



This manual contains important warnings and information.
READ AND KEEP FOR REFERENCE.

INSTRUCTIONS

Foam Cat Heater Board Replacement

For use in Heater Models 217-392 and 217-393

Service

Replacing a 217–351 Circuit Board

⚠ WARNING

Only someone qualified in electrical repair should replace a circuit board. An incorrectly installed circuit board can bypass built-in safety features, can cause the heater to over-heat, which can result in injury, or can cause a circuit board to fail immediately.

⚠ WARNING

Disconnect all electric power to the heater before replacing the circuit board to reduce the risk of serious injury from electric shock.

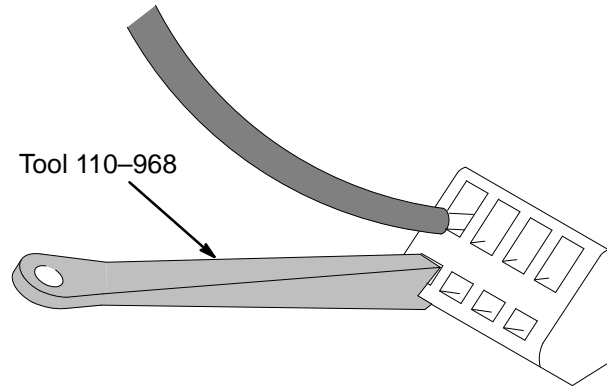


Fig. 1

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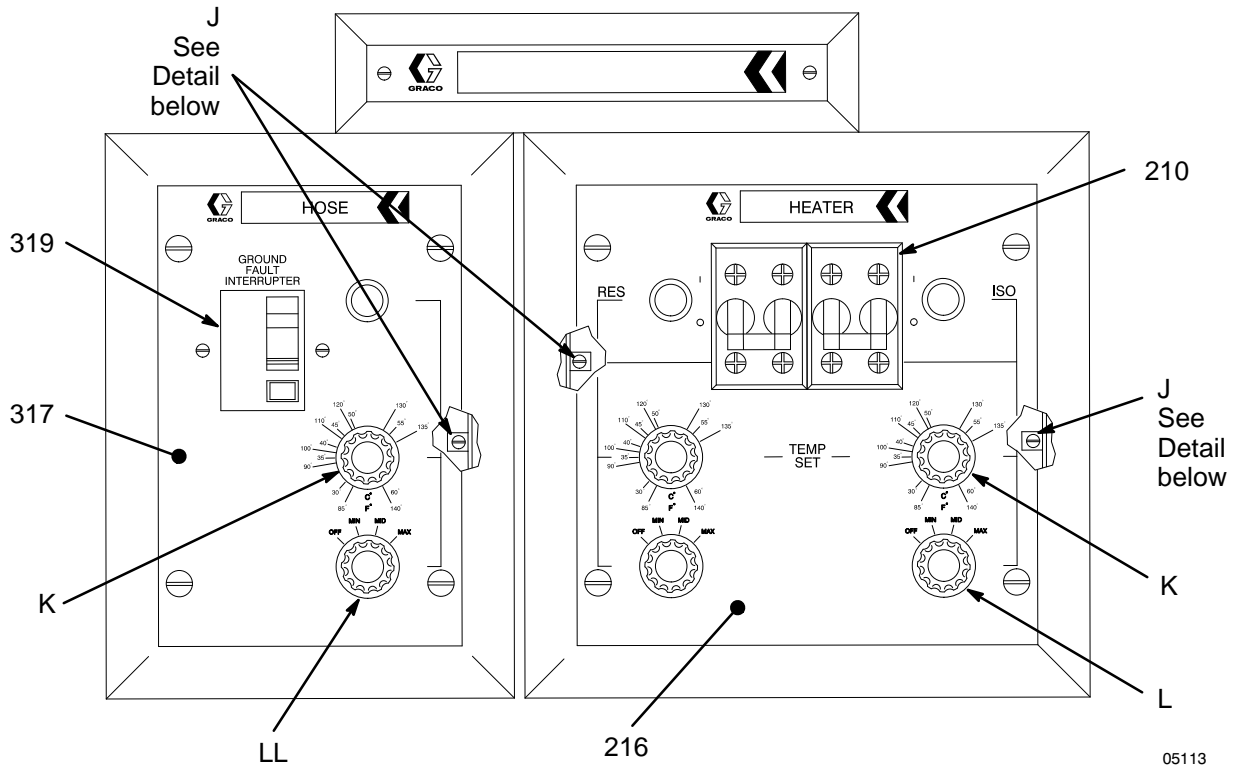
Disassembly

1. Shut off the power, set the TEMP dial to 120° F, and remove the control panel cover (216 or 317 of Fig. 2).
2. Unplug the probe connector P2 from the board. See Fig. 4, 5, or 6. Clamp one lead of an ohmmeter to the pin of J2 closest to you (pin closest to the calibration resistor [J]). Clamp the other lead to the center tab of the TEMP dial. Be sure the dial is still set at 120° F.
3. The ohmmeter reading should be 15K to 20K ohms. If the ohmmeter reading is not between 15K and 20K ohms, disregard Step 8 of the reassembly procedure on page 6. Write down the reading.
4. If you are changing the **ISO** or **RES** circuit board, unplug the connectors which connect the PTC to the TEMP dial and the circuit board (see Fig. 4 or 5). Also disconnect the ATC by unplugging P1 from J1.
5. Use a 1/16" allen wrench to loosen the set screws from the knob of the TEMP dial, and remove the nut from the shaft.
6. Unplug the two wires leading to the indicator lamp and the three wires connected to the triac.
7. Disconnect the heating element wires from the terminal strip using the tool provided (see Fig. 1).
8. If you are changing the **Hose Control** circuit board, remove the two screws that hold the ground fault interrupter (GFI) to the control panel. Disconnect the two power leads which connect the circuit board to the B terminals of the GFI by loosening the two screws which hold the wires in place. Also disconnect the ATC by unplugging P1 from J1.
9. If you are changing the **ISO** or **RES** circuit board, unplug the two connectors on the power wire which connects the circuit board to the **B** and **C** terminals of the circuit breaker. Also unplug the wire which connects the other **B** terminal of the circuit breaker to the circuit board, and cut the two small wires about 1 in. (25 mm) from the connector.
10. Cut all the wires leading from the circuit board to the Ambient Compensator range select switch (item L or LL in Fig. 2) as close to the switch as possible. Leave the switch mounted to the control panel to keep the hole plugged.

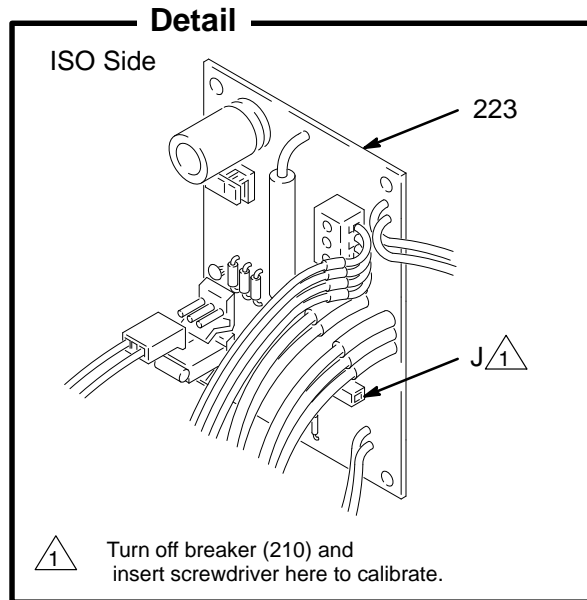
NOTE: This switch (item L or LL) will no longer be used. If you have an ATC it will always be in the **mid** position that was on the switch.

11. Remove the four screws which hold the board in place, and remove the circuit board. Also remove the two screws from the triac (see Fig. 3) and remove the triac from the control box.

Service



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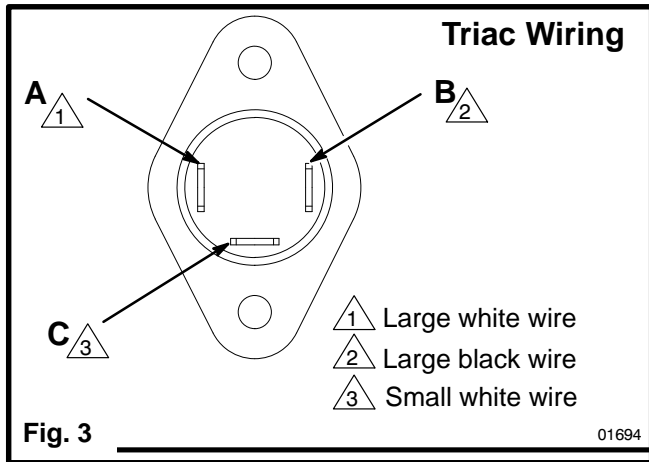
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Fig. 2

Service

Reassembly

1. Apply a thin layer (about the thickness of a sheet of paper) of the included conductive paste to the bottom of the new triac and mount the triac in the control box with the two screws from the disassembly procedure.
2. Position the new circuit board in the control box and attach the board to the box with the four new nylon screws provided. Tighten the screws firmly by hand.
3. Attach the three triac wires (MT+, MT-, and G) to the triac if they were removed in Step 1. Refer to Fig. 3 for correct wire placement.



4. Mount the TEMP dial to the control box, and attach the knob to the shaft with the 1/16" allen wrench. The knob should span the entire scale when positioned properly. If you are changing the **ISO** or **RES** board, unplug the connector on one of the two wires (A or B) connecting the circuit board to the TEMP dial (see Fig. 4 or 5). Insert the PTC connectors removed in Step 4 of the disassembly procedure.
5. If you want to use your present ATC, unplug the two pin connector P1 from J1 and plug the two pin connector of the ATC into J1 (see Fig. 4, 5, or 6).
6. Reinstall the heater element wires (see Fig. 4, 5, or 6) into the terminal block using the tool provided (see Fig. 1).
7. Attach the two connectors to the indicator lamp.

NOTE: The Foam Cat 400 wiring is shown in Figures 4 and 5. The wiring for the Foam Cat 200 is identical, *except* the second set of elements (wires 9, 10, 19, 20) are not used.

ISO Heater

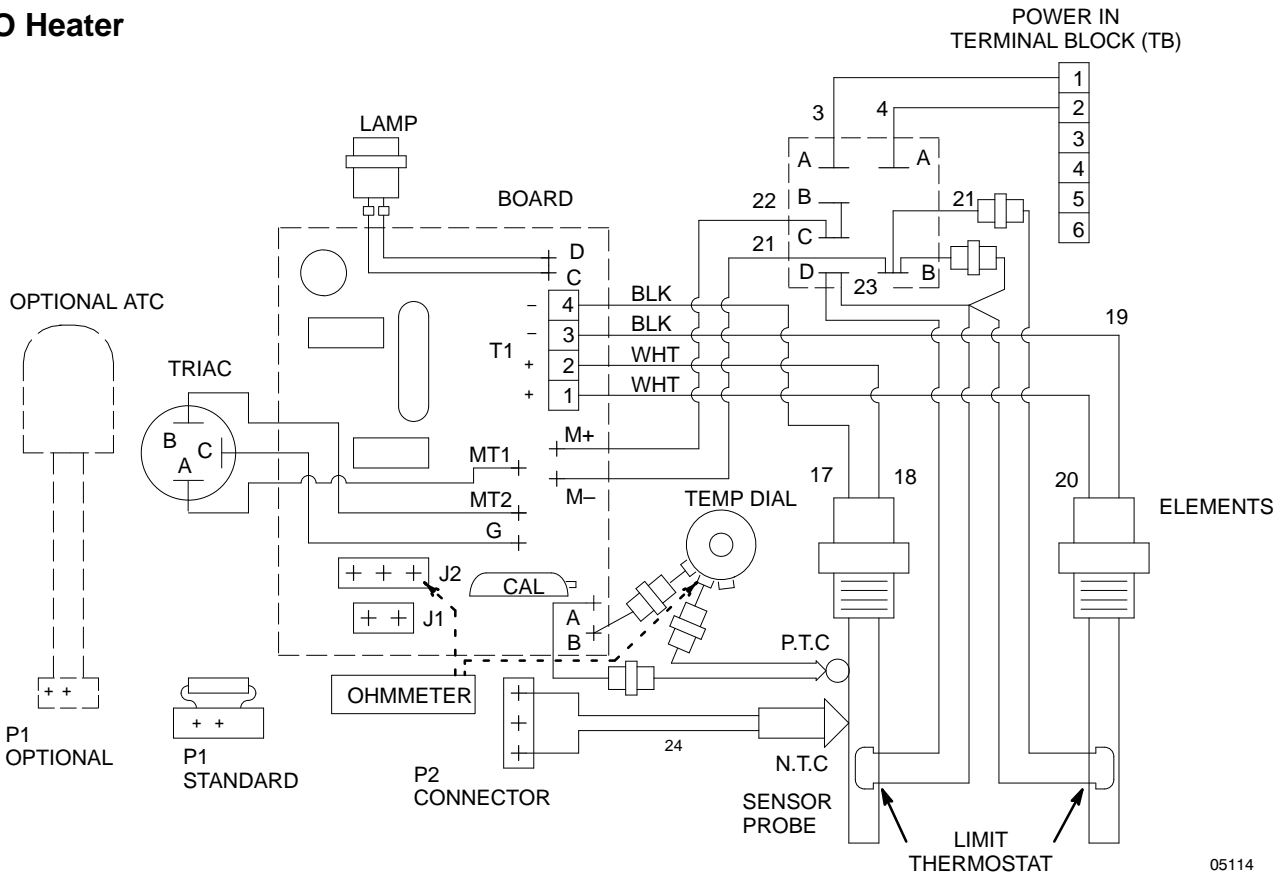


Fig. 4

Service

Reassembly (continued)

Resin Heater

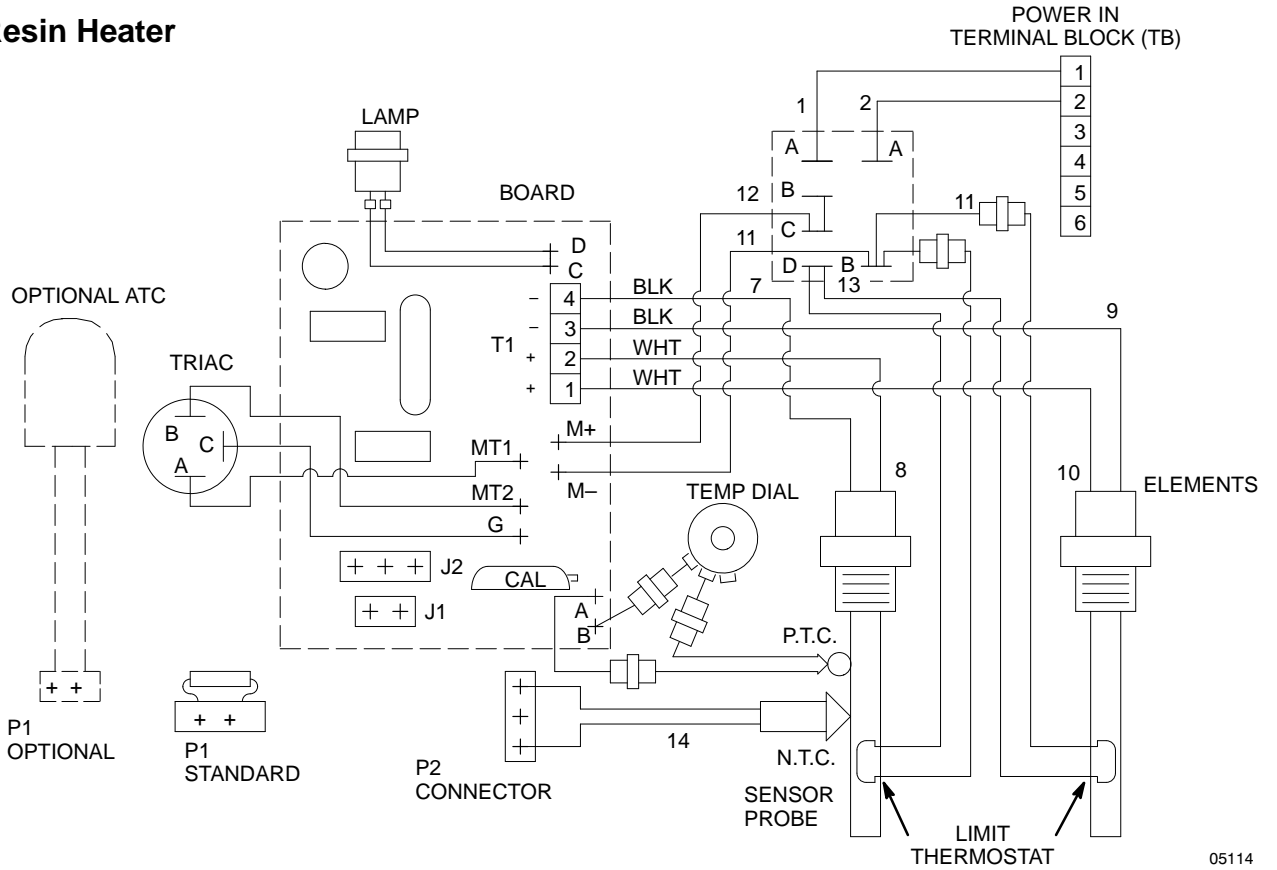


Fig. 5

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Hose Control Circuit Board

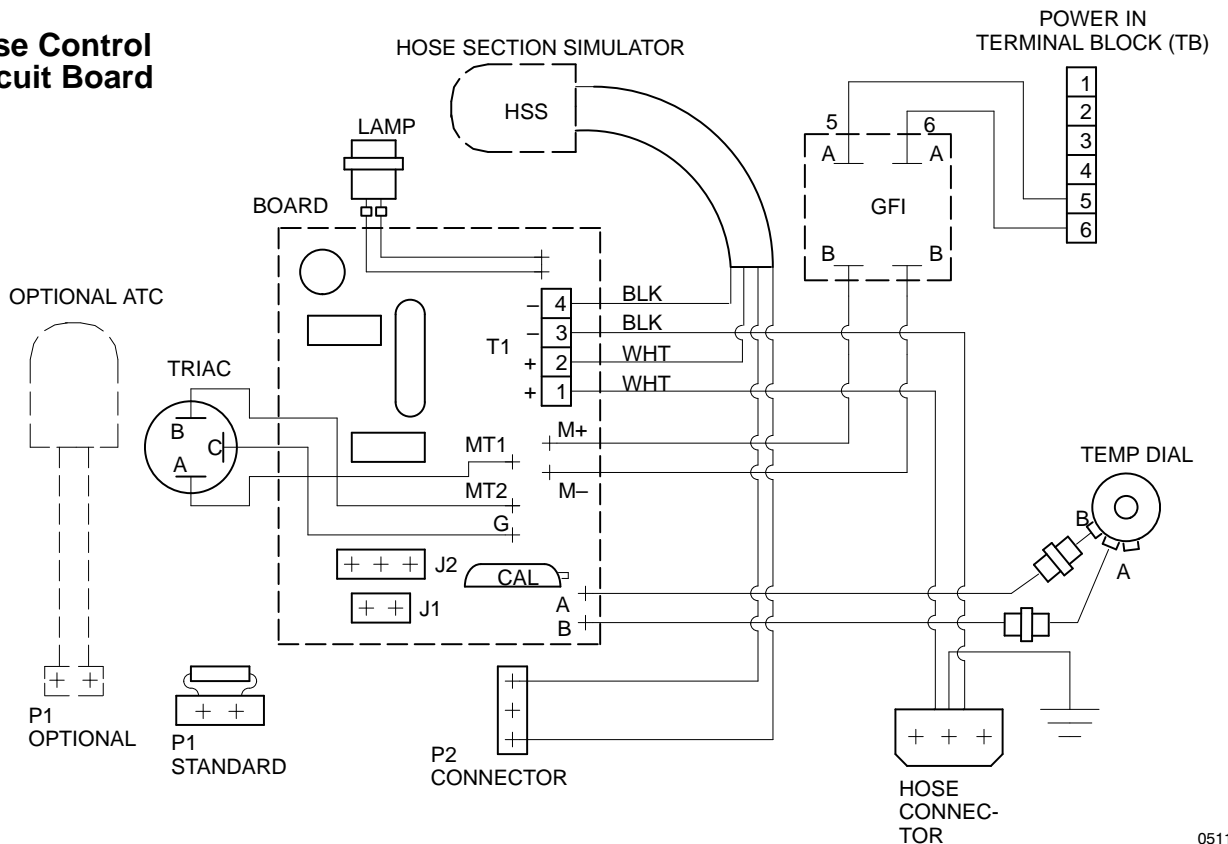


Fig. 6

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Service

Reassembly (continued)

8. Set the TEMP dial to 120° F. Connect the ohmmeter leads the same as in Step 2 of the disassembly procedure. Using a small screwdriver, adjust the calibration resistor (J) on the circuit board until the ohmmeter reads the value recorded in Step 3 of the disassembly procedure (see Fig. 2).
9. Plug the probe connector P2 into the three pin header J2.
10. If you are changing the **ISO** or **RES** circuit board, strip 1/4" (6 mm) of insulation from the end of the two small wires cut in Step 10 of the disassembly procedure. Crimp the two provided connectors to these wires. Insert these two connectors into their mating connectors located on the power lead of the circuit board. Plug the large connector on this same power lead into the lower **B** terminal of the circuit breaker. Plug the two large connectors of the other power lead into the other **B** terminal and the **C** terminal of the circuit breaker.
11. If you are changing the **Hose Control** circuit board, cut off the connectors on the two power leads of the circuit board, strip the insulation 1/4" (6 mm), insert into the GFI terminals, and tighten the screws to hold the wire. Reattach the GFI to the front panel.
12. Reinstall the control panel and tighten the four screws to hold it in place.

NOTE: The temperature of the fluids may no longer exactly correspond to the scale on the panel. Use the thermometer readings during fluid flow to set desired temperatures.

Calibration Procedure

1. Adjust TEMP dial to min position.
2. Turn on the circuit breaker and allow the unit to heat for 5 minutes with no fluid flow.
3. Adjust the flow rate to about 2.5 lbs/min (1/4 GPM) for the side of the heater you are calibrating. The thermometer reading should be 90 to 100° F.
4. If the thermometer reading is not in range, turn off the power to the heater and remove the control panel cover. Insert a small screwdriver into the slot of the calibration resistor (item J in Fig. 2) and adjust as follows:
 - a. To *increase* temperature, turn the screwdriver counterclockwise one complete turn for every 4° F *increase* needed.
 - b. To *decrease* temperature, turn the screwdriver clockwise one complete turn for every 4° F *decrease* needed.
5. Repeat Steps 3 and 4 above until the temperature of the unit is within range.

NOTE: If the temperature of the unit is above 100° F at minimum setting, the unit will not function properly.

The Graco Warranty and Disclaimers

WARRANTY

Graco warrants all equipment manufactured by it and bearing its name to be free from defects in material and workmanship on the date of sale by an authorized Graco distributor to the original purchaser for use. As purchaser's sole remedy for breach of this warranty, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment proven defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for, any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility with Graco equipment of structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claim. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor and transportation.

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TO PLACE AN ORDER, contact your Graco distributor, or call this number to identify the distributor closest to you: **1-800-367-4023 Toll Free**

FOR TECHNICAL ASSISTANCE, service repair information or assistance regarding the application of Graco equipment: **1-800-543-0339 Toll Free**

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