 | 1229 | 1231 | 1233

.47 | .57 | .67 | .77 | .90 | 1.03 | 1.17

1.79 2.15 2.54 2.96 3.42 3.90 4.42

60 60 60 60 60 30 30

Maximum 4,050 psi (279 bar, 27.9 MPa)

(Neon Handle)

24

Flow rate (gpm)*

Flow rate (lpm)*

Recommended filter size

Maximum 4,050 psi (279 bar, 27.9 MPa)

Note: Lowering spray pressure can reduce flow in some materials. Increase tip orifice size to maintain speed and material

(mm)

(610)

RAC X FINE FINISH LOW PRESSURE SWITCHTIPS (FFLPxxx)

(Gr	een Ha	ndle)		Orific	e Siz	e - In	ches	
	in	(mm)	.006	.008	.010	.012	.014	.016
_	2-4	(51-102)	106	108	110	112		
Width	4-6	(102-152)	206	208	210	212	214	
≥	6-8	(152-203)		308	310	312	314	
Fan	8-10	(203-254)		408	410	412	414	
"	10-12	(254-305)			510	512	514	516
	12-14	(305-356)						616
Flow	Rate (gpm)*	.04	.07	.11	.15	.21	.27
Flow	Rate (Ipm)	*	.15	.26	.41	.59	.80	1.04
Recor	nmended	filter size	200	200	200	200	100	60

NEW CONTROL SPRAY

Includes RAC X FF LP SwitchTip, gun

21A106 - RAC X FF LP 106 & 200

21A206 - RAC X FF LP 206 & 200

Mesh Filter Control Spray Kit

Mesh Filter Control Spray Kit

and manifold filters for complete solution delivering ultimate control. (Compatible

STARTER KITS

with 390-650 sprayers)

Maximum 4,050 psi (279 bar, 27.9 MPa)

Traditional Tip Size

414 or 515

417 or 517

419 or 519

421 or 621

523 or 623

525 or 625

Wide RAC Low Pressure Conversion Chart

WRLP Tip Size

1221 or 1223

1223 or 1225

1225 or 1227

1229 or 1231

1233 or 1235

1235 or 1237

RAC 5 SWITCHTIPS (FOR LINELAZER) (LL5xxx)

	(Yellow Ha	andle)		Orifice Size - Inches												
_	in	(mm)	.013	.015	.017	.019	.021	.023	.025	.027	.029	.031	.033	.035	.039	.055
Ē	2	(51)	213	215	217	219										
3		(102)		315	317	319	321	323	325	327	329	331	333	335	339	355
Z	4-8	(102-204)			417	419	421	423	425	427	429	431		435	439	
-	8-12	(204-305)					621	623	625	627	629	631		635	639	
FI	Flow rate (gpm)*		.18	.24	.31	.38	.47	.57	.67	.77	.90	1.03	1.17	1.31	1.63	3.25
FI	Flow rate (lpm)*		.69	.91	1.17	1.47	1.79	2.15	2.54	2.96	3.42	3.90	4.42	4.98	6.18	12.29
Re	Recommended filter size		200	200	100	60	60	60	60	60	60	30	30	30	30	30

Maximum 4,050 psi (279 bar, 27.9MPa)

S (XHDxxx)*

	(Grey Ha	ndle)										Orifi	ce Siz	e - In	ches									
	in	(mm)	.007	.009	.011	.013	.015	.017	.019	.021	.023	.025	.027	.029	.031	.033	.035	.037	.039	.041	.043	.045	.047	.049
	2-4	(51-102)	107	109	111	113	115	117	119	121														
	4-6	(102-152)		209	211	213	215	217	219	221		225	227	229	231		235		239					
Ξ	6-8	(152-203)	307	309	311	313	315	317	319	321	323	325	327	329	331	333	335	337	339	341	343	345	347	
	8-10	(203-254)		409	411	413	415	417	419	421	423	425	427	429	431	433	435	437	439	441	443	445	447	449
FAN WIDTH	10-12	(254-305)		509	511	513	515	517	519	521	523	525	527	529	531	533	535	537	539	541	543	545	547	549
翌	12-14	(305-356)		609	611	613	615	617	619	621	623	625	627	629	631	633	635	637	639	641	643	645	647	649
	14-16	(356-406)			711	713	715	717	719	721	723	725	727	729	731	733	735	737	739	741	743	745	747	749
	16-18	(406-457)				813	815	817	819	821	823	825	827	829	831	833	835	837	839	841	843		847	
	18-20	(457-508)									923		927		931	933	935	937	939					
Flow	rate (gpm)*		.05	.09	.12	.18	.24	.31	.38	.47	.57	.67	.77	.90	1.03	1.17	1.31	1.47	1.63	1.8	1.98	2.17	2.37	2.58
Flow	rate (lpm)*		.20	.33	.49	.69	.91	1.17	1.47	1.79	2.15	2.54	2.96	3.42	3.90	4.42	4.98	5.56	6.18	6.83	7.51	8.23	8.98	9.76
Recor	nmended filter s	size	200	200	200	200	100	60	60	60	60	60	60	60	30	30	30	30	30	30	30	30	30	30

Maximum 7,250 psi (500 bar, 49.9 MPa)

(51-102)

(102-152)

(152-203)

(203-254) 451

(305-356) 651

(406-457) 851

(457-508)

Maximum 7,250 psi (500 bar, 49.9 MPa)

355

455

855

(254-305) 551 553 555 557

(356-406) 751 753 755

(Grey Handle)

2-4

4-6

6-8

8-10

10-12

12-14 14-16

16-18

18-20

Flow rate (gpm)*

Flow rate (lpm)* Recommended filter size *Requires RAC XHD Guard (XHD001)

RAC	XHD	S	WIT	CHT	TPS

(Grey Handle)													Uritice Size - inches										
in	(mm)	.007	.009	.011	.013	.015	.017	.019	.021	.023	.025	.027	.029	.031	.033	.035	.037	.039	.041	.043	.045	.047	.049
2-4	(51-102)	107	109	111	113	115	117	119	121														
4-6	(102-152)		209	211	213	215	217	219	221		225	227	229	231		235		239					
6-8	(152-203)	307	309	311	313	315	317	319	321	323	325	327	329	331	333	335	337	339	341	343	345	347	
8-10	(203-254)		409	411	413	415	417	419	421	423	425	427	429	431	433	435	437	439	441	443	445	447	449
10-12	(254-305)		509	511	513	515	517	519	521	523	525	527	529	531	533	535	537	539	541	543	545	547	549
12-14	(305-356)		609	611	613	615	617	619	621	623	625	627	629	631	633	635	637	639	641	643	645	647	649
14-16	(356-406)			711	713	715	717	719	721	723	725	727	729	731	733	735	737	739	741	743	745	747	749
16-18	(406-457)				813	815	817	819	821	823	825	827	829	831	833	835	837	839	841	843		847	
18-20	(457-508)									923		927		931	933	935	937	939					
rate (gpm)*		.05	.09	.12	.18	.24	.31	.38	.47	.57	.67	.77	.90	1.03	1.17	1.31	1.47	1.63	1.8	1.98	2.17	2.37	2.58
rate (lpm)*		.20	.33	.49	.69	.91	1.17	1.47	1.79	2.15	2.54	2.96	3.42	3.90	4.42	4.98	5.56	6.18	6.83	7.51	8.23	8.98	9.76
mmended filter :	size	200	200	200	200	100	60	60	60	60	60	60	60	30	30	30	30	30	30	30	30	30	30
	in 2-4 4-6 6-8 8-10 10-12 12-14 14-16 16-18 18-20 rate (gpm)* rate (lpm)*	in (mm) 2-4 (51-102) 4-6 (102-152) 6-8 (152-203) 8-10 (203-254) 10-12 (254-305) 12-14 (305-356) 14-16 (356-406) 16-18 (406-457) 18-20 (457-508)	in (mm) .007 2-4 (51-102) 107 4-6 (102-152) 6-8 (152-203) 307 8-10 (203-254) 10-12 (254-305) 12-14 (305-356) 14-16 (356-406) 16-18 (406-457) 18-20 (457-508) 17-16 105	in (mm) .007 .009 2-4 (51-102) 107 109 4-6 (102-152) 209 6-8 (152-203) 307 309 8-10 (203-254) 409 10-12 (254-305) 509 12-14 (305-356) 609 14-16 (356-406)	in (mm) .007 .009 .011 2-4 (51-102) 107 109 111 4-6 (102-152) 209 211 6-8 (152-203) 307 309 311 8-10 (203-254) 409 411 10-12 (254-305) 509 511 12-14 (305-356) 609 611 14-16 (356-406) 711 16-18 (406-457) 711 18-20 (457-508) .05 .09 .12 rate (gpm)* .05 .09 .12 rate (pm)* .20 .33 .49	in (mm) .007 .009 .011 .013 2-4 (51-102) 107 109 111 113 4-6 (102-152) 209 211 213 6-8 (152-203) 307 309 311 313 8-10 (203-254) 409 411 413 10-12 (254-305) 509 511 513 12-14 (305-356) 609 611 613 14-16 (356-406) 711 713 16-18 (406-457) 813 18-20 (457-508) .09 .12 .18 rate (gpm)* .05 .09 .12 .18 rate (ppm)* .20 .33 .49 .69	in (mm) .007 .009 .011 .013 .015 2-4 (51-102) 107 109 111 113 115 4-6 (102-152) 209 211 213 215 6-8 (152-203) 307 309 311 313 315 8-10 (203-254) 409 411 413 415 10-12 (254-305) 509 511 513 515 12-14 (305-356) 609 611 613 615 14-16 (356-406) 711 713 715 16-18 (406-457) 813 815 18-20 (457-508) .09 .12 .18 .24 rate (pm)* .20 .33 .49 .69 .91	in (mm) .007 .009 .011 .013 .015 .017 2-4 (51-102) 107 109 111 113 115 117 4-6 (102-152) 209 211 213 215 217 6-8 (152-203) 307 309 311 313 315 317 8-10 (203-254) 409 411 413 415 417 10-12 (254-305) 509 511 513 515 517 12-14 (305-356) 609 611 613 615 617 14-16 (356-406) 711 713 715 717 16-18 (406-457) 813 815 817 18-20 (457-508) .09 .12 .18 .24 .31 rate (gpm)* .05 .09 .12 .18 .24 .31	in (mm) .007 .009 .011 .013 .015 .017 .019 2-4 (51-102) 107 109 111 113 115 117 119 4-6 (102-152) 209 211 213 215 217 219 6-8 (152-203) 307 309 311 313 315 317 319 8-10 (203-254) 409 411 413 415 417 419 10-12 (254-305) 509 511 513 515 517 519 12-14 (305-356) 609 611 613 615 617 619 14-16 (356-406) 711 713 715 717 719 16-18 (406-457) 813 815 817 819 rate (gpm)* .05 .09 .12 .18 .24 .31 .38 rate (pm)* .20 .33 .49	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 2-4 (51-102) 107 109 111 113 115 117 119 121 4-6 (102-152) 209 211 213 215 217 219 221 6-8 (152-203) 307 309 311 313 315 317 319 321 8-10 (203-254) 409 411 413 415 417 419 421 10-12 (254-305) 509 511 513 515 517 519 521 12-14 (305-356) 609 611 613 615 617 619 621 14-16 (356-406) 711 713 715 717 719 721 16-18 (406-457) 813 815 817 819 821 18-20 (457-508) .05 .09	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 2-4 (51-102) 107 109 111 113 115 117 119 121 4-6 (102-152) 209 211 213 215 217 219 221 6-8 (152-203) 307 309 311 313 315 317 319 321 323 8-10 (203-254) 409 411 413 415 417 419 421 423 10-12 (254-305) 509 511 513 515 517 519 521 523 12-14 (305-356) 609 611 613 615 617 619 621 623 14-16 (356-406) 711 713 715 717 719 721 723 16-18 (406-457) 813 815 817 819	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 2-4 (51-102) 107 109 111 113 115 117 119 121 225 4-6 (102-152) 209 211 213 215 217 219 221 225 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 8-10 (203-254) 409 411 413 415 417 419 421 423 425 10-12 (254-305) 509 511 513 515 517 519 521 523 525 12-14 (305-356) 609 611 613 615 617 619 621 623 625 14-16 (356-406) 711 713 715 717 719 721 723 725 </td <td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 2-4 (51-102) 107 109 111 113 115 117 119 121 .023 .025 .027 4-6 (102-152) 209 211 213 215 217 219 221 .225 227 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 10-12 (254-305) 509 511 513 515 517 519 521 523 525 527 12-14 (305-356) 609 611 613 615 617 619 621 623 625 627 14-16 (356-4</td> <td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 2-4 (51-102) 107 109 111 113 115 117 119 121 .023 .025 .027 .029 4-6 (102-152) 209 211 213 215 217 219 221 .225 227 229 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 10-12 (254-305) 509 511 513 515 517 519 521 523 525 527 529 12-14 (305-356) 609 611 613 615 617 619 621<</td> <td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 2-4 (51-102) 107 109 111 113 115 117 119 121 209 211 213 215 217 219 221 225 227 229 231 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 10-12 (254-305) 509 511 513 515 517 519 521 523 525 527 529 531 12-14 (305-356) 609 601 613 615 617 619 621 623 625</td> <td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 2-4 (51-102) 107 109 111 113 115 117 119 121 225 227 229 231 4-6 (102-152) 209 211 213 215 217 219 221 225 227 229 231 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 333 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 433 10-12 (254-305) 509 511 513 515 517 519 521 523 525 527 529 531 533</td> <td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .033 2-4 (51-102) 107 109 111 113 115 117 119 121 .025 227 229 231 .235 4-6 (102-152) 209 211 213 215 217 219 221 .225 227 229 231 .235 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 333 335 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 433 435 10-12 (254-305) 509 511 513 515 517 519 521 523 525</td> <td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 2-4 (51-102) 107 109 111 113 115 117 119 121 225 227 229 231 235 4-6 (102-152) 209 211 213 215 217 219 221 225 227 229 231 235 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 333 335 337 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 433 435 437 10-12 (254-305) 509 511 513 515 517 519</td> <td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 2-4 (51-102) 107 109 111 113 115 117 119 121 225 227 229 231 235 239 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 333 335 337 339 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 433 435 437 439 10-12 (254-305) 509 511 513 515 517 519 521 523 525 527 529 531 533 535 537 539</td> <td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 .041 2-4 (51-102) 107 109 111 113 115 117 119 121 .023 .025 .227 .229 .231 .033 .035 .037 .039 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 333 335 337 339 341 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 433 435 437 439 441 10-12 (254-305) 509 511 513 515 517 519 521 523 525 527 529<</td> <td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 .041 .043 2-4 (51-102) 107 109 111 113 115 117 119 121 .025 229 231 .033 .035 .037 .039 .041 .043 4-6 (102-152) 209 211 213 215 217 219 221 225 227 229 231 235 239 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 333 335 337 339 341 343 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431<td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 .041 .043 .045 2-4 (51-102) 107 109 111 113 115 117 119 121 221 225 227 229 231 235 239 <!--</td--><td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 .041 .043 .045 .047 2-4 (51-102) 107 109 111 113 115 117 119 121 225 227 229 231 235 239 <</td></td></td>	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 2-4 (51-102) 107 109 111 113 115 117 119 121 .023 .025 .027 4-6 (102-152) 209 211 213 215 217 219 221 .225 227 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 10-12 (254-305) 509 511 513 515 517 519 521 523 525 527 12-14 (305-356) 609 611 613 615 617 619 621 623 625 627 14-16 (356-4	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 2-4 (51-102) 107 109 111 113 115 117 119 121 .023 .025 .027 .029 4-6 (102-152) 209 211 213 215 217 219 221 .225 227 229 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 10-12 (254-305) 509 511 513 515 517 519 521 523 525 527 529 12-14 (305-356) 609 611 613 615 617 619 621<	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 2-4 (51-102) 107 109 111 113 115 117 119 121 209 211 213 215 217 219 221 225 227 229 231 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 10-12 (254-305) 509 511 513 515 517 519 521 523 525 527 529 531 12-14 (305-356) 609 601 613 615 617 619 621 623 625	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 2-4 (51-102) 107 109 111 113 115 117 119 121 225 227 229 231 4-6 (102-152) 209 211 213 215 217 219 221 225 227 229 231 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 333 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 433 10-12 (254-305) 509 511 513 515 517 519 521 523 525 527 529 531 533	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .033 2-4 (51-102) 107 109 111 113 115 117 119 121 .025 227 229 231 .235 4-6 (102-152) 209 211 213 215 217 219 221 .225 227 229 231 .235 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 333 335 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 433 435 10-12 (254-305) 509 511 513 515 517 519 521 523 525	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 2-4 (51-102) 107 109 111 113 115 117 119 121 225 227 229 231 235 4-6 (102-152) 209 211 213 215 217 219 221 225 227 229 231 235 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 333 335 337 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 433 435 437 10-12 (254-305) 509 511 513 515 517 519	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 2-4 (51-102) 107 109 111 113 115 117 119 121 225 227 229 231 235 239 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 333 335 337 339 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 433 435 437 439 10-12 (254-305) 509 511 513 515 517 519 521 523 525 527 529 531 533 535 537 539	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 .041 2-4 (51-102) 107 109 111 113 115 117 119 121 .023 .025 .227 .229 .231 .033 .035 .037 .039 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 333 335 337 339 341 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 433 435 437 439 441 10-12 (254-305) 509 511 513 515 517 519 521 523 525 527 529<	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 .041 .043 2-4 (51-102) 107 109 111 113 115 117 119 121 .025 229 231 .033 .035 .037 .039 .041 .043 4-6 (102-152) 209 211 213 215 217 219 221 225 227 229 231 235 239 6-8 (152-203) 307 309 311 313 315 317 319 321 323 325 327 329 331 333 335 337 339 341 343 8-10 (203-254) 409 411 413 415 417 419 421 423 425 427 429 431 <td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 .041 .043 .045 2-4 (51-102) 107 109 111 113 115 117 119 121 221 225 227 229 231 235 239 <!--</td--><td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 .041 .043 .045 .047 2-4 (51-102) 107 109 111 113 115 117 119 121 225 227 229 231 235 239 <</td></td>	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 .041 .043 .045 2-4 (51-102) 107 109 111 113 115 117 119 121 221 225 227 229 231 235 239 </td <td>in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 .041 .043 .045 .047 2-4 (51-102) 107 109 111 113 115 117 119 121 225 227 229 231 235 239 <</td>	in (mm) .007 .009 .011 .013 .015 .017 .019 .021 .023 .025 .027 .029 .031 .033 .035 .037 .039 .041 .043 .045 .047 2-4 (51-102) 107 109 111 113 115 117 119 121 225 227 229 231 235 239 <

Orifice Size - Inches

459 | 461 | 463 | 465 | 467

655 657 659 661 663 665 667 669 671 675

565 567

767 867

(mm) .051 .053 .055 .057 .059 .061 .063 .065 .067 .069 .071 .075 .081

561

761

861 863

2.79 3.05 3.25 3.49 3.74 4.0 4.26 4.53 4.82 5.11 5.41 6.04 7.04 10.57 | 11.41 | 12.29 | 13.20 | 14.14 | 15.12 | 16.13 | 17.17 | 18.24 | 19.34 | 20.48 | 22.85 | 26.66

30 30 30 30 30 30 30 30 30 30 30 30 30

RAC X SWITCHTIPS (LTXxxx)

* Water @ 2000 psi, 138 bar, 13.8 MPa-paints with a higher viscosity will decrease the flow rate.

Example: for a tip with a .027 orifice and a 24 in (305 mm) pattern, order WRLP1227.

RAC X WIDE RAC SWITCHTIPS (WRXXXX)

			_																									
	(Blue Ha	ndle)												0ri	fice S	Size -	Inche	es										
	in	(mm)	.007	.009	.011	.013	.015	.017	.019	.021	.023	.025	.027	.029	.031	.033	.035	.037	.039	.041	.043	.045	.047	.051	.055	.061	.065	.071
	2-4	(51-102)		109	111		115																					
	4-6	(102-152)	207	209	211	213	215	217	219	221		225	227		231		235											
Width	6-8	(152-203)		309	311	313	315	317	319	321	323	325	327	329	331		335											
	8-10	(203-254)		409	411	413	415	417	419	421	423	425	427	429	431	433	435		439	441	443	445	447	451	455			
Fan	10-12	(254-305)		509	511	513	515	517	519	521	523	525	527	529	531	533	535	537	539	541	543	545	547	551	555	561		
	12-14	(305-356)			611	613	615	617	619	621	623	625	627	629	631	633	635	637	639	641	643	645	647	651	655	661	665	671
	14-16	(356-406)								721	723			729			735											
	16-18	(406-457)						817	819	821			827		831	833	835											
Flow r	ate (gpm)*		.05	.09	.12	.18	.24	.31	.38	.47	.57	.67	.77	.90	1.03	1.17	1.31	1.47	1.63	1.8	1.98	2.17	2.37	2.79	3.25	4.0	4.53	5.41
Flow r	ate (lpm)*		.20	.33	.49	.69	.91	1.17	1.47	1.79	2.15	2.54	2.96	3.42	3.90	4.42	4.98	5.56	6.18	6.83	7.51	8.23	8.89	10.57	12.29	15.12	17.17	20.48
Recor	nmended filter s	size	200	200	200	200	100	60	60	60	60	60	60	60	30	30	30	30	30	30	30	30	30	30	30	30	30	30

Maximum 4,050 psi (279 bar, 27.9 MPa)

CONTRACTOR FLAT TIPS (269xxx)*

					Orifice	e Size	- Incl	ies						
	in	(mm)	.011	.013	.015	.017	.019	.021	.023	.025	.027	.029	.031	.035
	4-6	(102-152)	211	213	215	217	219			225	227			
_	6-8	(152-203)	311	313	315	317	319	321	323	325	327			
8-10 (203-254) 411 413 415 417 419 421 423 425 427 438 10-12 (254-305) 511 513 515 517 519 521 523 525 527 531											435			
	10-12	(254-305)	511	513	515	517	519	521	523	525	527		531	
FAN	12-14	(305-356)		613	615	617	619	621	623	625	627		631	635
_	14-16	(356-406)			715	717	719	721		725				
	16-18	(406-457)			815		819	821			827	829	831	
	18-20	(457-508)								925				
Flow	rate (gpm)*		.12	.18	.24	.31	.38	.47	.57	.67	.74	.90	1.03	1.31
Flow rate (lpm)*														
Reco	mmended filter	size	200	200	100	60	60	60	60	60	60	60	30	30
Maximum 4,050 psi (279 bar, 27.9 MPa) *Requires Flat Tip Guard (220251)														

571 575

*Requires RAC XHD Guard (XHD001)

FINE FINISH FLAT TIPS (163xxx)*

				0ri	fice S	ize - I	nches						
	in	(mm)	.008	.010	.012	.014	.016	.018	.020	.022	.024	.026	.032
	2-4	(51-102)	108										
_	4-6	(102-152)	208	210	212	214	216						
WIDTH	6-8	(152-203)		310	312	314	316	318					
	8-10	(203-254)	408	410	412	414	416	418	420				
Ā	10-12	(254-305)		510	512	514	516	518	520	522			
_	12-14	(305-356)		610	612	614	616	618	620	622	624	626	632
	14-16	(356-406)			712	714	716	718					
	16-18	(406-457)				814	816	818	820	822	824	826	832
Flow	rate (gpm)*		.07	.11	.15	.21	.27	.35	.43	.52	.62	.73	1.1
Flow	rate (lpm)*		.26	.41	.59	.80	1.04	1.32	1.63	1.97	2.34	2.75	4.16
Reco	mmended filter s	size	200	200	200	100	60	60	60	60	60	60	30
Maxi	mum 4,050 p	si (279 bar, 2	7.9 MF	a)	•		*R	equires	Fine Fi	nish Fla	t Tip G	uard (2	20247

*Requires Fine Finish Flat Tip Guard (220247)

TIP SEALS AND GASKETS

Flow rate calculated based on water at 2000 psi (138 bar, 13.8 MPa). Heavier paints with higher viscosity

• For a tip with .015 orifice and a 6 in (152 mm) pattern,

pattern, order LL5215. Fan width is measured at 6 in (152 mm) from the surface.

All charts indicate the orifice size in inches.

Fan width is measured at 12 in (305 mm) from the surface.

• For LineLazer: for a tip with .015 orifice and a 4 in (102 mm)

will decrease flow rate. Examples:

order LP315.

PART #	DESCRIPTION
243281	RAC 5 OneSeal – 5 pack. Use only with RAC 5 SwitchTip and Guard
224081	RAC 5 Solvent OneSeal – 5 pack. Use only with RAC 5 SwitchTip and Guard
246453	RAC X OneSeal – 5 pack. Use only with LTX and WR SwitchTip and Guard
248936	RAC X Solvent OneSeal – 5 pack. Use with LTX and WR SwitchTip and Guard
17P501	RAC X Low Pressure OneSeal – 5 pack. Use with all Low Pressure SwitchTips and guard
17P502	RAC X Low Pressure Solvent OneSeal – 5 pack. Use with all Low Pressure SwitchTips and guard
XHD010	RAC XHD OneSeal - 5 pack Use only with RAC XHD SwitchTip and guard
	•

GUN FILTER HOUSING

	PART #	FITTINGS	DESCRIPTION
7	210500	1/4 in npsm(m), 1.4 in npsm(f)	Connects to gun inlet for added filtration

Maximum 5000 psi (34.5 MPa, 345 bar)

TIP FILTERS

PART #	DESCRIPTION
224454	Latex Tip Filter, 60 Mesh – 5 per card
224453	Enamel/Stain Tip Filter, 100 Mesh – 5 per card
164120	Tip Filter Housing
220254	Tip Filter Kit – contains two tip filters (60 & 100 Mesh), tip filter housing, and one dripless tip guard

Maximum 3600 psi (24.8 MPa, 248.2 bar)

(Blue Handle)				Urit	ice Siz	e - Inc	enes			
in (m	m)	.023	.025	.027	.029	.031	.033	.035	.037	.039
24 in Fan Width (6	0) 1221	1223	1225	1227	1229	1231	1233	1235	1237	1239
Flow rate (gpm)*	.47	.57	.67	.77	.90	1.03	1.17	1.31	1.47	1.63
Flow rate (lpm)*	1.79	2.15	2.54	2.96	3.42	3.90	4.42	4.98	5.56	6.18
Recommended filter size	60	60	60	60	60	30	30	30	30	30
Maximum 4.050 pci /27	0 har 27	O MDa)								

aximum 4,050 psi (279 bar, 27.9 MPa)

RAC 5 SWITCHTIPS (286xxx)

	(Black Ha	andle)										Orifi	ce Siz	e - Ind	ches									
	in	(mm)	.007	.009	.011	.013	.015	.017	.019	.021	.023	.025	.027	.029	.031	.033	.035	.039	.043	.045	.051	.055	.063	.065
	2-4	(51-102)		109	111	113	115		119	121														
	4-6	(102-152)	207	209	211	213	215	217	219	221	223	225					235							
ے	6-8	(152-203)	307	309	311	313	315	317	319	321	323	325	327		331									
Width	8-10	(203-254)		409	411	413	415	417	419	421	423	425	427	429		433	435	439	443		451	455		
Fan V	10-12	(254-305)		509	511	513	515	517	519	521	523	525	527	529	531	533	535		543		551	555	563	
꺒	12-14	(305-356)		609	611	613	615	617	619	621	623	625	627	629	631	633	635			645		655		665
	14-16	(356-406)								721	723	725		729			735							
	16-18	(406-457)					815	817	819	821			827		831	833	835							
	18-20	(457-508)						917									935							
Flow	rate (gpm)*		.05	.09	.12	.18	.24	.31	.38	.47	.57	.67	.77	.90	1.03	1.17	1.31	1.63	1.98	2.17	2.79	3.25	4.26	4.53
Flow	rate (lpm)*		.20	.33	.49	.69	.91	1.17	1.47	1.79	2.15	2.54	2.96	3.42	3.90	4.42	4.98	6.18	7.51	8.23	10.57	12.29	16.13	17.17
Reco	mmended filter :	size	200	200	200	200	100	60	60	60	60	60	60	60	30	30	30	30	30	30	30	30	30	30

Maximum 4,050 psi (279 bar, 27.9 MPa)

AIRLESS HOSE

Genuine Graco hoses meet the highest safety standards to save you time and keep you safe on the jobsite. Additional hose lengths allow you to support multiple guns and keep your sprayer in one place to finish large projects faster.

SELECTING THE RIGHT HOSE

Choosing the correct hose diameter to meet your length requirements is critical to maximize spraying pressure. The larger the hose diameter, the greater the pressure at the gun. As hose diameter is reduced or the hose length increases, there will be less pressure at the gun—possibly affecting spray patterns.

For maximum pressure when coupling hoses together; connect the larger diameter hose to the sprayer and smaller diameter hose to the gun inlet. Use a whip hose to allow flexibility when spraying.



3/16 in diameter (4.8 mm) Airless Hose

Ideal for interior pressure rolling or low pressure applications

1/4 in diameter (6.4 mm) Airless Hose

The most commonly sold hose diameter and is suitable for all applications

3/8 in diameter (9.5 mm) Airless Hose

Delivers the best performance at the gun with the least amount of pressure drop with heavier material and longer hose lengths



BLUE MAX™ II HOSE

Maximum 3300 psi (227 bar, 22.7 MPa) rated at 180° F (82.2° C) temperature

As the lightest and most flexible hoses on the market, Graco's BlueMax II hoses are easy to connect and maintain the highest level of performance all the way to the gun. Available in a wide variety of lengths and diameters.

LIGHTWEIGHT AND FLEXIBLE

Over 10% lighter weight and increased hose flexibility improves usability while spraying under pressure

HIGHEST SAFETY STANDARDS

Conductive core meets the highest worldwide safety standards, unlike competitive ground wire hose designs

PART #	DIAMETER	LENGTH	ТҮРЕ
214981	3/16 in (4.8 mm)	15 ft (4.6 m)	FBE
214698	3/16 in (4.8 mm)	25 ft (7.5 m)	FBE
214697	3/16 in (4.8 mm)	50 ft (15 m)	FBE
223756	1/4 in (6.4 mm)	15 ft (4.6 m)	FBE
240793	1/4 in (6.4 mm)	25 ft (7.5 m)	FBE
240794	1/4 in (6.4 mm)	50 ft (15 m)	FBE
223771	1/4 in (6.4 mm)	100 ft (30 m)	FBE
240796	3/8 in (9.5 mm)	25 ft (7.5 m)	FBE
240797	3/8 in (9.5 mm)	50 ft (15 m)	FBE
241275	3/8 in (9.5 mm)	100 ft (30 m)	FBE

MINIMAL HOSE COIL MEMORY

Superior flexibility and reduced coil memory provides ease of use during coiling and uncoiling

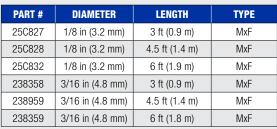
CORROSION-RESISTANT

Yellow zinc-plated spring guards are more corrosion-resistant



3300 psi (227 bar, 22.7 MPa) maximum working pressure rated at 180° F (82.2° C) temperature

Whip hoses provide more flexibility and increased operator control at the gun.



BLUEMAX II HP AIRLESS HOSE

Maximum 4000 psi (276 bar, 27.6 MPa) rated at 180° F (82.2° C) temperature High performance airless hoses provide superior flexibility and durability, ensuring you get the best results.

PART #	DIAMETER	LENGTH	TYPE
277249	1/4 in (6.4 mm)	3 ft (0.9 m)	MxF
277250	1/4 in (6.4 mm)	50 ft (15 m)	FBE
277351	3/8 in (9.5 mm)	3 ft (0.9 m)	MxF
277251	3/8 in (9.5 mm)	50 ft (15 m)	FBE
277253	1/2 in (13 mm)	50 ft (15 m)	FBE

ТҮРЕ КЕҮ
F = Female end
M = Male end
FBE = Female on Both Ends
MBE = Male on Both Ends
MxF = Male on one end, Female on the other



XTREME-DUTY AIRLESS HOSE

Maximum 4500 psi (310 bar, 31.0 MPa) rated at 180° F (82.2° C) temperature

Graco's Xtreme-Duty Airless High-Pressure Hose is designed to withstand the rigors of high-pressure spraying. Wire-braided and with a maximum 4500 psi (310 bar, 31.0 MPa) working pressure, it's designed to meet the most exacting standards.

PART #	DIAMETER	LENGTH	TYPE
H42503	1/4 in (6.4 mm)	3 ft (0.9 m)	FBE Whip Hose
H42550	1/4 in (6.4 mm)	50 ft (15 m)	FBE
H4251X	1/4 in (6.4 mm)	100 ft (30 m)	FBE
H43803	3/8 in (9.5 mm)	3 ft (0.9 m)	FBE Whip Hose
H43850	3/8 in (9.5 mm)	50 ft (15 m)	FBE
H4381X	3/8 in (9.5 mm)	100 ft (30 m)	FBE
H45050	1/2 in (13 mm)	50 ft (15 m)	FBE
H4501X	1/2 in (13 mm)	100 ft (30 m)	FBE



GUN SWIVELS



PART NUMBER	FITTINGS	WORKING PRESSURE	DESCRIPTION
224457	1/4 in npsm(m), 1.4 in npsm(f)	3600 psi (248 bar, 24.8 MPa)	Provides swiveling joint between gun and hose for free gun movement
189018	1/4 in npsm(m), 1.4 in npsm(f)	7500 psi (517 bar, 15.6 MPa)	Provides swiveling joint between gun and hose for free gun movement — plus even at high pressure

FITTINGS



Tillian I



UNIONS



	PART #	DESCRIPTION
Ell	156823	1/4 in npt(M) x 1/4 in npsm(F) (6.4 mm x 6.4 mm) Maximum Working Pressure: 5000 psi (345 bar, 34.5 MPa)
	155665	3/8 in npt(M) x 3/8 in npsm(F) (9.5 mm x 9.5 mm) Maximum Working Pressure: 5000 psi (345 bar, 34.5 MPa)
	157705	1/4 in npt(M) x 3/8 in npsm(F) (6.4 mm x 9.5 mm) Maximum Working Pressure: 5000 psi (345 bar, 34.5 MPa)
	159153	3/8 in npt(F) x 1/4 in npsm(F) (13 mm x 9.5 mm) Maximum Working Pressure: 5000 psi (345 bar, 34.5 MPa)
9	155570	1/4 in npt(F) x 1/4 in npsm(F) (6.4 mm x 9.5 mm) Maximum Working Pressure: 5000 psi (345 bar, 34.5 MPa)

AIRLESS FITTINGS PAK

The Airless Fittings Pak provides an assortment of the most commonly sold adapters, fittings, swivel unions and gaskets in an organized carrying case, allowing for fast, easy ordering of key parts to reduce downtime and keep contractors spraying.

THERE ARE NOW TWO WAYS TO ORDER THE AIRLESS FITTINGS PAK:

OPTION 1: Place order for part number 19C537, which includes a preselected assortment of commonly used parts

OPTION 2: Select parts separately using order form (See local distributor for additional information)



GUN AND HOSE KITS EXTENSIONS

INCLUDES

HandTite Guard, 1/8 in x 4.5 ft (3.2 mm x 1.4 m) Whip Hose

HandTite Guard, 3/16 in x 4.5 ft (4.8 mm x 1.4 m) Whip Hose

HandTite Guard, 1/8 in x 4.5 ft (3.2 mm x 1.4 m) Whip Hose

HandTite Guard, 1/8 in x 4.5 ft (3.2 mm x 1.4 m) Whip Hose

HandTite Guard, 3/16 in x 4.5 ft (4.8 mm x 1.4 m) Whip Hose

HandTite Guard, 1/8 in x 4.5 ft (3.2 mm x 1.4 m) Whip Hose

HandTite Guard, 3/16 in x 4.5 ft (4.8 mm x 1.4 m) Whip Hose

HandTite Guard, 3/16 in (4.8 mm) x 3 ft (0.9 m) Whip Hose

HandTite Guard, 3/16 in (4.8 mm) x 3 ft (0.9 m) Whip Hose

HandTite Guard, 10 in (25 cm) Tip Extension

GUN AND HOSE KITS

Get up and spraying quickly with Graco Gun and Hose Kits that combine our most popular gun and hose combinations into economical packages for any application. Keep a spare kit on hand so you're always prepared for large projects where dual gun applications are required.

RAC X LP 517

RAC X LP 517

RAC X LP 517

RAC X LP 517

RAC X LTX 515

HandTite Guard

BLUEMAX II AIRLESS HOSE

Gun Whip Kit

1/4 in x 50 ft

(6.4 mm x 15 m)

3/16 in x 25 ft

(4.8 mm x 7.5 m)

1/4 in x 50 ft

(6.4 mm x 15 m

Gun Whip Kit

1/4 in x 50 ft (6.4 mm x 15 m)

1/4 in x 50 ft (6.4 mm x 15 m)

3/8 in x 50 ft

(9.5 mm x 15 m 1/4 in x 50 ft

(6.4 mm x 15 m

3/8 in x 50 ft

(9.5 mm x 15 m

CONTRACTOR SERIES GUNS

GUN

Contractor PC Compact

Contractor PC

Contractor PC

Contractor PC Compact

Contractor PC Compact

Contractor PC

Contractor PC Compact

Contractor PC

Contractor

Contractor

PART NUMBER

19Y445

17Y051

17Y219

19Y489

19Y444

17Y046

19Y475

17Y048

288489

288490

3300 psi (227 bar, 22.7 MPa) maximum working pressure rated at 180° F (82.2° C) temperature









1/4 in x 50 ft Contractor FTx 288493 (6.4 mm x 15 m **RAC X FINE FINISH LOW PRESSURE**

3300 psi (227 bar, 22.7 MPa) maximum working pressure rated at 180° F (82.2° C) temperature



PART NUMBER	GUN	BLUEMAX II AIRLESS HOSE	TIP	INCLUDES
17Y220	Contractor PC	3/16 in x 25 ft (4.8 mm x 7.5 m)	RAC X FFLP 210 FFLP 312	HandTite Guard, 10 in (25 cm) Tip Extension (2) 100 Mesh Gun Filters Solvent Seal Kit
19Y446	Contractor PC Compact	Gun Whip Kit	RAC X FFLP 210	HandTite Guard, 1/8 in x 4.5 ft Whip Hose (3.2 mm x 1.4 m)
19Y490	Contractor PC Compact	1/4 in x 50 ft (6.4 mm x 15 m)	RAC X FFLP 210	HandTite Guard, 1/8 in x 4.5 ft Whip Hose (3.2 mm x 1.4 m)
288501	Contractor	3/16 in x 25 ft (4.8 mm x 7.5 m)	RAC X FFLP 210 FFLP 312	HandTite Guard, 10 in (25 cm) Tip Extension (2) 100 Mesh Gun Filters Solvent Seal Kit
287823	Silver Plus	3/16 in x 25 ft (4.8 mm x 7.5 m)	RAC X FFLP 210 FFLP 312	HandTite Guard, 10 in (25 cm) Tip Extension (2) 100 Mesh Tip Filters, Gun Filter Housing, Solvent Seal Kit



HEAVY DUTY GUNS

3300 psi (227 bar, 22.7 MPa) maximum working pressure rated at 180° F (82.2° C) temperature





	PART NUMBER	GUN	BLUEMAX II AIRLESS HOSE	TIP	INCLUDES
	18H200	Silver Plus	1/4 in x 50 ft (6.4 mm x 15 m)	RAC X LP 517	HandTite Guard, 3/16 in x 3 ft (6.3 mm x 0.9 m) Whip Hose
	287041	Silver Plus	1/4 in x 50 ft (6.4 mm x 15 m)	RAC X LTX 517	HandTite Guard, 3/16 in x 3 ft (4.8 mm x 0.9 m) Whip Hose
	287042	Silver Plus	3/8 in x 50 ft (9.5 mm x 15 m)	RAC X LTX 517	HandTite Guard, 1/4 in x 3 ft (6.3 mm x 0.9 m) Whip Hose
	287043*	Silver Plus	3/8 in x 50 ft (9.5 mm x 15 m)	RAC X LTX 517	HandTite Guard, 1/4 in x 3 ft (6.3 mm x 0.9 m) Whip Hose, Swivel
	287850*	Silver Plus	3/8 in x 50 ft (9.5 mm x 15 m)	RAC X LTX 517 RAC X LTX 655	HandTite Guard, 1/4 in x 3 ft (6.3 mm x 0.9 m) Whip Hose
	287095	Flex Plus	1/4 in x 50 ft (6.4 mm x 15 m)	RAC X LTX 517	HandTite Guard, 3/16 in x 3 ft (4.8 mm x 0.9 m) Whip Hose
	287851*	Flex Plus	3/8 in x 50 ft (9.5 mm x 15 m)	RAC X LTX 517 RAC X LTX 655	HandTite Guard, 1/4 in x 3 ft (6.3 mm x 0.9 m) Whip Hose
3 6	241338	HD Texture	3/8 in x 50 ft (9.5 mm x 15 m)	RAC X LTX 531 RAC X LTX 427	HandTite Guard, 1/4 in x 3 ft (6.4 mm x 0.9 m) Whip Hose
	287852*	HD Texture	3/8 in x 50 ft (9.5 mm x 15 m)	RAC X LTX 531 RAC X LTX 655	HandTite Guard, 1/4 in x 3 ft (6.4 mm x 0.9 m) Whip Hose

^{*4000} psi (276 bar, 2.76 MPa)

EXTENDED REACH TOOLS

Eliminate the hassles of ladders and scaffolding to safely spray hard-to-reach areas like high walls, vaulted ceilings, stairways, and soffits. Complete the job faster with less setup time with a pole gun or the right tip extension length.



POLE GUNS & POLE GUN ACCESSORIES

3600 psi (248 bar, 24.8 MPa) maximum working pressure rated at 180° F (82.2° C) temperature

• Provides better spray control and less fatigue in high or recessed areas — complete the job faster!

PART #	DESCRIPTION	LENGTH
287023	Pole Gun with RAC X LP 517	3 ft (0.9 mm)
287024	Pole Gun with RAC X LP 517	6 ft (1.8 mm)
244163	Pole Gun Extensions	3 ft (0.9 mm)
244164	Pole Gun Extensions	6 ft (1.8 mm)
244161	Contractor In-Line Valve	-
218070	Contractor In-Line Valve Repair Kit	_



ADJUSTABLE SPRAY ATTACHMENTS

3300 psi (227 bar, 22.7 MPa) maximum working pressure rated at 180° F (82.2° C) temperature

PART #	DESCRIPTION
287030	CleanShot Shut-Off Valve with RAC X LP 517
235486	180° Adapter

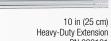


RAC X & RAC 5 TIP EXTENSIONS

4050 psi (280 bar, 28 MPa) maximum working pressure rated at 180° F (82.2° C) temperature

• Can be combined for extended reach up to 6 ft (1.8 m)

PART #	DESCRIPTION	LENGTH	PART #	DESCRIPTION	LENGTH
287019	RAC X Tip Extension	10 in (25 cm)	243295	RAC 5 Tip Extension	10 in (25 cm)
287020	RAC X Tip Extension	15 in (38 cm)	243296	RAC 5 Tip Extension	15 in (38 cm)
287021	RAC X Tip Extension	20 in (50 cm)	243297	RAC 5 Tip Extension	20 in (50 cm)
287022	RAC X Tip Extension	30 in (75 cm)	243298	RAC 5 Tip Extension	30 in (75 cm)



HEAVY-DUTY EXTENSIONS

3600 psi (248 bar, 24.8 MPa) maximum working pressure rated at 180° F (82.2° C) temperature

• Can be combined for extended reach up to 12 ft (3.6 m)

PART #	DESCRIPTION	LENGTH
232121	Heavy-Duty Extension	10 in (25 cm)
232122	Heavy-Duty Extension	20 in (50 cm)
232123	Heavy-Duty Extension	40 in (100 cm)
232124	Heavy-Duty Extension	60 in (150 cm)
232125	Heavy-Duty Extension	80 in (200 cm)

EXTENSION GASKETS

· Essential seals between the gun and extensions that eliminates leaking



PART #	DESCRIPTION	THREAD SIZE
223373	Thin Tip Gasket – 25 pack	
223374	Thick Tip Gasket – 25 pack	
114049	Gasket O-Ring, for use with Tip Gasket	7/8 in (22 mm)
258017	Extension Gasket - 5 pack	7/8 in (22 mm)

JETROLLER

SAVE TIME AND MONEY— FINISH YOUR JOB 4X FASTER

The JetRoller combines rolling and spraying into one action, saving time and labor on spray/back roll projects.



JetRoller Assembly, 9 in (230 mm) PN 24U170

Adjustable Roller Handle

Assembly, 14 - 18 in.

(356 - 457 mm) PN 24W130

3-IN-1 SPRAY AND ROLLING SYSTEM

- · Spray and back roll in one step
- Easily detach roller handle
- Use roller separately for touch ups
- Use the 3 ft (.9 m) Pole Gun with

REDUCE AREA PREP AND CLEANUP WITH LOW OVERSPRAY DESIGN

- No spits or drips— CleanShot Shut-Off Valve included

- CleanShot Valve for spraying

- · Includes a lightweight detachable roller
- Use industry standard roller covers (roller cover not included)

· Quick cleaning and tool-free assembly between



· Evenly distributes paint without heavy build-up

• Lighter design for less fatigue



EVENFLOW 9 IN (230 MM) PRESSURE ROLLER EvenFlow Pressure Roller Assembly PN 244279

Rolling has never been this easy. Simply pull the gun trigger when you need more paint, and keep rolling.

EVENFLOW PRESSURE ROLLER ASSEMBLY

 Airless spray gun roller attachment for use with airless spray gun



IN-LINE VALVE

PRESSURE ROLLERS

IDEAL WHEN SPRAYING IS NOT POSSIBLE



PN 245397

EVENFLOW TELESCOPING ROLLER ASSEMBLY

· Telescoping system adapts to your needs, 18 to 36 in (45 to 90 cm)

JETROLLER SYSTEMS* AND ACCESSORIES

3600 psi (248 bar, 24.8 MPa) maximum working pressure rated at 180° F (82.2° C) temperature.

PART #	DESCRIPTION
24U172 9 in (230 mm) Roller System, RAC X LTX 721 Tip and Contractor In-Line Valve*	
24V926	9.5 in (241 mm) Roller System, RAC X LTX 721 Tip and Contractor In-Line Valve*
24W128	14 - 18 in. (356 - 457 mm) Adjustable Roller System, RAC X WR 1223 Tip and Contractor In-Line Valve*
24U170	9 in (230 mm) Roller System with RAC X LTX 721 Tip and 45° Swivel
24V829	9 in (230 mm) Roller Handle System
24V937	9.5 in (241 mm) Roller Handle System (Canada)
24W130	14 - 18 in. (356 - 457 mm) Adjustable Roller Handle System
24V832	12 in (305 mm) Roller Handle Extension
224399	45° Adapter
238359	3/16 in x 6 ft (4.8 mm x 1.8 m) BlueMax II Whip Hose

*All systems include Roller Handle Assembly, RAC X Guard, 12 in (305 mm) Roller Handle Extension, 20 in Heavy-Duty Extension, and CleanShot Shut-Off Valve. (Roller cover not included)

PRESSURE ROLLER ASSEMBLIES

3600 psi (248 bar, 24.8 MPa) maximum working pressure rated at 180° F (82.2° C) temperature

PART #	DESCRIPTION	INCLUDES
244279	EvenFlow™ Pressure Roller Assembly	9 in (230 mm) roller frame, 1/2 in (13 mm) roller cover and 20 in (50 cm) fixed extension & 45° angle
245397	EvenFlow In-Line Valve Roller Assembly	Contractor In-Line Valve, 20 in (50 cm) fixed extension, 9 in (230 mm) roller frame and 1/2 in (13 mm) roller cover
244281	EvenFlow Telescoping Roller Assembly	18 - 36 in (46 - 91 cm) telescoping extension, 9 in (230 mm) roller frame and 1/2 in (13 mm) roller cover

Geosperse³ 12 in (305 mm) Pressure Roller PN 240055

PRESSURE ROLLER FRAMES

PART #	DESCRIPTION
244271	9 in (230 mm) EvenFlow Roller Frame with 7/8 in (22 mm) thread; for use with Graco Heavy-Duty Extensions
244623	9 in (230 mm) EvenFlow Roller Frame with 1/8 npt thread; for use with Graco Telescoping Extensions
224398	Adapter that attaches roller frame 244623 to use with Heavy-Duty Extension
240005	9 in (230 mm) Geosperse™ Roller Frame with 7/8 in (22 mm) thread
240055	12 in (305 mm) Geosperse Roller Frame with 7/8 in (22 mm) thread

ROLLER COVERS

		111210000
PART # DESCRIPTION		DESCRIPTION
	107589	9 in (230 mm) Roller Cover, 3/8 in (9.5 mm) nap
	107590	9 in (230 mm) Roller Cover, 1/2 in (13 mm) nap
	107591	9 in (230 mm) Roller Cover, 3/4 in (19 mm) nap
	186944	12 in (305 mm) Roller Cover, 1/2 in (13 mm) nap
	186945	12 in (305 mm) Roller Cover, 3/4 in (19 mm) nap

PRESSURE ROLLER TELESCOPING EXTENSIONS

1000 psi (69 bar, 6.8MPa) maximum working pressure rated at 180° F (82.2° C) temperature.

PART #	DESCRIPTION	LENGTH
218775	Telescoping Extension	18 to 36 in (45 to 90 cm)
218776	Telescoping Extension	36 to 72 in (90 to 180 cm)
218777	Telescoping Extension	72 to 144 in (180 to 360 cm)
244825	Telescoping Adapter	_

*Use telescoping extensions for pressure rolling only — do not use for airless spraying **Typical pressure roller application requires 300 psi (21 bar, 2.1 MPa)



Graco Perforated

18 to 36 in (45 to 90 cm) Telescoping Extension PN 218775

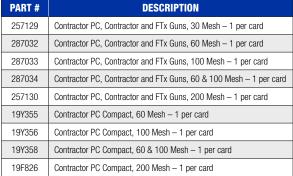
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FILTERS AND STRAINERS

Filters keep dirt, debris, and contaminants out of the spray system to keep you spraying and providing a smooth, professional-quality finish. Graco's exclusive Easy Out filter design filters the paint from the inside out for the most effective filtering and easier cleanup with less mess.

EASY OUT GUN FILTERS





For older gun models, refer to manual or look up via Graco Parts Book. gracopartsbook.com

USE THE CORRECT FILTER TO REDUCE TIP CLOGS

MESH SIZE	200 (RED)	100 (BLUE)	60 (BLACK)	30 (GRAY)
COATINGS	Stains, Varnishes, Polyurethane, Solvent-Based Paints	Lacquers, Enamels (Solvent), Solvent-Based Paints	Latex, Enamels (Latex)	Block Filler, Elastomeric
TIP SIZES	.006 – .013 in	.013 – .015 in	.015 – .029 in	.031 in +

EASY OUT MANIFOLD FILTERS, SHORT





PART #		DESCRIPTION	
	For use with 390, Ultra 395/490/495/650 Airless Sprayers		
246425 Short, Gray, Vertical, 30 Mesh – 1 per card		Short, Gray, Vertical, 30 Mesh – 1 per card	
246384 Short, Black, Vertical, 60 Mesh – 1 per card 246382 Short, Blue, Vertical, 100 Mesh – 1 per card		Short, Black, Vertical, 60 Mesh – 1 per card	
		Short, Blue, Vertical, 100 Mesh – 1 per card	
24638	3	Short, Red, Vertical, 200 Mesh – 1 per card	

EASY OUT MANIFOLD FILTERS, LONG

PART #	DESCRIPTION			
For use w	For use with Ultra 695/795/1095, Mark HD, GMAX; GH™ Airless Sprayers			
244071	Long, Gray, Vertical, 30 Mesh – 1 per card			
244067	Long, Black, Vertical, 60 Mesh – 1 per card			
244068	Long, Blue, Vertical, 100 Mesh – 1 per card			
244069	Long, Red, Vertical, 200 Mesh – 1 per card			

INLET STRAINERS









PART #	DESCRIPTION	COMPATIBLE UNITS
246385	7/8 in (unf) thread – Nylon Cap	390/395 PC, Ultra 490-495 XT, UltraMax II 490-595 PC Pro, GMAX 3400, FinishPro II 395/595, LineLazer 3400
235004	3/4 in (unf) thread – SST Cap	190/210 ES, LineLazer ES1000
181072	1 in (npsm) thread – SST Cap Double Screen	LineLazer V 3900/5900, LineLazer V 130HS/200DC, LineLazer V ES2000
189920	1 in (npsm) thread – SST Cap	Ultra 650-1095 XT (all-models), Ultra Max II 650-1595 (all-models), GMAX II 3900/5900/7900 (all-models), GH 130/200/230/300 (all-models), Mark IV/V/X HD/XT (all-models)
15V573	CrushProof Inlet Strainer –1 in (npsm) thread – Stands up to harsh impacts	Ultra 695-1095 XT (all-models), Ultra Max II 695-1595 (all-models), GMAX II 3900/5900/7900 (all-models), GH 130/200/230/300 (all-models), Mark IV/V/X HD/XT (all-models)

SIPHON AND HOPPER KITS

Upgrade your sprayer to maximize your productivity!

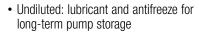


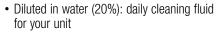
PART #	DESCRIPTION
17H171	1.5 Gallon (5.7 liter) Hopper Assembly, lid included (390 PC-595 PC Pro)
20B529	1.5 Gallon (5.7 liter) Endurance Vortex Hopper Assembly
246386	5 Gallon (18.9 liter) Siphon Set (390-595) & GMAX 3400
20B438	5 Gallons (18.9 liter) Endurance Vortex Siphon Set (490-495XT)
248216	5 Gallon (18.9 liter) Siphon Set (650/695/795/1095/1595)
16Y759	5 Gallon (18.9 liter) Siphon kit (GMAX II 3900-7900)
248317	30/55 Gallon (113.5/208 liter) Siphon Set (650/695/795/1095/1595)
16Y760	30/55 Gallon (113.5/208 liter) Siphon kit (GMAX II 3900-7900)
288251	5 Gallon Siphon kit (GH 130)
288252	5 Gallon Siphon kit (GH 200-300)
15F171	5 Gallon to 30/55 Gallon Siphon kit (695-1595) (GMAX II 3900-7900) (GH 130-300)

MAINTENANCE FLUIDS

Maximize your investment and extend the lifespan of your sprayer with good maintenance.

PUMP ARMOR







PART #	SIZE
243104	1 quart (1 liter)
245133	1 gallon (3.8 liters)

TSL

- Mixes with the paint and prevents it from drying in your unit's pump
- Doesn't cause any spots in your finishing (unlike other products)



PART #	SIZE
206994	8 oz (.24 liter)
206995	1 quart (1 liter)
206996	1 gallon (3.8 liters)

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PUMP LOWERS

Genuine Graco Replacement Pumps guarantee the fastest maintenance and the Graco Quality you expect. Spend less time in the shop and more time on the wall by keeping a spare on hand!

Pumps available for all Graco sprayers, from small to large.

DESCRIPTION	REPLACEMENT PUMPS	REPAIR KITS	
Sprayer	Endurance Pump	Traditional Kit	QuikPack Kit
390 PC, Ultra 395 PC, Ultra Max II 490 PC Pro, 495 PC Pro	17C487 - Endurance Pump 17J552 - Express Pump"	18B260	-
Ultra Max II 650 PC Pro	19Y298	18B260	-
Ultra Max II 695, 795 Standard / GMAX II 3900 Standard	16Y598	248212	17H838
Ultra 490/495 XT	19D873	18B260	-
Ultra 650 XT	2002382	18B260	-
Ultra 695 XT Standard	2001548 or 2001549	248212	17H838
Ultra 695 XT ProContractor	2001549	-	17H841
Ultra 795 XT Standard	2001573 or 2001574	248212	17H838
Ultra Max II 695, 795 ProContractor / GMAX II 3900 ProContractor	17H823	-	17H841
Ultra 795 XT ProContractor	2001574	-	17H841
Ultra Max II 1095/1595 Standard, / GMAX II 5900 Standard	16Y706	248213	17H839
Ultra 1095 XT Standard	2001550 or 2001551	248213	17H839
Ultra 1095 XT ProContractor	2001551	17k162	17H842
Ultra Max II 1095/1595 ProContractor / GMAX II 5900 ProContractor	17H824	17K162	17H842
Ultra Max II 1095/1595 IronMan, GMAX II 5900 IronMan	17H826	17K162	17H843
GMAX 3400	246428	18B260	-
GMAX II 3900 Lo-Boy	16X414	248212	17H838
GMAX II 5900 Lo-Boy	16X419	248213	17H839
GMAX II 7900 Standard	16X423	249123	17H840
GMAX II 7900 Lo-Boy & ProContractor	17H825	249123	17H840
GMAX II 7900 IronMan	17H827	249123	17H844

For any Graco sprayer not listed, visit gracopartsbook.com

ELIMINATE DOWNTIME WITH PROCONNECT JOBSITE SERVICEABILITY



Loosen the Clamping Nut



Open Door & Remove Pump



Remove Hose & Suction Tube





Eliminate Downtime with ProConnect On-the-Job Pump Replacement





NEW WAY

Modular pre-oiled cartridge packings install correctly every time



THE FOUNDATION OF GRACO QUALITY

When we say manufactured, we mean real manufacturing—it's what we do every day in our manufacturing facilities in Rogers, MN and Sioux Falls, SD. Selected raw metals and materials arrive at our factory and we cut, machine, grind, hone, and otherwise transform the raw components into the individual parts of the sprayer.



No other spray equipment company retains total control over as many of the individual part manufacturing processes as Graco. While others outsource the manufacturing of a large number of components to third parties, and even outsource subassembly processes in some cases, Graco remains committed to doing nearly all of these activities ourselves and within our own facilities. This is how we can ensure the highest quality and consistency in both performance and life.



IN THE USA WITH GLOBAL COMPONENTS



EVERY PART COUNTS

Replacement parts are often purchased solely on the basis of price. However, the small amount of money saved will ultimately put your performance and your business at risk.

Why Demand Genuine Graco Parts?

TIME AND MONEY

Cheaper parts ultimately cost you more time and money in extra repair costs, extra labor hours, etc.

PERFORMANCE AND RELIABILITY

Only genuine Graco parts deliver the legendary Graco standard of performance and the lowest downtime.

SAFETY

One non-Graco part can lead to injury and downtime. Graco parts deliver best possible quality to deliver safest experience.

WARRANTY

Warranty conditions only remain valid with genuine Graco parts. Defects or damage caused by non-Graco parts are not covered.

See your local Graco Distributors for country specifics. See printed product warranty for complete warranty terms and conditions.

How to Recognize Genuine Graco Parts

ENGRAVED GRACO LOGO

The Graco logo is engraved on all of our piston rods, cylinders, and sleeves.

HOLOGRAPHIC STICKER

A holographic sticker is always on the packaging of a genuine Graco repair kit.

GRACO QUALITY YOU CAN FEEL

Genuine Graco parts are built tough and feel more robust than other manufacturers' parts.



gracopartsbook.com

The fast and easy way to look up common Graco parts.



Every Graco purchase comes with A+ Customer Service.

Questions? Call (844) 241-9499

For more information visit graco.com/contractor

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